

SHACKLETON Mk. 2

**TAIL UNIT  
ELEVATORS**

Page 971

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4041	13G2968	<b>ELEVATOR, ASSEMBLY, PORT ...</b>				1	—	A	87/1
4042	14G2968	<b>ELEVATOR, ASSEMBLY, STARBOARD</b> (Complementary parts e.g. Inter-component attachments are listed at the end of the "Tail-plane Assembly")				1	—	A	87/2
		Spares for:—							
	1G2985	<b>BALANCE, MASS OUTER, GROUP ...</b>				1	—		87/3
2424	1G2958	<b>BALANCE, MASS CENTRE, GROUP ...</b>				1	—	C	87/4
1920	1G1585	<b>BALANCE, MASS FOR TUBE, GROUP</b>				1	—	C	87/5
13454	19G1580	<b>Bolt, for taper end plug ...</b>				1	MS	C	87/6
13186	2G1289	<b>Bolt, taper attachment tube ...</b>				3	S2	C	87/7
13014	1SS3261	<b>Bolt, flat hd, 4 BA x 1/4" long for mod. and serial plates</b>				4	S1	C	
	1G1655	<b>EDGE, TRAILING, FIXED, BETWEEN SERVO AND TRIMMER FLAP, PORT, GROUP</b>				1	—		87/8
	2G1655	<b>EDGE, TRAILING, FIXED, BETWEEN SERVO AND TRIMMER FLAP, STARBOARD, GROUP</b>				1	—		87/9
		<b>EXCLUDER, AIR TRIMMER, GEAR, (22G2968)</b>							
		Consisting of:—							
13189	4G1174	<b>EXCLUDER, AIR, GROUP ...</b>				1	—	C	87/10
	3G2979	<b>Plate, attachment ...</b>				1	L72		87/11
13190	3G1174	<b>Ring, clamping ...</b>				1	L72	C	87/12
28Q/10407	AS2228/404	<b>Rivet, mush. hd, 1/8" dia. x 1/4" long ...</b>				10	—	C	
1922	5G1660	<b>FLAP, ELEVATOR, SERVO, PORT, GROUP</b>				1	—	C	87/13
		Spares for:—							
13438	1G1754	<b>Block, fairing, for lever ...</b>				1	Hardwood	C	87/14
	1G1911	<b>FLAP, SERVO, GROUP ...</b>				1	—		87/15
		Spares for:—							
	21G1911	<b>Hinge (AS1880 x 56 5/8" long) ...</b>				1	—		
13434	1G1753	<b>Lever ...</b>				1	DTD124A	C	87/16
13342	3G1521	<b>Washer, packing ...</b>				4	L1 or L40	C	87/17
1923	6G1660	<b>FLAP, ELEVATOR SERVO, STARBOARD, GROUP</b>				1	—	C	87/18
		Spares for:—							
13438	1G1754	<b>Block, fairing for lever ...</b>				1	Hardwood	C	
	2G1911	<b>FLAP, SERVO, GROUP ...</b>				1	—		87/19
		Spares for:—							
	22G1911	<b>Hinge, (AS1880 x 56 5/8" long) ...</b>				1	—		
13434	1G1753	<b>Lever ...</b>				1	DTD124A	C	
13342	3G1521	<b>Washer ...</b>				4	L1 or L40	C	

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ELEVATORS**

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		1	2	3	4			M.R.	
4552	35G1912	<b>FLAP, TRIMMER, PORT, GROUP</b> ...				1	—	C	87/20
		Spares for:—							
	25G1912	<b>Hinge</b> (AS1880 x 36- $\frac{13}{16}$ " long) ...				1	—		87/21
4554	37G1912	<b>Lever</b> ... ..				1	S3	C	87/22
13187	33G1237	<b>Screw</b> , csk. hd, 2 BA x 2-1" long ...				2	S1	C	87/23
13188	34G1237	<b>Screw</b> , csk. hd, 2 BA x 1-8" long ...				2	S1	C	87/24
4553	36G1912	<b>FLAP, TRIMMER, STARBOARD, GROUP</b> ...				1	—	C	87/25
		Spares for:—							
	26G1912	<b>Hinge</b> (AS1880 x 36- $\frac{13}{16}$ " long) ...				1	—		87/26
4555	38G1912	<b>Lever</b> ... ..				1	S3	C	87/27
13187	33G1237	<b>Screw</b> , csk. hd, 2 BA x 2-1" long ...				2	S1	C	87/23
13188	34G1237	<b>Screw</b> , csk. hd, 2 BA x 1-8" long ...				2	S1	C	87/24
		<b>GEAR, TRIMMER FLAP, OPERATING (1G2896)</b>							
		Consisting of:—							
1929	1SK12799	<b>Adaptor</b> , for greaser ... ..				1	S1	C	87/28
3426	9G2896	<b>Bearing</b> , end, trimmer rod ... ..				2	—	C	87/29
1930	6G2896	<b>Bolt</b> , hex. hd, 2 BA x 1 $\frac{1}{8}$ " long connecting flap lever				1	S2 or S11	C	87/30
1931	7G2896	<b>Bolt</b> , hex. hd, 2 BA x 1 $\frac{1}{4}$ " long connection at spar				1	S2 or S11	C	87/31
13334	8G1298	<b>Bush</b> ... ..				1	BS251	C	87/32
26N/9156370	AGS564	<b>Nipple</b> , $\frac{1}{4}$ " BSF (8G1385) (Tecalmit T.A.T., 6878)				1	—	C	
28M/1011476	A27/JJS	<b>Nut</b> , slotted, $\frac{3}{8}$ " BSF ... ..				1	—	C	
28M/767	A16Y/CS	<b>Nut</b> , slotted, 2 BA ... ..				2	—	C	
28P/5032	AGS784/3	<b>Pin</b> , split, $\frac{1}{16}$ " dia. x 1" long ... ..				2	—	C	
28P/5033	AGS784/4	<b>Pin</b> , split, $\frac{1}{16}$ " dia. x 1 $\frac{1}{4}$ " long ... ..				1	—	C	
28Q/6544	AS455/210	<b>Rivet</b> , snap hd, $\frac{1}{16}$ " dia. x $\frac{5}{8}$ " long ... ..				2	—	C	
1492	8G2896	<b>ROD, CONNECTING, TRIMMER FLAP, GROUP</b> ...				1	—	C	87/33
		Consisting of:—							
1932	5G2896	<b>Plug</b> , end fitting ... ..				2	S1	C	87/34
28Q/9587	AS2229/412	<b>Rivet</b> , csk. hd, $\frac{1}{8}$ " dia. x $\frac{3}{4}$ " long ... ..				4	—	C	
	8aG2896	<b>Tube</b> , $\frac{5}{8}$ " o/d x 18G x 21" long ... ..				1	T4		
1494	4G2896	<b>Screw</b> , for joint ... ..				1	L40	C	87/35
1493	3G2896	<b>Sprocket</b> , sleeved ... ..				1	S2 or S11	C	87/36
28W/9419402	SP13/C	<b>Washer</b> , 2 BA ... ..				2	—	C	
13731	9G1298	<b>Washer</b> , laminated for adjusting screw ... ..				2	—	C	
13732	10G1298	<b>Washer</b> , for adjusting screws ... ..				1	S1 or S6	C	

SHACKLETON Mk. 2

**TAIL UNIT  
ELEVATORS**

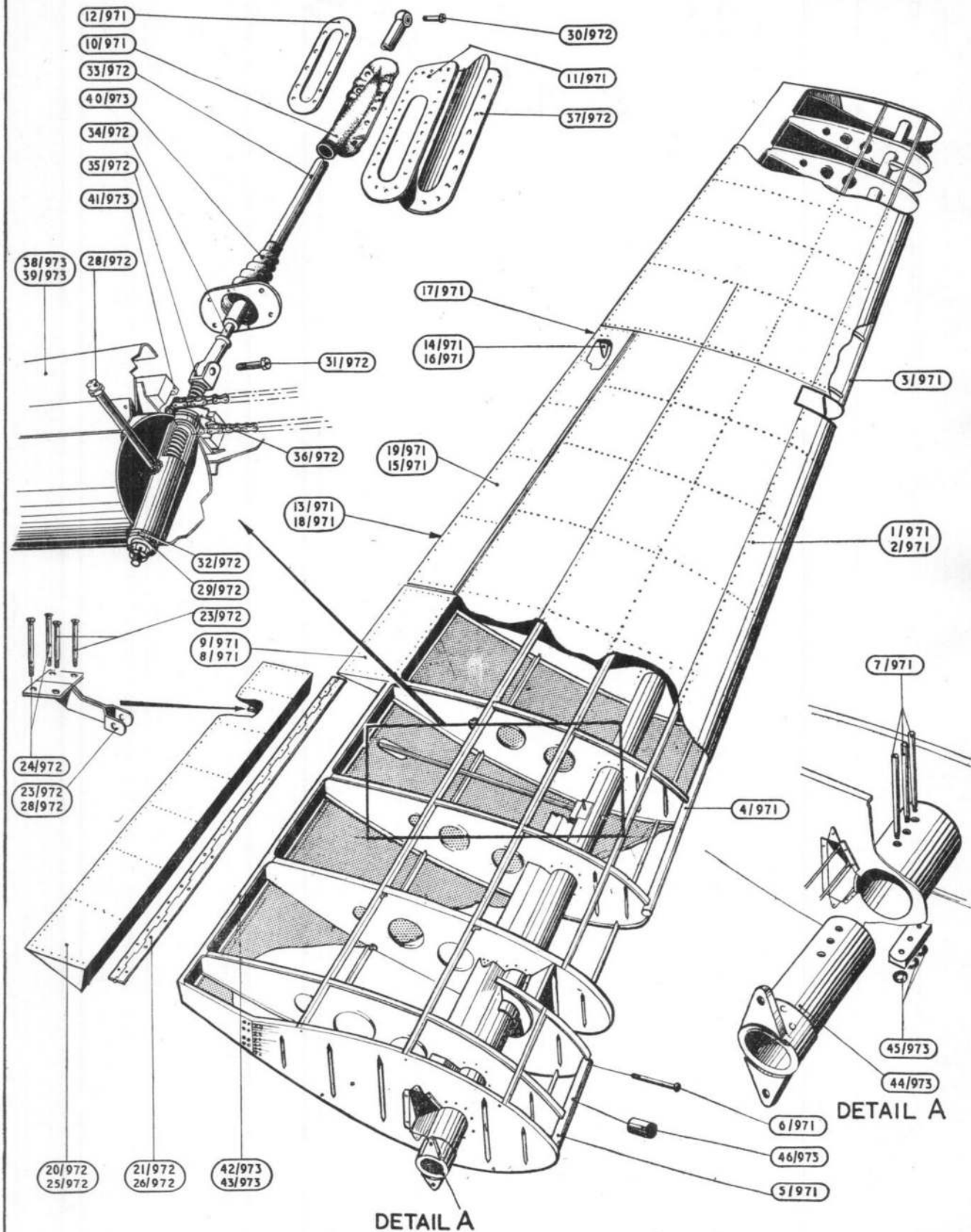
Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	2G2979					1	DTD312		87/37
3354	1G2951					1	—	C	87/38
3355	2G2951					1	—	C	87/39
2513	30G2951					1	—	C	87/40
	7G1651					1	BSS668		87/41
13127	3G1168					1	DTD610	C	
7952	42G1580					3	DTD610	C	
7117	43G1580					1	DTD610		
	45G1580					2	DTD610		
13043	1SS3259					1	—	C	
13044	1SS3260					1	—	C	
	20G1580					1	Lead	C	
13013	3SS3158					76	S1	C	
1934	1G1913					1	—	C	87/42
1935	2G1913					1	—	C	87/43
555	1G2864					1	—	C	87/44
13191	3G1289					3	L1	C	87/45
13192	16G1337					1	Lead	C	87/46



TAIL UNIT  
ELEVATORS

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
<b>SUMMARY OF STOCK ITEMS USED ON ELEVATOR ASSEMBLY</b>									
28D/8341	AS1248/1C					44	—	C C C C C	
28D/12512	A25/1C					12	—		
28M/10290	AGS200/E/1					3	—		
28M/12153	AGS2007/B/1					8	—		
28W/3098	AGS162C					12	—		
		<b>Bolt</b> , mush. hd, 2 BA x .5" long	...	...	...				
		<b>Bolt</b> , hex. hd, 2 BA x .55" long	...	...	...				
		<b>Nut</b> , double anchor, 4 BA	...	...	...				
		<b>Nut</b> , hex. hd, 1/4" BSF	...	...	...				
		<b>Washer</b>	...	...	...				

