

SERVICES
AIR SYSTEM IN REAR FUSELAGE

1405

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
		AIR SYSTEM IN REAR FUSELAGE, ASSEMBLY (E B3 75.5)				
		Spares for:-				
11599	AVICA BE-7496	BELLOWS, assembly, aft of frame 31	1	-	C	29/1
11600	AVICA BE-7544	BELLOWS, assembly, between frames 29 and 31	1	-	C	29/2
11601	AVICA CE-7853	BELLOWS, assembly, forward of frame 42	1	-	C	29/3
	E B3 75 1583	BRACKET, pipe support, between frames 54 and 55, group	1	-	MR	28/1
		Spares for:-				
	E B2 75 1033)	BEARING, half (Wire together)	1	LA4 or EF4	-	28/2
	E B2 75 1034)					28/3
28D/9436920	A25/1C	BOLT, 2 BA, hex. head	11	-	C	28/4
28D/9133011	A25/2C	BOLT, 2 BA, hex. head	11	-	C	
	E B2 75 663	BRACKET	1	-	-	
	E B2 75 1035	BRIDGE-PIECE	2	L72	-	28/5
	E B2 75 1031	PLATE, flanged half	1	L72	-	28/6
28M/9403520	A27/CP	NUT, 2 BA, plain	6	-	C	28/7
28M/9433473	AGS 2002/C/1	NUT, stiff, 2 BA	16	-	C	28/8
	E B2 75 1585	STRUT, 20 SWG	1	DTD546	-	28/9
28W/9419402	SP13/C	WASHER, 2 BA, plain	22	-	C	28/10
	10495	BRACKET, 3" dia. pipe mounting at frame 39	1	-	C	29/4
	11370	BRACKET, pipe mounting at frame 29	1	-	C	29/5
	2828	CLAMP, 3" dia. pipe joint, assembly, at frames 46 and 47	2	-	C	29/6
	2829	CLAMP, 4" dia. pipe at frames 48 and 49	4	-	C	28/11
	2830	CLAMP, 3" dia. pipe mounting bracket at frame 39	1	-	C	29/7
		Attachments:-				
28D/9436822	A26/10C	Bolt, 2 BA, hex. head	2	-	C	29/8
28M/9436836	AGS 2001/C/1	Nut, stiff, 2 BA	2	-	C	29/9
28W/9128924	SP14/C	Washer, 2 BA, plain	2	-	C	29/10
	2831	CLAMP, ring, half, for pipe mounting bracket at frame 29	1	-	C	29/11
	7252	CLAMP, pipe, Mk 9, at constant flow valve and branch pipe connections at frame 27	2	-	C	29/12
	10566	CLAMP, bellows connection, aft of frames 29 and 31	3	-	C	29/13
	11602	CLAMP, bellows connection at frame 42	2	-	C	29/14
	2834	CLIP, pipe, nozzle control valve at frame 54	2	DTD171	C	28/12
		Attachments:-				
28D/9436770	A26/2C	Bolt, 2 BA, hex. head	4	-	C	28/13
28M/9436836	AGS 2001/C/2	Nut, stiff, 2 BA	4	-	C	28/14
28W/9128924	SP14/C	Washer, 2 BA, plain	4	-	C	28/15
	7870	CLIP, bonding	1	-	C	29/15
	BRITISH REFRASIL ARF 59/405/19 or AGS 2104/19					