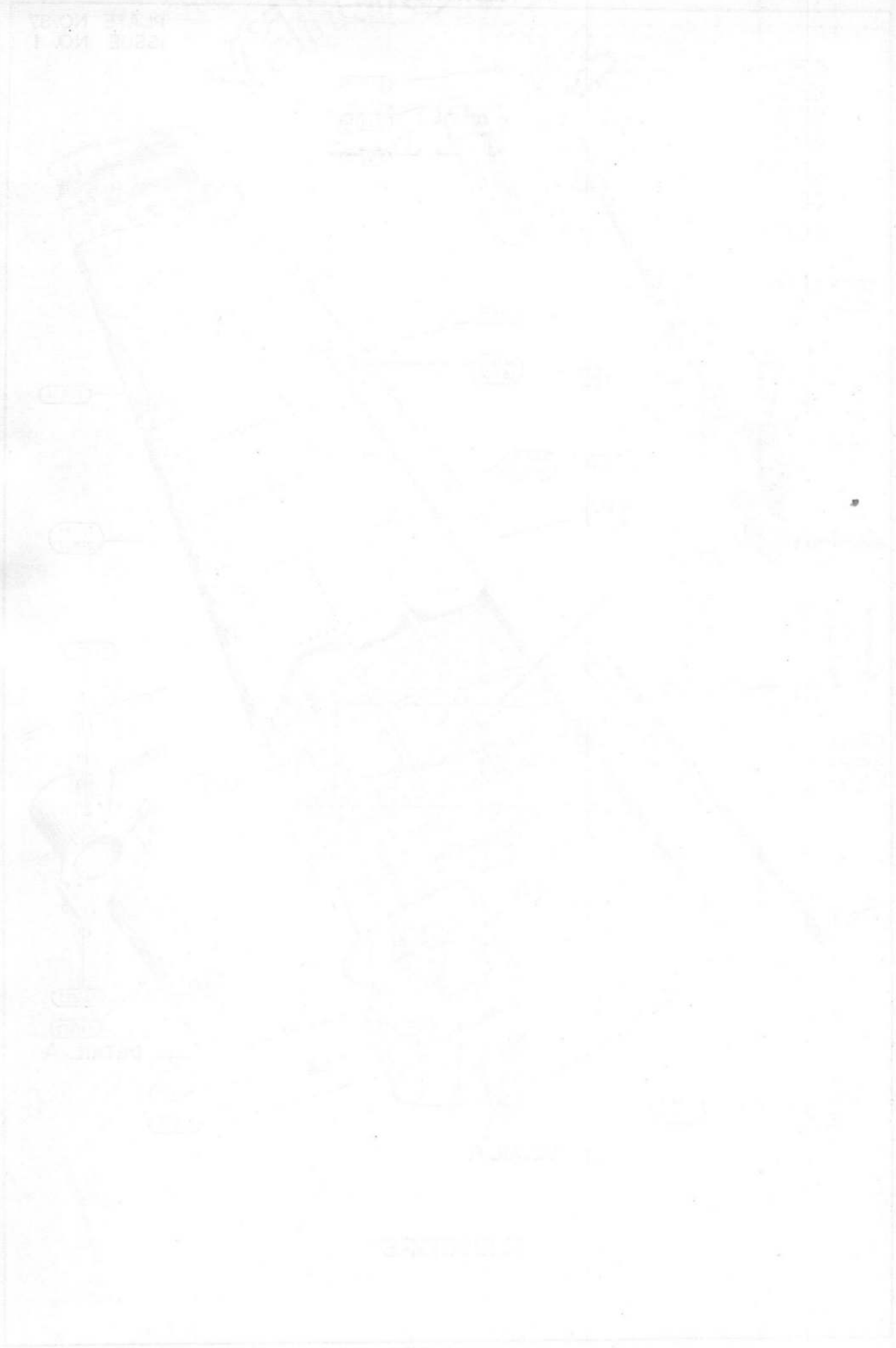




DETAIL A

DETAIL A

ELEVATORS



SHACKLETON Mk. 2

TAIL UNIT

FIN

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. M.R.	Plate and Illust'n No.
		1	2	3	4				
4072	48H2434	<b>FIN, ASSEMBLY, PORT (Mod. 967) ...</b>				1	—	A	88/1
4073	49H2434	<b>FIN, ASSEMBLY, STARBOARD (Mod. 967)</b> (Complementary parts, e.g. inter-component attachments listed at the end of this assembly will not be supplied with the assembly spare and must be demanded separately when required) Spares for :—				1	—	A	88/2
	8H2434	<b>Angle</b> , for mounting diaphragm ... ..				3	L72		
	135H2089	<b>Angle</b> , aerial mounting at Rib A102, port (made from 293SS3075) (Mod. 967)				1	DTD364A		
	136H2089	<b>Angle</b> , aerial mounting at Rib A102, starboard (made from 293SS3075) (Mod. 967)				1	DTD364A		
	131H2089	<b>Angle</b> , aerial mounting at Rib A102, port (made from 293SS3075) (Mod. 967)				1	DTD364A		
	130H2089	<b>Angle</b> , aerial mounting at Rib A102, starboard (made from 293SS3075) (Mod. 967)				1	DTD364A		
	132H2089	<b>Block</b> , aerial mounting at Rib A102 (Mod. 967)				1	S1		
13014	1SS3261	<b>Bolt</b> , flat hd., 4 BA x 1/4" long, for mod. and serial plates				4	S1	C	88/3
5002	28H2434	<b>BRACKET, BOTTOM RUDDER HINGE, GROUP (Pre Mod. 563)</b> Spares for :—				1	—	C	88/5
2561	108H2089	<b>Bush</b> , for bracket ... ..				1	DTD364A	C	88/6
4492	28aH2434	<b>Bush</b> , for bracket ... ..				1	DTD364A	C	88/92
5541	128H2089	<b>BRACKET, BOTTOM RUDDER HINGE, GROUP (Mod. 563)</b> Spares for :—				1	—	C	88/5
	12aH2089	<b>Bracket</b> ... ..				1	DTD292A-L3	C	
5545	127bH2089	<b>Bush</b> ... ..				2	DTD364A-L40	C	
5000	21H2434	<b>BRACKET, TOP RUDDER HINGE, GROUP (Pre Mod. 563)</b> Spares for :—				1	—	C	88/7
2562	109H2089	<b>Bush</b> , for bracket ... ..				1	DTD364A	C	88/8
4991	21aH2434	<b>Bush</b> , for bracket ... ..				1	DTD364A	C	88/93
5540	127H2089	<b>BRACKET, TOP RUDDER HINGE, GROUP (Mod. 563)</b> Spares for :—				1	—	C	88/7
	127aH2089	<b>Bracket</b> ... ..				1	DTD298A-L53	C	
5545	127bH2089	<b>Bush</b> , 7/8" dia. x 1/8" long ... ..				2	DTD364A-L40	C	
1939	13H2089	<b>Bracket</b> , datum hinge ... ..				1	DTD304	C	88/9
	14H2434	<b>Bracket</b> , stop rudder ... ..				1	DTD364		88/10
	19H2434	<b>Bracket</b> , mounting, for locking lever ...				1	L72		88/11
	20H2434	<b>Bracket</b> , mounting, for locking lever ...				1	L72		88/12
4994	22H2434	<b>Cover</b> , bearing, datum hinge (Pre Mod. 563)				1	Spring Steel	C	88/94
4995	23H2434	<b>Cover</b> , bearing, datum hinge (Pre Mod. 563)				1	Spring Steel	C	88/95
4996	24H2434	<b>Cover</b> , bearing, top hinge (Pre Mod. 563) ...				1	Spring Steel	C	88/96
4997	25H2434	<b>Cover</b> , bearing, top hinge (Pre Mod. 563) ...				1	Spring Steel	C	88/97
4998	26H2434	<b>Cover</b> , bearing, bottom hinge (Pre Mod. 563)				1	Spring Steel	C	88/98
499	27H2434	<b>Cover</b> , bearing, bottom hinge (Pre Mod. 563)				1	Spring Steel	C	88/99
	11H2434	<b>Diaphragm</b> , for mounting locking lever, port				1	L72		88/15
	12H2434	<b>Diaphragm</b> , for mounting locking lever, starboard				1	L72		88/15

## TAIL UNIT

## FIN

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		1	2	3	4			M.R.	
4974	1H2097	<b>EDGE, LEADING, FIN, GROUP</b> ...				1	—	C	88/16
	137H2089	<b>Edge</b> , leading, top, port (Mod. 967)...				1	L72		88/17
	138H2089	<b>Edge</b> , leading, top, starboard (Mod. 967) ...				1	L72		88/17
	6H2089	<b>Edge</b> , leading, bottom ...				1	L72		88/18
559	47H2089	<b>Insert</b> , de-icing, top ...				1	—	M/C	88/19
560	48H2089	<b>Insert</b> , de-icing, bottom ...				1	—	M/C	88/20
	1R3442	<b>LEVER, FIN, GROUP</b> ...				1	—		88/21
		(See Flying Controls)							
528	Messier 5M/4	<b>Nut</b> , connecting, de-icing pipe to insert ...				6	—	C	
529	Messier 4M/4	<b>Oliver</b> , connecting, de-icing pipe to insert ...				6	—	C	66/143
	8SS3221	<b>Panel</b> , access ...				3	—		88/22
13124	30SS3221	<b>Panel</b> , access ...				1	—	C	88/23
	46H2434	<b>Plate</b> , aerial mounting at Rib A102, port (Mod. 967)				1	L72		
	47H2434	<b>Plate</b> , aerial mounting at Rib A102, starboard (Mod. 967)				1	L72		
	1H2437	<b>PLUNGER, ON RIB 18a, FOR RUDDER LOCKING</b> (See Flying Control, Locking)				1	—		88/24
	16H2434	<b>PANEL, DETACHABLE, PORT, GROUP</b>				1	—		88/25
4973	17H2434	<b>PANEL, DETACHABLE, STARBOARD, GROUP</b>				1	—	C	88/26
		Spares for :—							
26EA/874	7bH760	<b>DOOR, INSPECTION, GROUP</b> ...				2	—	C	88/27
	5SS3158	<b>Screw</b> , csk. hd, 3 BA x $\frac{5}{8}$ " long ...				12	—		
13043	1SS3259	<b>Plate</b> , mod. record ...				1	—	C	88/28
13044	1SS3260	<b>Plate</b> , serial No. ...				1	—	C	88/29
	1H2098	<b>RIB, A102, GROUP</b> ...				1	—		
	1H2099	<b>RIB, A90, GROUP</b> ...				1	—		
	1H2100	<b>RIB, A76.6, END PORTION, GROUP</b>				1	—		
	3H2100	<b>RIB, A76.6, AFT PORTION, GROUP</b>				1	—		
	1H2101	<b>RIB, A76.6, GROUP</b> ...				1	—		
	1H2102	<b>RIB, A66, FORWARD PORTION, GROUP</b>				1	—		
	2H2102	<b>RIB, A66, AFT PORTION, GROUP</b> ...				1	—		
	1H2103	<b>RIB, A54, FORWARD PORTION, GROUP</b>				1	—		
	2H2103	<b>RIB, A54, CENTRE PORTION, GROUP</b>				1	—		
	3H2103	<b>RIB, A54, AFT PORTION, GROUP</b> ...				1	—		
	1H2104	<b>RIB, A43, FORWARD PORTION, GROUP</b>				1	—		
	3H2104	<b>RIB, A42, AFT PORTION, GROUP</b> ...				1	—		
	1H2105	<b>RIB, A30, FORWARD PORTION, GROUP</b>				1	—		
	2H2105	<b>RIB, A30, CENTRE PORTION, GROUP</b>				1	—		
	3H2105	<b>RIB, A30, AFT PORTION, GROUP</b> ...				1	—		

SHACKLETON Mk. 2

TAIL UNIT  
FIN

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		1	2	3	4			M.R.	
	1H2106	RIB, A18, FORWARD PORTION, GROUP				1	—		
	2H2106	RIB, A18, CENTRE PORTION, GROUP				1	—		
	3H2106	RIB, A18, AFT PORTION, GROUP ...				1	—		
	1H2107	RIB, A28, GROUP ... ..				1	—		
	1H2108	RIB, A6, FORWARD PORTION, GROUP				1	—		
	2H2108	RIB, A6, CENTRE PORTION, GROUP ...				1	—		
	3H2108	RIB, A6, AFT PORTION, GROUP ...				1	—		
	1H2109	RIB, B6, FORWARD PORTION, GROUP				1	—		
	2H2109	RIB, B6, CENTRE PORTION, GROUP ...				1	—		
	3H2109	RIB, B6, AFT PORTION, GROUP ...				1	—		
	1H2110	RIB, B18, FORWARD PORTION, GROUP				1	—		
	2H2110	RIB, B18, CENTRE PORTION, GROUP ...				1	—		
	4H2110	RIB, B18, AFT PORTION, GROUP ...				1	—		
	1H2111	RIB, B16, GROUP ... ..				1	—		
	1H2112	RIB, B28-6, GROUP ... ..				1	—		
5478	1H2113	RIB, B42, GROUP ... ..				1	—	C	
	3H2434	RIB, A18, AFT PORTION, GROUP ...				1	—		
	4H2434	Shim, laminated for rudder stop bracket $\frac{1}{16}$ " thick x 6.85" x 2.75"				QR	—		
		<b>SEAL FIN TO RUDDER SHROUD, GROUP (H2479)</b>							
		Spares for :—							
6645	2H2479	SEAL, BOTTOM, ALUM, RUBBER COVERED, GROUP				1	—	C	88/104
7087	3H2479	SEAL, CENTRE UPPER, ALUM, RUBBER COVERED, GROUP				1	—	C	88/106
6649	4H2479	SEAL, CENTRE LOWER, ALUM RUBBER COVERED, GROUP				1	—	C	88/105
6870	4H2201	SEAL, TOP, ALUM RUBBER COVERED, GROUP				1	—	C	88/107
530	Messier 7M/4	Union de-icing pipe to insert ... ..				3	—	C	
5553	34H2434	Washer, special 22G x $\frac{5}{8}$ " dia. (Mod. 563).				1	—	C	

TAIL UNIT

FIN

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					M.R.	
		<b>COMPLEMENTARY ITEMS</b>				
		<b>ATTACHMENT FITTINGS, RUDDER TO FIN</b>				1/88
		Consisting of:—				
28D/12224	AS2504/14J	Bolt, hex. hd, $\frac{3}{8}$ " BSF x 2" long, top and bottom hinges	2	—	C	
28D/12932	AS2504/15J	Bolt, hex. hd, $\frac{3}{8}$ " BSF at datum hinge	1	—	C	
28M/749	A16Y/JC	Nut, $\frac{3}{8}$ " BSF castellated	3	—	C	
28P/5032	AGS784/3	Pin, split $\frac{1}{16}$ " dia. x 1" long	2	Nickel Alloy	C	
28P/1011031	SP9/C10	Pin, split $\frac{1}{16}$ " dia. x $1\frac{1}{4}$ " long	1	Nickel Alloy	C	
28W/3074	AGS160/F	Washer, plain $\frac{3}{8}$ " BSF	2	MS	C	
28W/9419466	SP/13J	Washer, thin $\frac{3}{8}$ " BSF	1	MS	C	
		<b>ATTACHMENT FITTINGS, FIN TO TAILPLANE</b>				
		(See complementary items—"Tailplane Assembly")				
		<b>ATTACHMENT FITTINGS LEVER ASSEMBLY (R3442) FOR FLYING CONTROLS</b>				
		Consisting of:—				
28D/12533	A25/5C	Bolt, 2 BA hex. hd. x .5" plain	3	—	C	
28M/767	A27Y/CS	Nut, slotted	3	—	C	
28P/9429619	SP9/C5	Pin, split	3	—	C	
28W/9419454	SP10/C	Washer, 2 BA	3	—	C	
		<b>SUMMARY OF STOCK ITEMS USED ON FIN ASSEMBLY</b>				
28D/9436920	A25/1C	Bolt, hex. hd, 2 BA x .55" long	18	—	C	
28D/9133011	A25/2C	Bolt, hex. hd, 2 BA x .65" long	14	—	C	
28D/12531	A25/3C	Bolt, hex. hd, 2 BA x .75" long	8	—	C	
28D/8304	AS1242/6B	Bolt, csk. hd, 4 BA x .95" long	15	—	C	
28M/13121	A27/CS	Nut, slotted, 2 BA	16	—	C	
28M/13534	A27/EC	Nut, castle $\frac{1}{4}$ "	12	—	C	
28M/1011467	A27/ES	Nut, slotted $\frac{1}{4}$ " BSF	10	—	C	
28M/10288	AGS2001/C/1	Nut, stiff 2 BA	22	—	C	
28M/10292	AGS2001/J/1	Nut, stiff $\frac{3}{8}$ " BSF	8	—	C	
28M/10293	AGS2001/L/1	Nut, stiff, $\frac{7}{16}$ " BSF	8	—	C	
28M/12153	AGS2007/B/1	Nut, anchor 4 BA	8	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	45	—	C	
28P/1011031	SP9/C10	Pin, split, $\frac{1}{16}$ " dia. x $1\frac{1}{4}$ " long	8	—	C	
28W/9419402	SP13/C	Washer, 2 BA	23	—	C	
28W/9418921	SP13/E	Washer, $\frac{1}{4}$ " BSF	10	—	C	
28W/9419403	SP13/G	Washer, $\frac{5}{16}$ " BSF	12	—	C	

SHACKLETON Mk. 2

**TAIL UNIT**  
**RUDDER**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4010	1H2435	<b>RUDDER, ASSEMBLY, PORT</b> ... ..				1	—	A	88/30
4011	2H2435	<b>RUDDER, ASSEMBLY, STARBOARD</b> ... .. (Complementary parts inter-component attachments are listed at the end of the Fin Assembly)				1	—	A	88/31
4970	9H2435	Spares for:— <b>BLOCK, FOR RUDDER STOP AND LOCK, GROUP</b>				1	—	C	88/32
7955	10H2435	Spares for:— <b>Pad, stop block</b> ... ..				2	—	C	88/33
5076	3H2435	<b>Bolt, hex. hd, 2 BA x 1½"</b> long for trimmer hinge				4	S69	C	88/34
7065	17H2202	<b>Bolt, hex. hd, 2 BA x ¾"</b> long for spring tab. ...				18	S94, S95, S96	C	
2489	117H2090	<b>BRACKET, RUDDER HINGE, BOTTOM, GROUP (Pre Mod. 563)</b>				1	—	C	88/35
2A/9500468	CA.5	Consisting of:—							
2559	137H2090	<b>Bearing, ball</b> ... ..				1	—	B	
	117aH2090	<b>Bush</b> ... ..				2	DTD364A	C	88/36
		<b>Housing, bracket</b> ... ..				1	DTD364A	—	
2490	125H2090	<b>BRACKET, RUDDER HINGE, TOP, GROUP (Pre Mod. 563)</b>				1	—	C	88/37
2A/9500467	CA.3	Consisting of:—							
	125aH2090	<b>Bearing, ball</b> ... ..				1	—	B	
		<b>Housing, bracket</b> ... ..				1	DTD364A		

TAIL UNIT

RUDDER

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.	
					M.R.		
		1	2	3	4		
4968	2H2441	<b>BRACKET, RUDDER HINGE, DATUM, GROUP (Pre Mod. 563)</b>	1	—	C		
5542	148H2090	<b>BRACKET, ROLLER RACE HOUSING BOTTOM, GROUP (Mod. 563)</b> Consisting of :—	1	—	A		
	Hoffman R.L.S.5.	Bearing, Roller ... ..	1	—			
5546	146bH2090	Bush, Sealing ... ..	2	S1-L40-L39	C		
5547	146dH2090	Bush, self aligning ... ..	1	L1-L40-L39	C		
5548	146cH2090	Housing ... ..	1	L1-L40-L39	C		
	117aH2090	Housing, Bracket ... ..	1	L1-L40-L39			
5543	146H2090	<b>BRACKET ROLLER RACE HOUSING TOP, GROUP (Mod. 563)</b> Consisting of :—	1	—	A		
	Hoffman R.L.S.5.	Bearing, Roller ... ..	1	—			
5546	146bH2090	Bush, Sealing ... ..	2	L1-L40-L39	C		
5547	146dH2090	Bush, Self Aligning ... ..	1	L1-L40-L39	C		
5548	146cH2090	Housing ... ..	1	L1-L40-L39	C		
	146aH2090	Housing, Bracket ... ..	1	L1-L40-L39			
6528	55H2435	<b>BRACKET, ROLLER RACE HOUSING DATUM (Mod. 563)</b> Consisting of :—	1	—	A		
6531	56H2435	Bush, sealing ... ..	1	S1	C		
6530	55cH2435	Bush, sealing ... ..	1	L1-L40-L39	C		
5551	147dH2090	Bush, self aligning ... ..	1	L1-L40-L39	C		
	British Timkin, Ltd. 00050 } 00152X }	Cone } Bearing Type T.S. ... .. Cup }	1	—			
6529	55aH2435	Housing ... ..	1	L1-L40-L39	C		
	2aH2441	Housing, Bracket ... ..	1	L1-L40-L39			
	2eH2441	Plate, retaining ... ..	1	S3			
26DC/11049	7SS4199	Screw, csk.hd. 2 BA ... ..	2	—	C		