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
11394	BRITISH REFRASIL ARF.59/405/23	CLIP, bonding	1	-	C	29/16
28E/2001141	AGS.2104/23					
11418	BRITISH REFRASIL ARF.59/405/27	CLIP, bonding	1	-	C	28/16
28E/2001145	AGS.2104/27 E.B3.75.961	CYLINDER, at frame 42, assembly (Mod. 2031)	1	-	-	29/51
	E.B3.75.963	Consisting of:-	1	-	-	
33837	E.B2.75.855	CYLINDER	1	-	-	
		PLATE, mounting	1	-	C	
		Attachments:-				
28D/1007979	AS.1246/1B	Bolt, 4:BA, round head	6	-	C	
28M/1278189	AGS.2001/B/1	Nut, stiff, 4 BA	6	-	C	
28W/9143227	SP14/B	Washer, 4 BA, plain	6	-	C	
		Attachments:-				
28D/1213088	A26/ 1/2C	Bolt, 2:BA, hex. head	6	-	C	29/52
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	6	-	C	29/53
28W/9128924	SP14/C	Washer, 2 BA, plain	6	-	C	29/54
	E.B2.75.5937	ELBOW, assembly, from air turbine shut-off valve connection to cross-over pipe joint at frame 55	1	-	MR	28/17
11379	E.B3.75.323	FAIRLEAD, half, at firewall	1	LA3/4	C	29/17
		Attachments:-				
28D/9436770	A26/2C	Bolt, 2:BA, hex. head	5	-	C	29/18
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	5	-	C	29/19
28W/9128924	SP14/C	Washer, 2 BA, plain	5	-	C	29/20
2839	E.B2.75.859	FAIRLEAD, at frame 53	2	LA3/4	C	28/18
		Attachments:-				
28D/9140652	A26/1C	Bolt, 2:BA, hex. head	6	-	C	28/19
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	6	-	C	28/20
28W/9128924	SP14/C	Washer, 2 BA, plain	6	-	C	28/21
2840	E.B2.75.863	FAIRLEAD, half, for 4" dia. pipe at frame 46	2	LA3/4	C	28/22
		Attachments:-				
28D/9140652	A26/1C	Bolt, 2:BA, hex. head	8	-	C	28/23
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	8	-	C	28/24
28W/9128924	SP14/C	Washer, 2 BA, plain	8	-	C	28/25
2841	E.B2.75.865	FAIRLEAD, half, for 3" dia. pipe at frame 44	2	LA3/4	C	29/21
		Attachments:-				
28D/9140652	A26/1C	Bolt, 2:BA, hex. head	6	-	C	29/22
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	6	-	C	29/23
28W/9128924	SP14/C	Washer, 2 BA, plain	6	-	C	29/24
11603	J. WALKER 54866-3	GASKET, metaflex, for pipe joints aft of frames 29 and 31	3	-	C	29/25
2843	J. WALKER 54866-5	GASKET, metaflex, for pipe joints at frames 42, 46 and 47	4	-	C	29/26

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
2844	J. WALKER 54866-7 E.B3.75.357	GASKET, metaflex, for pipe joints at frames 48 and 49 JOINT, pipe, through frame 42 (Pre-Mod. 2031) Attachments:—	4 1	— —	C MR	28/26 29/27
28D/1213088	A26/ 1/2C	Bolt, 2:BA, hex. head	6	—	C	29/28
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	6	—	C	29/29
28W/9128924	SP14/C	Washer, 2:BA, plain	6	—	C	29/30
11381	E.B3.75.531	JOINT, spherical, at firewall bulkhead, assembly Spares for:—	1	—	C	29/31
11382	E.B3.75.369	CIRCLIP	1	DTD215	C	29/32
	E.B3.75.313	CYLINDER	1	DTD197	—	29/33
	E.B3.75.361	NUT, spherical	1	S110	—	29/34
	E.B3.75.661	JOINT, expansion, between frames 48 and 49, assembly (Mod. 330) Consisting of:—	1	—	—	28/27
11421	E.B3.75.663	NUT, lock, pipe end sleeve	1	DTD197	C	28/28
28P/1007739	SP9/E5	PIN, split	1	—	C	28/29
11422	E.B3.75.665	PISTON	1	S80	C	28/30
11423	E.B3.75.679	RING, piston	2	DTD719	C	28/31
11424	E.B3.75.681	RING, piston	1	DTD719	C	28/32
11425	E.B3.75.667	SLEEVE, outer	1	DTD197	C	28/33
	E.B3.75.669	SLEEVE, end, pipe	1	DTD197	—	28/34
	E.B3.75.869	SLEEVE, inner	1	—	—	28/35
11400	BRIT. REFRASIL ARF.59/356/C3	LEAD, bonding	1	—	C	29/36
11233	BRIT. REFRASIL ARF.59/356/C6	LEAD, bonding	2	—	C	29/37
2959	E.B2.57.185	NIPPLE, pipe coupling for union in nozzle control valve pipe line	1	S80	C	28/36
2850	BELLS ASBESTOS P5 or BRITISH BELTING ASBESTOS FPK1	PACKING, 'syren', 1/4" square, for pipe mounting clamps, 3" lengths PACKING, impregnated white	QR QR	Asbestos PTFE	C —	29/38
	E.B2.75.3979	PACKING, pipe mounting bracket at frame 39	1	L72	—	29/39
11597	E.B3.75.133	PIPE, assembly, from bellows connection between frames 29 and 31 to bellows connection aft of frame 31	1	—	C	29/40
11596	E.B3.75.135	PIPE, assembly, from constant flow valve pipe connection at frame 27 to bellows connection between frames 29 and 31	1	—	C	29/41
11598	E.B3.75.245	PIPE, assembly, branch, No. 2 engine, between frames 47 and 48	1	T55	C	28/37
31842	E.B3.75.983	PIPE, assembly, from non-return valve expansion joint at firewall to bellows connection at frame 42	1	—	—	29/42
	E.B2.75.1625	PIPE, assembly, from branch pipe coupling to coupling between frames 54 and 55, nozzle control valve line	1	—	—	28/38

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
	E.B2.75.4491	PIPE, assembly, from expansion joint at frame 42 to joint aft of frame 46	1	T55	-	29/43
	E.B2.75.4493	PIPE, assembly, from clamp joint at frame 46 to No. 2 engine branch pipe clamp forward of frame 47	1	T55	-	29/44
	E.B2.75.5935	PIPE, assembly, branch, from clamp connection forward of frame 49 to air turbine shut-off valve connection aft of frame 54	1	T55	-	28/39
	E.B2.75.4495	PIPE, assembly, from No. 2 engine branch pipe connection aft of frame 48 to clamp connection at frame 49 (Pre-Mod. 330)	1	T55	-	28/40
	E.B3.75.321	RING, piston, for expansion joint coupling at firewall	2	DTD719	-	29/45
11387	E.B3.75.371	RING, retaining, at firewall	1	DTD171 or S521	C	29/46
		Attachments:-				
28D/9436770	A26/2C	Bolt, 2 BA, hex. head	5	-	C	29/18
28M/9436826	AGS.2001/C/2	Nut, stiff, 2 BA	5	-	C	29/19
28M/9128924	SP14/C	Washer, 2 BA, plain	5	-	C	29/20
2856	E.B2.75.1023	RING, piston, for expansion joint coupling at frame 42	4	DTD719	C	29/47
2857	E.B2.75.1957	RING, bearing, for pipe clamp at frame 49	1	LA4	C	29/48
2858	AS.5403	RING, sealing, for pipe clamp joints at constant flow valve and branch pipe at frame 27, 2" .15 i/d	1	Bestobel Silastic	C	29/49
11433	E.B2.75.5755	RDD, tie, Rotol air turbine shut-off valve at frame 54	1	-	C	28/41
		Attachments:-				
28P/5489	SP4Z/A2	Pin	2	-	C	28/42
28P/9429619	SP9/C5	Pin, split	2	-	C	28/43
2859	E.B2.75.1251	Washer, special	2	-	C	28/44
11388	E.B3.75.603	SEAL, garter spring, at firewall bulkhead	1	-	C	29/50
	-	SYSTEM, air, aft of frame 54, assembly (E.B2.75.4501)	-	-	-	
		Spares for:-				
	E.B2.75.933	BLOCK, pipe support, at frame 57	1	LA4	-	30/1
		Attachments:-				
28D/9140645	A26/10C	Bolt, 2 BA, hex. head	1	-	C	30/2
28D/9419397	A26/12C	Bolt, 2 BA, hex. head	1	-	C	30/3
28M/9436836	AGS.2001/C/2	Nut, stiff, 2 BA	2	-	C	30/4
28W/9128924	SP14/C	Washer, 2 BA, plain	2	-	C	30/5
	E.B2.75.5019	BLOCK, pipe support, at frame 61	1	L65	-	30/6
		Attachments:-				
28D/9137410	AS.1246/10C	Bolt, 2 BA, round head	2	-	C	30/7
28M/9433473	AGS.2002/C/1	Nut, stiff, 2 BA	2	-	C	30/8
	AS.2809/4/09	Tube, distance	2	-	-	30/9
2825	E.B2.75.1567	BOLT, 'U', pipe bracket mounting, aft of frame 47	1	L65	C	30/10
13416	E.B2.75.1563	BRACKET, top half, pipe mounting, aft of frame 60	1	Ferobestos	C	30/11