SHACKLETON Mk. 2

**TAIL UNIT  
RUDDER**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
2853	42H2435	BRACKET, HINGE, ON POST, AT RIB A.42 FOR TRIMMER TAB, GROUP				1	—	C	88/40
2854	43H2435	BRACKET, HINGE, ON POST, AT RIB A.18 FOR TRIMMER TAB, GROUP				1	—	C	88/41
2855	44H2435	BRACKET, HINGE, ON POST, AT RIB A.6 FOR SPRING TAB, GROUP				1	—	C	88/42
2856	46H2435	BRACKET, HINGE, ON POST, AT RIB B.18 FOR SPRING TAB, GROUP				1	—	C	88/43
570	C.T.1	Spares for:— Bush, $\frac{5}{8}$ " long ... ..				1	Oilite	C	88/44
2691	47H2435	Bush, for rudder stop and rudder lock ...				4	—		88/45
2690	86H2090	Capping, rudder bottom, rear ... ..				1	DTD213	C	88/46
	87H2090	Capping, rudder bottom, front... ..				1	DTD213	C	88/47
	88H2090	Capping, rudder top, rear ... ..				1	DTD213		88/47
	89H2090	Capping, rudder top, front ... ..				1	DTD213		88/49

## TAIL UNIT

## RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of	Plate and Illust'n No.
		1	2	3	4			St. M.R.	
		<b>CUFF, SEALING, AT BOTTOM HINGE, (3H2204)</b>							
		Spares for:—							
1343	1H2206	<b>CUFF, HINGE, GROUP</b> ... ..				1	—	C	88/50
14134	7H2204	Plate, cover bearing ... ..				1	L72	C	
14135	8H2204	Plate, cover bearing ... ..				1	L72	C	
		<b>CUFF, SEALING AT TOP HINGE (3H2207)</b>							
		Spares for:—							
1342	1H2209	<b>CUFF, HINGE, GROUP</b> ... ..				1	—	C	88/51
	7H2207	Plate, cover bearing ... ..				1	—	C	
4951	8H2207	Plate, cover bearing ... ..				1	—	C	
566	37H2090	<b>CUFF, HINGE, CENTRE, GROUP</b> ...				1	—	C	88/52
		<b>MECHANISM, CONTROL, FOR RUDDER SPRING TAB, PORT AND STARBOARD (1 &amp; 2R3213)</b>							
		Consisting of:—							
5158	23R3213	Bar, torsion, rudder, port ... ..				1	DTD273 or S65	C	88/53
5159	24R3213	Bar, torsion, rudder, starboard ... ..				1	DTD273 or S65	C	88/54
5160	28R3213	Bar, torsion, rudder, spring tab, port ...				1	DTD273 or S65	C	88/55
5161	29R3213	Bar, torsion, rudder spring tab, starboard...				1	DTD273 or S65	C	88/56
6833	11R3213	<b>BEARING, TORSION, BAR, FOR RUDDER SPRING TAB, GROUP</b>				1	—	B	88/57
		Consisting of:—							
2A/9500418	T13	Bearing, ball ... ..				1	—	B	
	11aR3213	Housing, bearing ... ..				1	L40		
6834	23R2709	<b>BEARING, TORSION BAR, FOR, RUDDER AND SPRING TAB, GROUP</b>				2	—	B	88/58
		Consisting of:—							
2A/9500418	T13	Bearing, ball ... ..				4	—	B	
	9R2709	Housing, bearing ... ..				2	—		
28D/11737	AS2504/6E	Bolt, 1/2" BSF ... ..				2	—	C	
28D/11337	AS2504/6C	Bolt, 2 BA ... ..				2	—	C	
7585	15R3213	<b>CLAMP, TORSION BAR, RUDDER, PORT, GROUP</b>				1	—	C	88/59
7980	16R3213	<b>CLAMP, TORSION BAR RUDDER, STARBOARD, GROUP</b>				1	—	C	88/60

SHACKLETON Mk. 2

TAIL UNIT

RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		<b>MECHANISM, CONTROL, FOR RUDDER SPRING TAB, PORT AND STARBOARD (1 &amp; 2R3213)</b>							
5120	3R3213	<b>LEVER, OPERATING RUDDER, PORT, GROUP (Pre Mod. 856)</b>				1	—	B	88/61
7624	45R3213	<b>LEVER, OPERATING RUDDER, PORT, GROUP (Mod. 856)</b>				1	—	B	88/61
7127	4R3213	<b>LEVER, OPERATING RUDDER, STARBOARD, GROUP (Pre Mod. 856)</b>				1	—	B	88/62
7625	46R3213	<b>LEVER, OPERATING RUDDER, STARBOARD, GROUP (Mod. 856)</b>				1	—	B	88/62
		Consisting of:—							
	3aR3213	<b>Lever, 7" x 1½" x 7/8"</b> (Pre Mod. 856) ...				1	L40		
	45aR3213	<b>Lever, 7" x 1½" x 7/8"</b> (Mod. 856) ...				1	S96		
28M/770	A16Y/G8	<b>Nut, 5/16" BSF</b> ...				1	—	C	
28P/1007741	SP9/C8	<b>Pin, split</b> ...				1	—	C	
5245	36R3213	<b>Stop, pin, 5/8" dia. x 1.65" long</b> ...				1	S96	C	
28W/9419455	SP10/G	<b>Washer</b> ...				1	—	C	
	12R3213	<b>LEVER, TORSION BAR, SPRING TAB, PORT, GROUP</b>				1	—		88/63
	13R3213	<b>LEVER, TORSION BAR, SPRING TAB, STARBOARD, GROUP</b>				1	—		88/64
		Consisting of:—							
	12aR3213	<b>Lever, 7" x 1¾" x 5/8"</b> ...				1	—		
28M/769	A16Y/ES	<b>Nut, ¼" BSF</b> ...				1	—	C	
28P/1007741	SP9/C8	<b>Pin, split</b> ...				1	—	C	
5244	35R/3213	<b>Stop, pin, 7/8" dia. x 1½" long</b> ...				1	S96	C	
28W/9418920	SP10/E	<b>Washer</b> ...				1	—	C	
4794	39R3213	<b>Lever, link attachment, torsion bar, spring tab</b>				1	L40		88/65
3364	7R3213	<b>Lever, link attachment, torsion bar, rudder operating</b>				1	L40	C	88/66
	8R3213	<b>LINK, CONNECTING, GROUP</b> ...				1	—		88/67
		Consisting of:—							
28M/767	A16Y/CS	<b>Nut, 2 BA</b> ...				6	—	C	
28M/768	A16Y/ES	<b>Nut, ¼" BSF</b> ...				3	—	C	
28M/7675	A16Z/ES	<b>Nut, ¼" BSF</b> ...				12	—	C	
	31R3213	<b>Packing</b> ...				2	L72	C	
	32R3213	<b>Packing</b> ...				1	L72	C	
	34R3213	<b>Packing</b> ...				1	L72	C	
28P/5032	AGS784/3	<b>Pin, split</b> ...				12	—	C	
28P/1006943	SP9/C6	<b>Pin, split, 1/16" x ¾" long</b> ...				6	—	C	
28P/1007741	SP9/C8	<b>Pin, split, 1/16" x 1" long</b> ...				3	—	C	
4803	37R3213	<b>Pin, collar</b> ...				4	S96	C	88/100
2427	14R3213	<b>ROD, CONNECTING RUDDER, SPRING TAB, GROUP</b>				1	—	B	88/68
		Consisting of:—							
28M/760	CM 3/8" B	<b>Bearing, rod end (Ransome &amp; Marles)</b> ...				2	—		
	A16Y/JT	<b>Nut, thin</b> ...				2	—	C	
	36bR2709	<b>Plug, adaptor</b> ...				2	S1		
28Q/10105	AS455/411	<b>Rivet, snap hd., 1/8" dia. x 1 1/16" long</b> ...				4	—	C	
	14aR3213	<b>Tube, 5/8" o/d x 18G x 2' 5" long</b> ...				1	T4		



SHACKLETON Mk. 2

TAIL UNIT

RUDDER

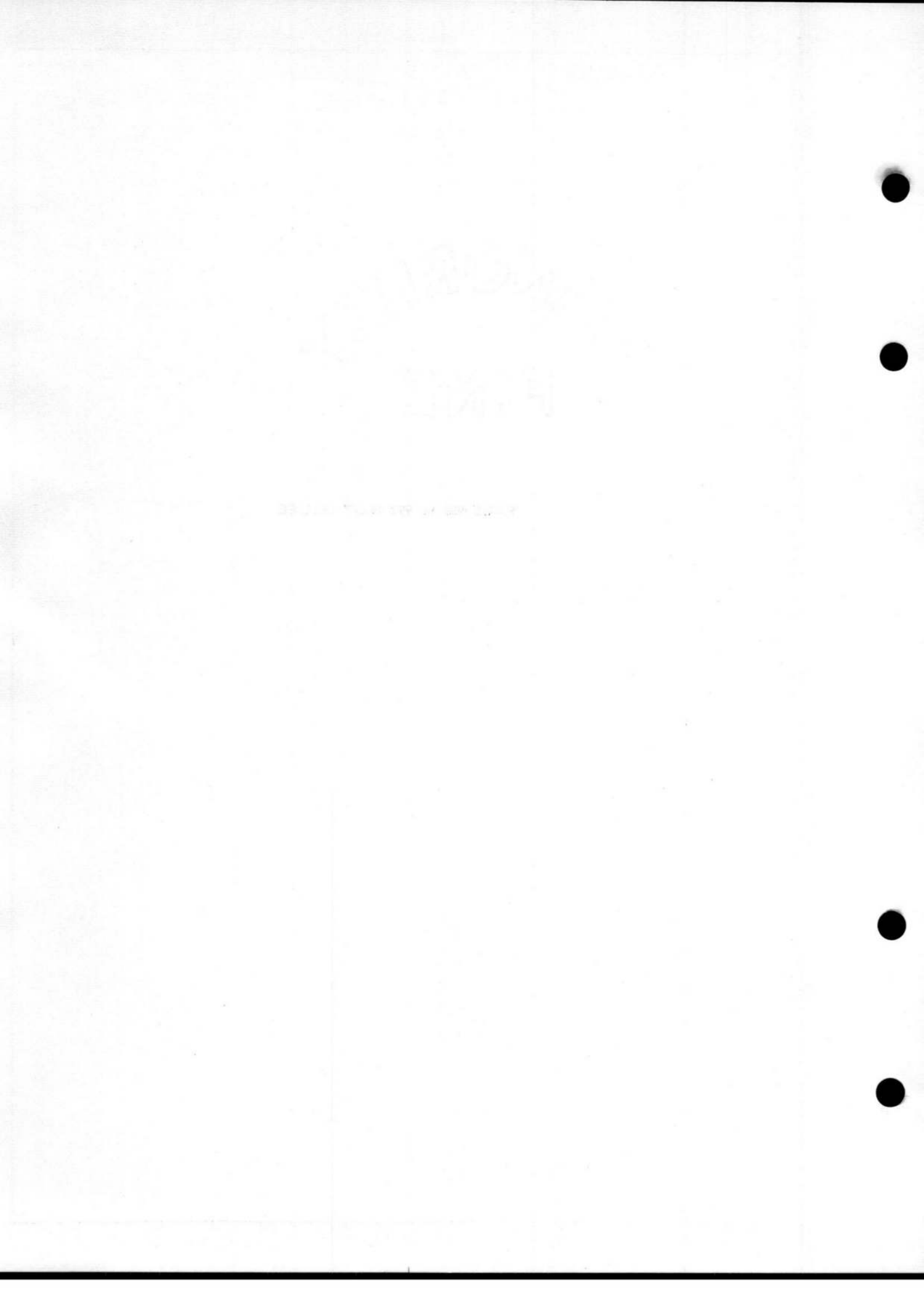
Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4907	1H2439	RIB No. A18, GROUP (Pre Mod. 522) ...				1	—	M/C	88/104
4908	2H2439	RIB No. A16-25, GROUP (Pre Mod. 522)				1	—	M/C	88/105
	2H2605	RIB No. A16-25, GROUP (Mod. 522) ...				1	—		
	1H2440	RIB, No. B6, GROUP ... ..				1	—		
	11H2435	RIB, NOSE PORTION FOR RIB, No. A18 AND A16-25, GROUP				2	—		
		ROD, CONTROL ASSEMBLY TRIMMER OPERATING (19R3812) (See Flying Controls—Trimmer)							88/77
3356	3H2199	Shield, ice, control rod, spring tab ... ..				1	L72	C	88/78
2358	1H2225	TAB, TRIMMER RUDDER, GROUP ...				1	—	C	88/79
6650	16H2227	Bolt, hex.hd. 2 BA, for hinge and control rod bracket				8	S94	C	88/80
2937	21H1019	Bracket, hinge... ..				2	L40 or 364A	C	88/81
4810	21H2115	BRACKET, CONTROL TAB, GROUP...				1	—	C	88/82
2359	1H2198	TAB, SPRING, RUDDER, PORT, GROUP				1	—	C	88/83
2614	2H2198	TAB, SPRING, RUDDER, STARBOARD, GROUP				1	—	C	88/84
6650	16H2227	Bolt, hex.hd. 2 BA for hinge on control rod bracket				7	S94	C	88/80
2937	21H1019	Bracket, hinge... ..				2	L40	C	88/81
2923	1H2226	BRACKET, CONTROL TAB, GROUP				1	—	C	88/85
		TUBE, ADJUSTMENT, MASS BALANCE (1H2381)				2	—		88/86
2160	26P1699	Bolt, hex. hd, 2 BA ... ..				3	—	C	88/87
7049	5H2381	Plate, cover ... ..				1	—	C	
13299	27G1380	Plug, wood ... ..				3	Hardwood	C	
	7H2381	Screw, set ... ..				4	S1	C	
	2H2381	TUBE, MASS BALANCE, GROUP ...				1	—		
	3H2605	Web, top, for Rib A18 ... ..				1	—		

TAIL UNIT

RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	21H2090	<b>WEIGHT, MASS BALANCE, BETWEEN RIBS A102-A90, GROUP</b>				1	—		88/88
		Consisting of:—							
28D/12310	AS1248/14G	Bolt, mush. hd, $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
	21bH2090	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{16}$ " x 1" long	...	...	...	3	—	C	
	21f H2090	Piece, packing	...	...	...	QR	—		
28W/9418921	SP13/E	Washer, 1" BSF	...	...	...	3	—	C	
	21aH2090	Weight	...	...	...	1	—		
	21gH2090	Weight	...	...	...	1	—		
	22H2090	<b>WEIGHT, MASS BALANCE, BETWEEN RIBS A90-A77, GROUP</b>				1	—		88/89
		Consisting of:—							
28D/12311	AS1248/15G	Bolt, mush. hd, $\frac{5}{16}$ " BSF x 2" long	...	...	...	3	—	C	
	22bH2090	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9C8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	3	—	C	
	22eH2090	Piece, packing	...	...	...	QR	—		
28W/9419403	SP13/G	Washer, $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
	22aH2090	Weight	...	...	...	1	—		
	22f H2090	Weight	...	...	...	1	—		
	23H2090	<b>WEIGHT, MASS BALANCE, BETWEEN RIBS No. B18.4-B286, GROUP</b>				1	—		88/90
		Consisting of:—							
28D/12311	AS1248/15G	Bolt, mush. hd, $\frac{5}{16}$ " BSF x 2" long	...	...	...	3	—	C	
	23bH2435	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	3	—	C	
	23eH2090	Piece, packing	...	...	...	QR	—		
28W/9419403	SP13/G	Washer	...	...	...	3	—	C	
	23aH2090	Weight	...	...	...	1	—		
	23gH2090	Weight	...	...	...	1	—		
	24H2090	<b>WEIGHT, MASS BALANCE, BETWEEN RIBS B28-6-B42, GROUP</b>				1	—		88/91
		Consisting of:—							
28D/12312	AS1248/16G	Bolt, mush. hd, $\frac{5}{16}$ " BSF x 2.1" long...	...	...	...	3	—	C	
	24bH2090	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9C/8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	3	—	C	
	24eH2990	Piece, packing	...	...	...	QR	—		
28W/9419403	SP13/G	Washer	...	...	...	3	—	C	
	24aH2090	Weight	...	...	...	1	—		
	24cH2090	Weight	...	...	...	1	—		

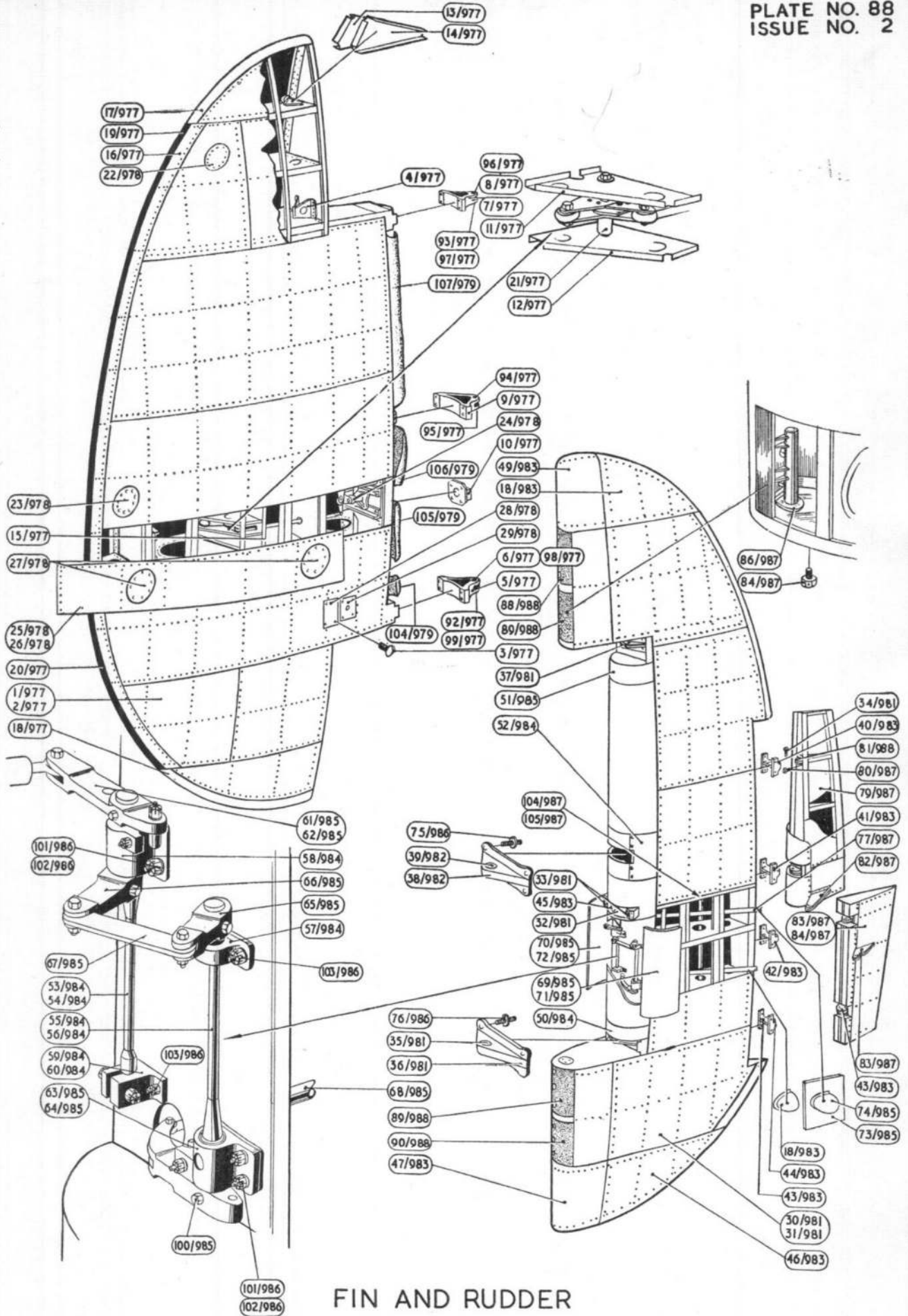
**PAGE 989 to 992 NOT ISSUED**



TAIL UNIT  
RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
<b>SUMMARY OF STOCK ITEMS USED ON "RUDDER ASSEMBLY"</b>									
28D/12513	A25/2C	Bolt, hex. hd, 2 BA x .65" long	...	...	48	—	C		
28D/12540	A25/18C	Bolt, hex. hd, 2 BA x 2.25" long	...	...	28	—	C		
28D/12630	A25/19C	Bolt, hex. hd, 2 BA x 2.35" long	...	...	8	—	C		
28D/12543	A25/6E	Bolt, hex. hd, 1/4" BSF x 1.10" long	...	...	8	—	C		
28D/8337	AS1248/B1	Bolt, mush. hd, 4 BA x .45" long	...	...	72	—	C		
28D/9353	AS1248/1/2C	Bolt, mush. hd, 2 BA x .45" long	...	...	36	—	C		
28D/8341	AS1248/1C	Bolt, mush. hd, 2 BA x .5" long	...	...	48	—	C		
28D/13594	AS2504/2C	Bolt, 2 BA ...	...	...	32	—	C		
28M/12153	AGS2007/B/1	Nut, stiff, 4 BA double anchor	...	...	72	—	C		
28M/11957	AGS2007/C/1	Nut, stiff, 2 BA double anchor	...	...	78	—	C		
28M/13121	A27/CS	Nut	...	...	32	—	C		
28M/12929	A27/CP	Nut, 2 BA ...	...	...	64	—	C		
28M/13534	A27/EC	Nut, 1/4" BSF	...	...	24	—	C		
28M/12928	A27/EP	Nut, 1/4" BSF	...	...	76	—	C		
28P/12431	SP9/C6	Pin, split, 3/4" long	...	...	32	—	C		
28W/12245	SP/10C	Washer, 2 BA	...	...	80	—	C		
28W/12296	SP/15C	Washer, 2 BA	...	...	84	—	C		
28W/12352	SP/10E	Washer, 1/4" BSF	...	...	24	—	C		
28W/12496	SP15/E	Washer, 1/4" BSF	...	...	8	—	C		