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2826	E.B2.75.1565	BRACKET, bottom half, pipe mounting, aft of frame 60	1	Ferobestos	C	30/12
	E.B2.75.4195	CLAMP, half, for 1" joint aft of frame 55	4	S1 or S95	—	30/13
5460	E.B2.75.4967	CLAMP, 3/4" pipe, flanged coupling, for coiled pipes at frame 61	2	—	C	30/14
7623	BRIT. REFRASIL ARF.59/61/6	CLIP, pipe	5	—	C	31/1
8031	BRIT. REFRASIL ARF.59/61/8	CLIP, pipe	2	—	C	31/2
8032	BRIT. REFRASIL ARF.59/61/9	CLIP, pipe	2	—	C	30/5
7868	BRIT. REFRASIL	CLIP, bonding	1	—	C	31/3
	ARF.59/405/9					
2836	E.B2.75.1561	CLIP, mounting bracket pipe, aft of frame 47	1	DTD124	C	30/16
26FZ/5647	EEAS.143/26	CLIP, pipe, single, 1" o/d	2	—	C	31/4
4946	E.B2.75.3013	CONNECTION, hot air break-away, group Consisting of:—	1	—	B	31/5
	E.B2.75.3015	BODY, valve	1	—	—	31/6
28M/13266	A24/ES	NUT, 1/4" BSF, slotted	1	—	C	31/7
28P/1006943	SP9/C6	PIN, split	1	—	C	31/8
	E.B2.75.3021	PISTON	1	BAC.M37	—	31/9
4948	E.B2.75.3025	RING, piston	1	DTD719	C	31/10
4947	E.B2.75.3027	SPRING	1	Nimonic 90	C	31/11
4949	E.B2.75.3023	STEM, valve	1	S80	C	31/12
28W/7000392	SP14/E	WASHER, plain	1	—	C	31/13
		Attachments:—				
28D/9436770	A26/2C	Bolt, 2 BA, hex. head	3	—	C	31/14
28W/1200106	SP42/C	Washer, tab, 2 BA	3	—	C	31/15
7750	E.B2.75.4111	CONNECTION, test, from connection aft of frame 57 to spider assembly at frame 55, assembly Spares for:—	1	—	C	30/17
7751	E.B2.75.4299	PLUG, nipple	1	S1	C	30/18
7752	E.B2.75.4471	SLEEVE, outer	1	—	C	30/19
2842	E.B2.75.927	FITTING, tee joint, 1/2" x 1/2" x 3/4", for transverse pipe at frame 55, port	1	—	C	31/16
13090	E.B2.75.5923	FITTING, end, spherical, at frame 55 (Pre-Mod. 330)	1	30/158	C	30/20
	E.B2.75.5961	FITTING, end, spherical, screwed, frame 55 (Mod. 330)	1	—	—	30/21
36384	BRIT. REFRASIL ARF.59/356/B/3	LEAD, bonding	4	—	C	31/17
11400	BRIT. REFRASIL ARF.59/356/C/3	LEAD, bonding	1	—	C	31/18
2959	E.B2.57.185	NIPPLE, pipe coupling	1	BAC.M37	C	30/22
11468	E.B2.75.1081	NIPPLE, pipe coupling, for 3/4" pipe joints	3	S110	C	30/23
2812	E.B2.75.1083	NIPPLE, pipe coupling, for coil pipe transverse union at frame 61	2	S110	C	30/24
4950	E.B2.75.3079	NIPPLE, special, pipe coupling	2	BAC.M37	C	31/19
7294	E.B2.75.4475	NIPPLE, 1/2" adaptor, pipe coupling	2	—	C	31/20
18553	E.B2.75.5753	NIPPLE, pipe coupling	1	—	C	31/21
28M/679	AGS.207/H	NUT, union, 1" BSF, at frame 55 (Mod. 330)	1	—	C	30/25
9579	E.B2.75.6359	PIPE, assembly, branch, from coupling aft of frame 57 to port coil pipe connection at frame 61	1	30/166	C	30/26