FIN AND RUDDER



**TAIL UNIT  
TAILPLANES**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4027	201G2831	<b>TAILPLANE, ASSEMBLY, PORT</b> ...				1	—	A	89/1
4028	202G2831	<b>TAILPLANE, ASSEMBLY, STARBOARD</b> (Complementary part e.g. inter-component attachments listed at the end of this assembly will not be supplied with the assembly spare and must be demanded separately when required)				1	—	A	89/2
		Spares for:—							
999	46.O.4200	<b>Adjuster</b> , for control locking rod ... ..				1	—	C	89/3
2997	1R3769	<b>BEARING, CONTROL ROD, GROUP...</b> Consisting of:—				1	—	B	89/4
	2R3769	<b>Base</b> ... ..				1	DTD300 or 304		
28D/7574 28M/10320	A25/7E AGS2002/E/3 Skefko	<b>Bolt</b> , $\frac{1}{4}$ " BSF hex. hd, 1.15" long ... ..				3	S1	C	
	401450B	<b>Nut</b> , stiff, $\frac{1}{4}$ " BSF ... ..				3	—	C	
1895		<b>Pulley</b> ... ..				3	—	A	89/5
5131	126G2831	<b>Bolt</b> , $\frac{5}{16}$ " BSF x $1\frac{3}{4}$ " long connecting rod to rudder lever				1	S94, 95 or 96	C	89/6
13177 6882	51G1220 5G1722	<b>Bolt</b> , $\frac{1}{4}$ " BSF for hinge brackets ... ..				12	S1	C	89/7
		<b>Bolt</b> , csk. hd, $\frac{3}{8}$ " BSF x 1.71" long attachment of front spar strap				4	DTD331	C	89/62
6883	7G1722	<b>Bolt</b> , csk. hd, $\frac{5}{16}$ " BSF x 1.71" long, attachment of front spar strap				8	DTD331	C	89/63
6898	8G1722	<b>Bolt</b> , csk. hd, $\frac{5}{16}$ " BSF x 1.55" long attachment of front spar strap				8	DTD331	C	89/64
6999	18G1722	<b>Bolt</b> , csk. hd, $\frac{5}{16}$ " BSF x 1.71" long attachment of front spar strap				12	DTD331	C	89/65
	6G1722	<b>Bolt</b> , csk. hd, $\frac{3}{8}$ " BSF x 1.52" long attachment of rear spar strap				2	DTD331		89/66
	9G1722	<b>Bolt</b> , csk. hd, $\frac{5}{16}$ " BSF x 1.42" long attachment of rear spar strap				6	DTD331		89/67
	10G1722	<b>Bolt</b> , csk. hd, $\frac{5}{16}$ " BSF x 1.30" long attachment of rear spar strap				6	DTD331		89/68
1474	111G2831	<b>Bolt</b> , hex. hd, $\frac{3}{8}$ " BSF x 1" long attachment of rear spar strap				2	DTD331	C	89/69
998	45.O.4200	<b>Bolt</b> , hex. hd, $1\frac{3}{8}$ " long, flying control locking rods				P2 S3	S3, S11	C	89/8
	1G2966	<b>BOX, HINGE, ELEVATOR, INBOARD PORT, GROUP</b>				1	—		89/9
	2G2966	<b>BOX, HINGE, ELEVATOR, INBOARD STARBOARD, GROUP</b>				1	—		89/10
	1G2967	<b>BOX, HINGE, ELEVATOR, CENTRE, PORT, GROUP</b>				1	—		89/11

**TAIL UNIT**  
**TAILPLANES**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	2G2967	<b>BOX, HINGE, ELEVATOR, CENTRE, STARBOARD, GROUP</b>				1	—		89/12
	1G2971	<b>BOX, HINGE, ELEVATOR, OUTBOARD PORT, GROUP</b>				1	—		89/13
5813	2G2971	<b>BOX, HINGE, ELEVATOR, OUTBOARD STARBOARD, GROUP</b>				1	—	C	89/14
4253	1R3334	<b>BRACKET, GUIDE, FOR CONTROL LOCKING ROD, GROUP</b>				P4 S3	—	C	89/15
4254	1R3335	<b>BRACKET, GUIDE, FOR CONTROL LOCKING ROD, GROUP</b>				P2 S3	—	C	89/16
		<b>CONTROLS, TRIMMER, RUDDER PORT AND STARBOARD (4 &amp; 5R2912)</b> (See Flying Controls, Trimmer)							
		<b>GEAR OPERATING SERVO (4G1384)</b>							89/17
		Spares for:—							
13208	2G1384	<b>Bolt</b> , hex. hd, 2 BA x 1 $\frac{1}{8}$ " long connecting rod to tail plane hinge bracket				1	S1	C	89/18
2428	5G1395	<b>ROD, CONNECTING ELEVATOR SERVO, GROUP</b>				1	—	C	89/19
		Spares for:—							
13210	4G1379	<b>BOLT, BALL RACE, GROUP</b> ...				1	—	C	89/20
		Consisting of:—							
2A/9500462	CAO	<b>Bearing</b> , ball ... ..				1	—	B	
	4bG1379	<b>Plug</b> ... ..				1	L40		
13346	24G1248	<b>PLUG, BALL RACE, GROUP</b> ...				1	—	C	89/21
		Consisting of:—							
2A/9500462	CAO	<b>Bearing</b> , ball ... ..				1	—	B	
	24aG1248	<b>Plug</b> ... ..				1	L40		
13796	1G1796	<b>Shield</b> , ice ... ..				1	L17		89/22
	3G1379	<b>Sleeve</b> ... ..				1	S1	C	89/23
13211	3G1384	<b>Spacer</b> , at hinge bracket ... ..				2	S1	C	89/24
3352	1G1903	<b>GUARD, RUDDER TRIMMER, CABLES PORT, GROUP</b>				1	—	C	89/25
3353	2G1903	<b>GUARD, RUDDER TRIMMER, CABLES STARBOARD, GROUP</b>				1	—	C	89/26
		Consisting of:—							
	4G1903	<b>Bracket</b> ... ..				1	L72		
	3G1170	<b>Lug</b> , attachment ... ..				4	L72		
	3G1903	<b>Plate</b> , baffle, port ... ..				1	L72		
	5G1903	<b>Plate</b> , baffle, starboard ... ..				1	L72		
28Q/6764	AS2227/403	<b>Rivet</b> , snap hd, $\frac{1}{8}$ " dia. x $\frac{3}{16}$ " long ... ..				13	—	C	
28Q/10566	AS2230/303	<b>Rivet</b> , csk. hd, $\frac{3}{32}$ " dia. x $\frac{3}{16}$ " long ... ..				8	—	C	
	2G1232	<b>Tray</b> ... ..				1	L72		

SHACKLETON Mk. 2

**TAIL UNIT  
TAILPLANES**

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.			
					M.R.				
		1	2	3	4				
<b>HINGE, DATUM, ELEVATOR (5G1389) (Pre Mod. 468)</b>									
Consisting of:—									
13178	3G1389	Bolt, $\frac{3}{8}$ " BSF x $2\frac{3}{8}$ " long	...	...	...	1	S1	C	89/27
13652	2G1389	Bracket, datum hinge	...	...	...	1	DTD304	C	89/28
26EA/3711	7G1285	<b>EYEBOLT, GROUP</b>	...	...	...	1	—	C	89/29
Consisting of:—									
2A/9500467	CA.3	Bearing, ball	...	...	...	1	—	B	
13748	7cG1285	Circlip, 36 m/m dia. x 1.5 m/m wide (Seegers internal type)	...	...	...	2	—	C	
13747	7aG1285	Eyebolt	...	...	...	1	S11 or S6	C	
28M/772	A16Y/JS	Nut, slotted $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
28M/775	A16Y/N8	Nut, slotted, $\frac{1}{2}$ " BSF	...	...	...	1	—	C	
28P/5032	AGS784/3	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	1	—	C	
26EA/10390	8G1285	Washer, spacing	...	...	...	2	S1	C	
28W/3074	AGS160/F	Washer, $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
28W/3076	AGS160/H	Washer, $\frac{1}{2}$ " BSF	...	...	...	1	—	C	
<b>HINGE DATUM, ELEVATOR (1G2986) (Mod. 468)</b>									
Consisting of:—									
13178	3G1389	Bolt, $\frac{3}{4}$ " BSF x $2\frac{3}{8}$ " long	...	...	...	1	S1	C	89/27
13652	2G1389	Bracket, datum hinge	...	...	...	1	DTD304	C	89/28
4904	2G2986	<b>EYEBOLT, GROUP</b>	...	...	...	1	—	B	
Consisting of:—									
2A/9500467	CA3	Bearing, ball	...	...	...	1	—	B	
28N/12353	AGS2030/45 2aG2986	Circlip, Seegers internal type	...	...	...	2	—	C	
		Eyebolt	...	...	...	1	S96	C	
28M/1011476	A27/JS	Nut, slotted, $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
4905	3G2986	Nut, special, $\frac{1}{2}$ " BSF	...	...	...	1	S96	C	
28P/9429652	SP9/E10	Pin, split $\frac{3}{32}$ " dia x $1\frac{1}{4}$ " long	...	...	...	1	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	1	—	C	
28W/9419456	SP10/J	Washer, $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
28W/9419458	SP10/N	Washer, $\frac{1}{2}$ " BSF	...	...	...	1	—	C	
26EA/10390	8G1285	Washer, spacing (Pre Mod. 581)	...	...	...	2	—	C	
5454	4G2986	Washer, sealing (Mod. 581)	...	...	...	2	S1	C	
<b>HINGE, CENTRE, ELEVATOR (3G1390) (Mod. 581)</b>									
Consisting of:—									
13178	3G1389	Bolt, $\frac{3}{8}$ " BSF x $2\frac{3}{8}$ " long	...	...	...	1	S1	C	89/27
13180	2G1390	Bracket, centre hinge	...	...	...	1	DTD304	C	89/30
13125	5G1286	<b>EYEBOLT, GROUP</b>	...	...	...	1	—	C	89/31
Consisting of:—									
2A/9500467	CA.3	Bearing, ball	...	...	...	1	—	B	
13749	5aG1286	Eyebolt	...	...	...	1	S1 or S6	C	
28M/5579	AGS745/E	Nut, slotted, $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
27M/775	A16Y/NS	Nut, slotted, $\frac{1}{2}$ " BSF	...	...	...	1	—	C	
28P/5032	AGS784/3	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	1	—	C	
28P/5039	AGS784/12	Pin, split, $\frac{3}{32}$ " dia. x $1\frac{1}{4}$ " long	...	...	...	1	—	C	
28W/3077	AGS160/1	Washer, $\frac{1}{2}$ " BSF	...	...	...	1	—	C	
28W/3074	AGS160/F	Washer, $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
5554	4G2986	Washer, sealing	...	...	...	2	S1	C	

**TAIL UNIT**  
**TAILPLANES**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		<b>HINGE, OUTBOARD, ELEVATOR (3G1391) (Mod. 581)</b>							
		Consisting of:—							
13178	3G1389	Bolt, $\frac{3}{8}$ " BSF x $2\frac{3}{8}$ " long	...	...	...	1	S1	C	89/27
13654	2G1391	Bracket, hinge outboard	...	...	...	1	DTD304	C	89/32
13125	5G1286	<b>EYEBOLT, GROUP</b>				1	—	C	89/31
		Consisting of:—							
2A/9500467	CA.3	Bearing, ball	...	...	...	1	—	B	
13749	5aG1286	Eyebolt	...	...	...	1	S11 or S6	C	
28M/5579	AGS745/E	Nut, slotted $\frac{3}{8}$ " BSF	...	...	...	1	—	C	
28M/775	A16Y/NS	Nut, slotted $\frac{1}{2}$ " BSF	...	...	...	1	—	C	
28P/5032	AGS784/3	Pin, split $\frac{1}{8}$ " dia. x 1" long	...	...	...	1	—	C	
28P/5039	AGS784/12	Pin, split, $\frac{3}{32}$ " dia. x $1\frac{1}{4}$ " long	...	...	...	1	—	C	
28W/3077	AGS160/1	Washer, $\frac{1}{8}$ " BSF	...	...	...	1	—	C	
20W/3074	AGS160/F	Washer, $\frac{1}{8}$ " BSF	...	...	...	1	—	C	
5454	4G2986	Washer, sealing	...	...	...	2	S1	C	
756	3G2867	Insert, metal, de-icing, inboard...	...	...	...	2	—	C	66/124
		(See De-icing)							
757	4G2867	Insert, metal, de-icing, outboard	...	...	...	2	—	C	66/125
		(See De-icing)							
	6SS3597	Lead, bonding	...	...	...	1	—		89/33
	8SS3597	Lead, bonding	...	...	...	1	—		89/34
	2SS4148	Lead, bonding	...	...	...	1	—		89/35
	1R3448	<b>LEVER, RUDDER LOCKING, GROUP...</b>				1	—		
		(See Flying Control Locking)							
3366	1R3772	<b>LEVER, RUDDER CONTROL, PORT, GROUP</b>				1	—	C	89/36
		(See flying controls)							
3367	2R3772	<b>LEVER, RUDDER CONTROL, STARBOARD, GROUP</b>				1	—	C	89/37
		(See flying controls)							
1473	112G2831	Nut, special $\frac{3}{8}$ " BSF for bolt at rear spar joint strap				2	S1	C	89/38
528	5M/4	Nut, union de-icing pipe connection				4	—	C	66/142
2055	48.O.4200	Nut, locking $\frac{3}{8}$ " BSF RH				1	B13	C	10/7
2056	49.O.4200	Nut, locking $\frac{3}{8}$ " BSF LH				1	B13	C	10/35
529	4M/4	Olive, de-icing pipe connection				4	—	C	66/143
1472	113G2831	Packing, joint, strap				2	Laminated	C	89/39

SHACKLETON Mk. 2

**TAIL UNIT**  
**TAILPLANES**

Page 999

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	1G2839	RIB, NOSE, No. 1, PORT, GROUP ...				1	—		
	2G2839	RIB, NOSE, No. 1, STARBOARD, GROUP				1	—		
	1G2840	RIB, NOSE, No. 1A, PORT, GROUP ...				1	—		
	2G2840	RIB, NOSE, No. 1A, STARBOARD, GROUP				1	—		
	1G1726	RIB, NOSE, No. 2, PORT, GROUP ...				1	—		
	2G1726	RIB, NOSE, No. 2, STARBOARD, GROUP				1	—		
	1G1740	RIB, NOSE, No. 2A, PORT, GROUP ...				1	—		
	2G1740	RIB, NOSE, No. 2A, STARBOARD, GROUP				1	—		
	1G1727	RIB, NOSE, No. 3, PORT, GROUP ...				1	—		
	2G1727	RIB, NOSE, No. 3, STARBOARD, GROUP				1	—		
	1G1741	RIB, NOSE, No. 3A, PORT, GROUP ...				1	—		
	2G1741	RIB, NOSE, No. 3A, STARBOARD, GROUP				1	—		
	1G1728	RIB, NOSE, No. 4, PORT, GROUP ...				1	—		
	2G1728	RIB, NOSE, No. 4, STARBOARD, GROUP				1	—		
	1G1742	RIB, NOSE, No. 4A, PORT, GROUP ...				1	—		
	2G1742	RIB, NOSE, No. 4A, STARBOARD, GROUP				1	—		
	1G1729	RIB, NOSE, No. 5, PORT, GROUP ...				1	—		
	2G1729	RIB, NOSE, No. 5, STARBOARD, GROUP				1	—		
	1G1743	RIB, NOSE, No. 5A, PORT, GROUP ...				1	—		
	2G1743	RIB, NOSE, No. 5A, STARBOARD, GROUP				1	—		
	1G1730	RIB, NOSE, No. 6, PORT, GROUP ...				1	—		
	3G1730	RIB, NOSE, No. 6, STARBOARD, GROUP				1	—		
	1G1744	RIB, NOSE, No. 6A, PORT, GROUP ...				1	—		
	2G1744	RIB, NOSE, No. 6A, STARBOARD, GROUP				1	—		
	7G1731	RIB, NOSE, No. 7, PORT, GROUP ...				1	—		
	8G1731	RIB, NOSE, No. 7, STARBOARD, GROUP				1	—		
	5G1745	RIB, NOSE, No. 7A, PORT, GROUP ...				1	—		

**TAIL UNIT**  
**TAILPLANES**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	6G1745	RIB, NOSE, No. 7A, STARBOARD, GROUP				1	—		
	7G1732	RIB, NOSE, No. 8, PORT, GROUP ...				1	—		
	8G1732	RIB, NOSE, No. 8, STARBOARD, GROUP				1	—		
	9G1746	RIB, NOSE, No. 8A, PORT, GROUP ...				1	—		
	10G1746	RIB, NOSE, No. 8A, STARBOARD, GROUP				1	—		
	1G1733	RIB, NOSE, No. 9, PORT, GROUP ...				1	—		
	3G1733	RIB, NOSE, No. 9, STARBOARD, GROUP				1	—		
	1G1747	RIB, NOSE, No. 9A, PORT, GROUP ...				1	—		
	2G1747	RIB, NOSE, No. 9A, STARBOARD, GROUP				1	—		
	1G1734	RIB, NOSE, No. 10, GROUP ... ..				1	—		
	2G1734	RIB, NOSE, No. 10, STARBOARD, GROUP				1	—		
	1G1748	RIB, NOSE, No. 10A, PORT, GROUP ...				1	—		
	2G1748	RIB, NOSE, No. 10A, STARBOARD, GROUP				1	—		
	1G1735	RIB, NOSE, No. 11, PORT, GROUP ...				1	—		
	2G1735	RIB, NOSE, No. 11, STARBOARD, GROUP				1	—		
	1G1749	RIB, NOSE, No. 11A, PORT, GROUP ...				1	—		
	2G1749	RIB, NOSE, No. 11A, STARBOARD, GROUP				1	—		
	1G1736	RIB, NOSE, No. 12, PORT, GROUP ...				1	—		
	2G1736	RIB, NOSE, No. 12, STARBOARD, GROUP				1	—		
	1G1750	RIB, NOSE, No. 12A, PORT, GROUP ...				1	—		
	2G1750	RIB, NOSE, No. 12A, STARBOARD, GROUP				1	—		
	1G1737	RIB, NOSE, No. 13, PORT, GROUP ...				1	—		
	2G1737	RIB, NOSE, No. 13, STARBOARD, GROUP				1	—		
	1G2842	RIB, NOSE, No. 13A, PORT, GROUP ...				1	—		
	2G2842	RIB, NOSE, No. 13A, STARBOARD, GROUP				1	—		

SHACKLETON Mk. 2

**TAIL UNIT**  
**TAILPLANES**

Page 1001

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
2408	1R3297	<b>ROD, CONNECTING RUDDER LEVER, GROUP</b> (See Flying Controls)				1	—	C	8/40
759	1R3761	<b>ROD, CONNECTING, CONTROLS, PORT, GROUP</b> (See Flying Controls)				1	—	M/C	7/45
760	2R3761	<b>ROD, CONNECTING, CONTROLS, STARBOARD, GROUP</b> (See Flying Controls)				1	—	M/C	7/46
4256	1R3449	<b>ROD, CONTROL, GROUP</b> ... .. (See Flying Controls, Locking)				1	—	C	10/69
4261	1R3450	<b>ROD, CONTROL, STARBOARD, GROUP</b> (See Flying Controls, Locking)				1	—	C	10/67
4257	2R3345	<b>ROD, CONTROL, GROUP</b> ... .. (See Flying Controls, Locking)				1	—	C	10/70
4240	4R3403	<b>ROD, CONTROL, GROUP</b> ... .. (See Flying Controls, Locking)				1	—	C	10/53
4259	10R3403	<b>ROD, CONTROL, PORT, GROUP</b> ... .. (See Flying Controls, Locking)				1	—	C	10/68
4260	13R3403	<b>ROD, CONTROL, PORT, GROUP</b> ... .. (See Flying Controls, Locking)				1	—	C	10/66
		<b>SKINNING, TAILPLANE, NOSE, PORT AND STARBOARD, GROUP</b> (1 & 2 G1898)							
		Spares for :—							
6837	3G1898	Plate, Nose inboard port ... ..				1	L72	C	89/40
5246	4G1898	Plate, Nose outboard port ... ..				1	L72	C	89/41
	9G1898	Plate, Nose inboard starboard ... ..				1	L72		89/42
	10G1898	Plate, Nose outboard starboard ... ..				1	L72		89/45
		<b>SKINNING, BOTTOM, PORT &amp; STARBOARD (207 &amp; 208G2831)</b>							
		Spares for:—							
13047	50G1150	<b>DOOR, INSPECTION, FAIRLEADS, GROUP</b>				2	—	C	89/44
13181	9G1435	<b>DOOR, INSPECTION, HINGE BOLTS, GROUP</b>				2	—	C	89/45
	13G1663	<b>DOOR, INSPECTION, DE-ICER, GROUP</b>				1	—		89/46
	103G2831	<b>DOOR, INSPECTION, RUDDER CONTROL AND DE-ICER CONNECTIONS, GROUP</b>				1	L72		89/47
	128G2831	<b>DOOR, INSPECTION, RUDDER LOCKING CONTROL, GROUP</b>				1	—		89/48
	102G2831	<b>DOOR, INSPECTION, RUDDER CONTROLS AND DE-ICER CONNECTIONS, GROUP</b>				6	—		89/49

**TAIL UNIT  
TAILPLANES**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
13597	54G1150	<b>DOOR, INSPECTION, RUDDER CONNECTION, ROD, GROUP</b>				1	—	C	89/50
13598	94G2831	Plate, cover, inspection, door ... ..				1	L72	C	89/51
	25SS3221	Plate, cover, inspection, door ... ..				1	L72		89/52
13043	1SS3259	Plate, modification ... ..				1	—	C	
13044	1SS3260	Plate, serial ... ..				1	—	C	
13003	4SS3158	Screw, csk. hd, 2 BA x ½" for inspection doors				QR	—	C	89/53
<b>SKINNING, TOP, PORT AND STARBOARD (205 &amp; 206 G.2831)</b>									
Spares for:—									
13048	52G1150	<b>DOOR, INSPECTION TRIMMER CABLES GROUP</b>				1	—	C	89/70
	13G1663	<b>DOOR, INSPECTION DE-ICER, GROUP</b>				1	—	C	89/71
13598	25SS3221	Plate, cover ... ..				1	L72	C	89/72
13003	4SS3158	Screw, csk.hd. 4 BA x ¼" long for door ...				8	—		
5811	1G2962	<b>SLEEVE, SEALING RUDDER, CONTROL ROD, PORT, GROUP</b>				1	—	C	
	2G2962	<b>SLEEVE, SEALING RUDDER, CONTROL ROD, STARBOARD, GROUP</b>				1	—		
Consisting of:—									
28D/12538	A25/1B	Bolt, hex. hd, 4 BA x 0.5" long attachment of box				4	—	C	
3275	3G2962	<b>BOX, SEALING, PORT, GROUP ...</b>				1	—	C	89/54
3276	4G2962	<b>BOX, SEALING, STARBOARD, GROUP</b>				1	—	C	89/55
	11G1722	Strap, joint, front top spar ... ..				1	S11		89/56
	13G1722	Strap, joint, front bottom, spar, port ... ..				1	S11		89/57
	14G1722	Strap, joint, front bottom, spar, starboard ... ..				1	S11		89/58
1469	108G2831	Strap, joint, rear top spar, port ... ..				1	S11	C	89/59
1470	109G2831	Strap, joint, rear top spar, starboard ... ..				1	S11	C	89/60
1471	110G2831	Strap, joint, rear bottom spar ... ..				1	S11	C	89/61
13891	1SS3731	Washers, rubber de-icing inserts ... ..				QR	—	C	