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	E.B2.75.919	PIPE, assembly, lower nozzle, from transverse pipe tee at frame 55, starboard	1	T55	-	31/22
30785	E.B2.75.4147	PIPE, assembly, coil, from starboard connection at frame 61 to reheat nozzle solenoid valve connection	1	T55 or DTD743	C	30/27
10090	E.B2.75.4149	PIPE, assembly, coil, from port connection at frame 61 to reheat nozzle solenoid valve connection	1	T55 or DTD743	C	30/28
2851	E.B2.75.4445	PIPE, assembly, transverse at frame 55	1	T55 or DTD743	C	31/23
13124	E.B2.75.4447	PIPE, assembly, from spider assembly at frame 55 to motor rocket jack connection	1	T55 or DTD743	C	31/24
11460	E.B2.75.4481	PIPE, assembly, upper nozzle, from coupling at frame 55, port	1	T55	C	31/25
11461	E.B2.75.4483	PIPE, assembly, from transverse pipe tee to upper nozzle pipe connection, at frame 55, port	1	T55	C	31/26
	E.B2.75.5031	PIPE, air turbine cross-over and Avica joints, assembly Consisting of:-	1	-	-	31/27
7256	AVICA CE7531	BELLOWS, assembly (Pre-Mod. 2518)	1	-	B	31/28
7257	AVICA CE7539	BELLOWS, assembly	1	-	B	31/29
34296	KING A/C C6049/38/B	CLAMP, 4"	2	-	C.	31/30
	E.B2.75.4195	CLAMP, half, for 1" .0 joint Attachments:-	2	S1 or S95	-	31/31
28D/1213370	A26/14E	Bolt, 1/4" BSF, hex. head	2	-	C	31/32
28M/13266	A24/ES	Nut, 1/4" BSF, slotted	2	-	C	31/33
28P/1007741	SP9/C8	Pin, spot	2	-	C	31/34
28W/7000392	SP14/E	Washer, 1/4" BSF, plain	2	-	C	31/35
2844	J. WALKER 54866-7	GASKET, metaflex, for 4" clamp	2	-	C	31/36
33683	E.B2.75.6527	PIPE, assembly (Mod. 2518)	1	-	C	
7255	E.B2.75.5015	PIPE, flexible, from Avica joint to spider assembly, at frame 55	1	-	C	31/37
28F/17672	AS.5401	RING, sealing	1	-	C	31/38
	E.B2.75.4449	PIPE, assembly, lower nozzle, from spider assembly, at frame 55, starboard	1	T55 or DTD743	-	31/39
	E.B2.75.4451	PIPE, assembly, upper nozzle from spider assembly, at frame 55, starboard	1	T55 or DTD743	-	31/40
	E.B2.75.4919	PIPE, assembly, from spherical expansion joint at frame 55 to spherical expansion joint aft of frame 54 (Pre-Mod. 330)	1	T55	-	31/41
12917	E.B2.75.5959	PIPE, assembly, from spherical expansion joint at frame 55 to spherical expansion joint aft of frame 54 (Mod. 330)	1	T55	C	31/42
5461	E.B1.75.341	RING, sealing, 3/4", for clamps at coil pipes	2	Silastic	C	30/29
2854	E.B2.75.931	RING, spherical, for expansion joint aft of frame 54, port	1	L65 or L64	C	30/30