PAGE 1003 to 1006 NOT ISSUED

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SHACKLETON Mk. 2

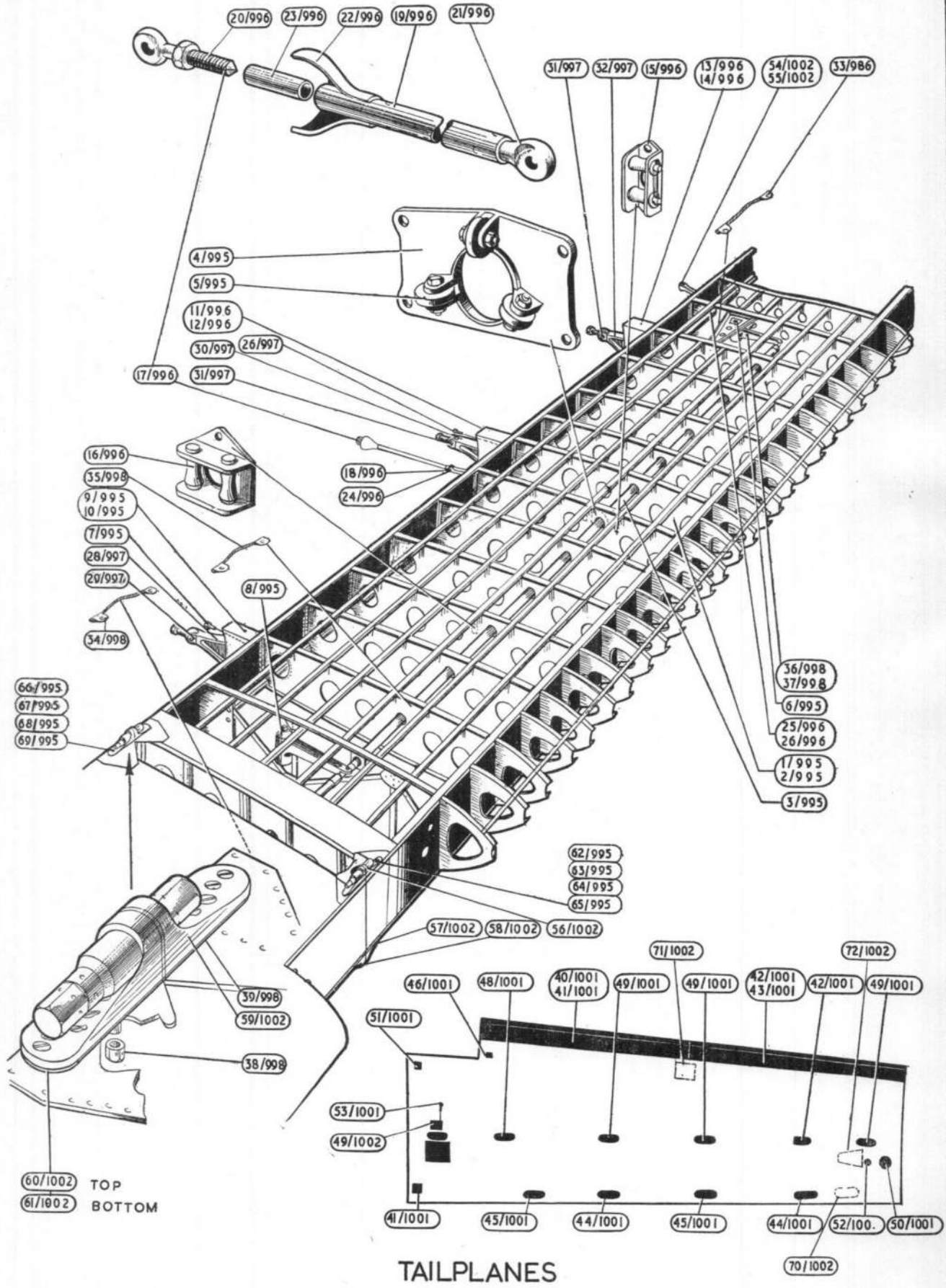
**TAIL UNIT  
TAILPLANES**

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
<b>COMPLEMENTARY ITEMS</b>									
<b>ATTACHMENT FITTINGS, FIN TO TAIL-PLANE, AT FRONT AND REAR SPAR, PORT AND STARBOARD (H2434)</b>									
Consisting of:—									
556	14H2089	<b>Bolt</b> , fin to tailplane attachment front spar, inboard				2	S11	C	1/89
557	15H2089	<b>Bolt</b> , fin to tailplane attachment front spar, outboard				2	S11	C	
558	16H2089	<b>Bolt</b> , fin to tailplane attachment at rear spar				4	S11	C	
28M/10292	AGS2001/J/1	<b>Nut</b> , stiff, $\frac{3}{8}$ " BSF, rear spar ... ..				4	—	C	
28M/10293 2670	AGS2001/L/1 21H2089	<b>Nut</b> , stiff, $\frac{7}{16}$ " BSF, front spar ... .. <b>Packing</b> , at front spar ... ..				4 3	— DTD610	C C	
<b>ATTACHMENT FITTINGS, ELEVATOR SERVO CONTROL ROD, TO SERVO LEVER, PORT &amp; STARBOARD (G1384)</b>									
Consisting of:—									
13208	2G1384	<b>Bolt</b> , hex. hd, 2 BA x $1\frac{1}{8}$ " long connecting rod to servo lever				1	S1	C	1/90
28M/767	A16Y/CS	<b>Nut</b> , slotted, 2 BA ... ..				1	—	C	
28P/5032	AGS784/3	<b>Pin</b> , split, $\frac{1}{16}$ " dia. x 1" long ... ..				1	—	C	
13052	7G1094	<b>Spacer</b> ... ..				2	S1	C	
<b>ATTACHMENT FITTINGS, TAILPLANE TO FUSELAGE</b> (See: Complementary Items "Rear Portion Fuselage")									
1022	1G2869	<b>FAIRING, DETACHABLE, ON TAIL-PLANE REAR SPAR, FOR RUDDER CONNECTING ROD, PORT, GROUP</b>				1	—	A	1/91
1023	2G2869	<b>FAIRING, DETACHABLE, ON TAIL-PLANE REAR SPAR, FOR RUDDER CONNECTING ROD, STARBOARD, GROUP</b>				1	—	A	1/92
1197	13R3812	<b>HOUSING, BEARING, FOR RUDDER TRIMMER GEAR, PORT, GROUP</b>				1	—	A	1/93
1198	14R3812	<b>HOUSING, BEARING, FOR RUDDER TRIMMER GEAR, STARBOARD, GROUP</b>				1	—	A	1/94
Consisting of:—									
275/82	RLS/4	<b>Bearing</b> , ball ... ..				2	—	B	
	18R3812	<b>Block</b> ... ..				1	S1	C	
13014	1SS3261	<b>Bolt</b> , flat head, 4 BA x $\frac{1}{4}$ " long ... ..				3	S1	C	
13451	16R2270	<b>Fork</b> , end fitting ... ..				1	S1	C	
13369	10R2270	<b>Guard</b> , for sprocket ... ..				1	DTD610	C	
	2R3812	<b>Housing</b> , bearing, port ... ..				1	DTD304	C	
	3R3812	<b>Housing</b> , bearing, starboard... ..				1	DTD304	C	
13344	8R2269	<b>Pin</b> ... ..				1	S1	C	
28P/1289	AGS167/33	<b>Pin</b> , taper $\frac{5}{32}$ " dia. x 1" long ... ..				2	—	C	
13741	2R2269	<b>Sprocket</b> ... ..				1	L40	C	
	4R3812	<b>Tube</b> , drive ... ..				1	T26	C	
28W/3097	AGS162/B	<b>Washer</b> , spring ... ..				3	—	C	
13370	16R2269	<b>Washer</b> , laminum ... ..				1	—	C	

TAIL UNIT

TAILPLANES

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
<b>SUMMARY OF STOCK ITEMS USED ON TAILPLANE ASSEMBLY</b>									
28D/12528	A25/1B	Bolt,	4	BA x .5" long	...	2	—	C	
28D/12529	A25/4B	Bolt,	4	BA x .8" long	...	12	—	C	
28D/12565	A25/8B	Bolt,	4	BA x 1.2" long	...	10	—	C	
28D/12532	A25/4C	Bolt,	hex. hd,	2 BA x .85" long	...	24	—	C	
28D/12512	A25/1C	Bolt,	hex. hd,	2 BA x .55" long...	...	43	—	C	
28D/12513	A25/2C	Bolt,	hex. hd,	2 BA x .65" long...	...	8	—	C	
28D/12715	A25/31C	Bolt,	2	BA ...	...	6	—	C	
28D/11564	AS1246/1C	Bolt,	2	BA x .50" long	...	4	—	C	
28D/10001	AS1884/1B	Bolt,	4	BA x .45" long	...	8	—	C	
28D/8484	AS1885/1C	Bolt,	mush. hd,	2 BA x .50" long	...	96	—	C	
28D/8485	AS1885/2C	Bolt,	mush. hd,	2 BA x .60" long	...	22	—	C	
28M/758	A16Y/GP	Nut,	$\frac{5}{16}$ "	BSF	...	64	—	C	
24M/760	A16Y/JP	Nut,	$\frac{5}{16}$ "	BSF	...	8	—	C	
28M/768	A16Y/ES	Nut,	$\frac{1}{4}$ "	BSF	...	24	—	C	
28M/13121	A27/CS	Nut,	2	BA slotted	...	5	—	C	
28M/13122	A27/GS	Nut,	slotted	$\frac{5}{16}$ " BSF	...	2	—	C	
28M/10287	AGS2001/B/1	Nut,	stiff,	4 BA	...	18	—	C	
28M/10288	AGS2001/C/1	Nut,	2	BA ...	...	94	—	C	
28M/10328	AGS2002/C/1	Nut,	stiff,	thin, hex.	...	10	—	C	
28M/12153	AGS2007/B/1	Nut,	anchor,	4 BA	...	8	—	C	
28M/11957	AGS2007/C/1	Nut,	stiff	double anchor, 2 BA	...	24	—	C	
28P/5032	AGS784/3	Pin,	split	$\frac{1}{16}$ " dia. x 1" long	...	24	—	C	
28P/12462	SP9/C8	Pin,	split	$\frac{1}{16}$ " dia. x 1" long	...	5	—	C	
28F/9704	AGS1102/B	Union,	cone	body $\frac{1}{4}$ " O/D	...	6	—	C	
28W/3070	AGS160/B	Washer,	4	BA	...	18	—	C	
28W/3071	AGS160/C	Washer,	2	BA	...	28	—	C	
28W/3072	AGS160/D	Washer,	$\frac{1}{2}$ "		...	24	—	C	
28W/12254	SP13/G	Washer,	$\frac{5}{16}$ "	BSF	...	28	—	C	
28W/12252	SP13/C	Washer,	2	BA	...	37	—	C	





TRUSS

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