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2853	E B2 75 925	RING, piston, for spherical expansion at frame 55 (Pre-Mod 330)	2	DTD719	C	30/31
2846	E B2 75 991	RING, spherical, for expansion joint at frame 55	1	L65	C	30/32
28F/17672	AS 5401	RING, sealing	2	—	C	30/33
7295	E B2 75 4921	SLEEVE, outer, expansion joint at frame 55	1	DTD197	C	30/34
7296	E B2 75 4441	SPIDER, assembly, at frame 55	1	—	C	31/43
28D/9436770	A26 2C	Attachments:— Bolt, 2 BA, hex head	3	—	C	31/44
28M/10339	AGS 2002/C/2	Nut, stiff, 2 BA	3	—	C	31/45
28W/9128924	SP14 C	Washer, 2 BA, plain	3	—	C	31/46
7297	E B2 75 4443	SPIDER, assembly, at frame 55	1	—	C	30/35
28D/9346770	A26/2C	Attachments:— Bolt, 2 BA, hex head	3	—	C	30/36
28M/10339	AGS 2002/C/2	Nut, stiff, 2 BA	3	—	C	30/37
28W/9128924	SP14 C	Washer, 2 BA, plain	3	—	C	30/38
	E B2 75 941	STRAP, pipe mounting block attachment at frame 57	1	DTD124	—	30/39
	E B2 75 943	STRAP, pipe mounting block attachment at frame 57	1	L72	—	30/40
2860	EEAS 20/1DX	TAB, locking	1	L73	C	30/41
27KD/1804	NORMALAIR 512200	VALVE, non-return	1	—	A	30/42
2862	E B2 75 929	WASHER, shim, for spherical expansion joint aft of frame 54, port	1	—	C	30/43
2867	E B2 75 949	WASHER, special, spherical expansion joint and spider mounting	6	Ferobestos	C	30/44
2863	E B2 75 951	WASHER, shim, spherical expansion joint mounting at frame 55	1	—	C	30/45
2866	E B2 75 1569	WASHER, special corner, for pipe clip aft of frame 47	2	—	C	30/46
12918	E B2 75 5965	WASHER, for end fitting at frame 55 (Mod 330)	1	L72	C	30/47
32B/18	BELLS ASBESTOS	TAPE, 1/8" x 1"	QR	—	C	31/47
		VALVE, Rotary, installation (E B2 75 5851) (Pre-Mod. 2216) Spares for:—	—	—	—	30/48
6407	E B2 74 2129	BODY, banjo, 1/4" BSP	1	S94, S95 or S96	C	30/49
10468	E B2 75 5949	BODY, double ended banjo	1	30/158	C	30/50
6409	E B2 73 2139	BOLT, special banjo, 1/4" BSP	2	S94, S95 or S96	C	30/51
5475	AS 6690	CAP, for 7/16" UNF, sleeve	2	—	C	30/52
7625	BRIT REFRASIL ARF 59/61/2	CLIP, pipe support	4	—	C	30/53
10469	E B2 75 5941	CONNECTION, ground test	2	S1	C	30/54
10470	E B2 75 5947	LOCKNUT, union, ground test connection (Make from AGS 207/B)	2	—	C	30/55
10464	E B2 75 5853	PIPE, coiled, from main air pipe banjo connection to ground test connection	1	DTD743	C	30/56

SERVICES
AIR SYSTEM IN REAR FUSELAGE

1412

Ref. No.	Part No.	Description							No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
		1	2	3	4	5	6	7				
10466	E.B2.75.5945								1	DTD743	C	30/57
11032	AS.6688								2	L65	C	30/58
37L/17028	ROTOL								1	—	A	30/59
	ATPR.2/2											
	or											
37L/19469	ATPR.2/1								1	DTD74C	C	30/60
	E.B2.75.6441								1	—	A	30/61
	ROTOL											
	6.1301.0001											

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