

SERVICES

HYDRAULIC INSTALLATION IN TAIL BOOMS

Ref. No.	Part No.	Description	No. off	Material Specification	Class of Store or L.M	Plate No.
	—	INSTALLATION OF HYDRAULIC SERVICES IN TAILBOOM, PORT AND STARBOARD (Drg. Nos. 10-20 S 9295, 10-20 S 13671, 10-20 S 13681 and 10-20 S 13685)	2	—	—	QS1
27M/818	LOCKHEED AIR.44088	ACCUMULATOR , between frames Nos. 6 and 7 (Mod. 493) (For spares see AP.4515F, Vol. 3, Part 1, Sect. 2, Chapt. 23)	2	—	P	QS2
17498	10-20 S 20217	ADAPTER , cone, special, at accumulator (Mod. 933)	2	—	C	QS2
17499	10-20 S 20231	BLOCK , air charging, at accumulator, between frames Nos. 5 and 6 (Mod. 933)	2	—	C	QS2
		Attachments for 10-20 S 20231, Block :—				
28D/9133011	A25/2C	Bolt, 2 BA	3	—	C	
28W/9419402	SP.13/C	Washer	3	—	C	
6778	10-20 S 7999	BLOCK , clamp, half, at frames Nos. 1, 2, 3, 4, 5 and 6 Attachments for 10-20 S 7999, Block (per pair) :—	12	—	C	QS1
28D/9435710	A25/11C	Bolt, 2 BA, at frames Nos. 1, 2, 3 and 4	2	—	C	
28D/9133014	A25/13C	Bolt, 2 BA, at frame No. 5, Port	2	—	C	
28D/9140647	A25/14C	Bolt, 2 BA, at pulley bracket, Starboard	2	—	C	
28D/9453970	A25/15C	Bolt, 2 BA, at frame No. 6	2	—	C	
28M/10288	AGS.2001/C/1	Nut, 2 BA, at pulley bracket, Starboard	2	—	C	
7046	DHS.738/2.80	Strip, capping	1	—	C	QS1
6781	10-20 S 2085	CLAMP , accumulator mounting, forward and rear...	2	—	C	QS2
28F/10410	AGS.1104/C	CONE , adapter, coupling, pipe at air charging block	2	—	C	
28F/14530	AGS.1170/D	COUPLING , nipple, between frames Nos. 5 and 4	4	—	C	
6782	10-20 S 2081A	MOUNTING , forward, for accumulator	1	—	C	QS2
		Attachments for 10-20 S 2081A, Mounting :—				
28D/9133011	A25/2C	Bolt, 2 BA	6	—	C	
28M/10288	AGS.2001/C/1	Nut, 2 BA	6	—	C	
6783	10-20 S 2089A	MOUNTING , rear, for accumulator... ..	1	—	C	QS2
		Attachments for 10-20 S 2089A, Mounting :—				
28D/9133011	A25/2C	Bolt, 2 BA	6	—	C	
28M/10288	AGS.2001/C/1	Nut, 2 BA	6	—	C	
16623	10-20 S 2095A	PIN , special, securing accumulator clamps, assembly (Mod. 649)	2	—	C	QS2
		Spares for :—				
28M/803	AGS.120/A	NUT , wing	1	—	C	QS2
	—	PIPE , code No. 513, between boom joint ring and non-return valve, between frame No. 7 and boom-fin joint, "Yellow Return," Port	1	—	—	QS1
	10-20 S 4145ND	PIPE , between boom joint ring and pipe coupling between frames Nos. 5 and 6	1	—	PC	QS1
	10-20 S 15139ND	PIPE , from pipe coupling between frames Nos. 5 and 6 to non-return valve at boom-fin joint (Mod. 649)	1	—	PC	QS1

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	10-20 S 13683ND	PIPE, code No. 524, from coupling between frames Nos. 5 and 6 to non-return valve between frame No. 7 and boom-fin joint, "Blue Return," Port (Mod. 649)	1	—	PC	QS1
	10-20 S 4141ND	PIPE, code No. 526, from coupling at boom joint ring and coupling between frames Nos. 5 and 6, Port	1	—	PC	QS1
	—	PIPE, code No. 527, between boom joint ring and boom-fin joint, "Yellow Pressure," Port, group	1	—	—	QS1
	10-20 S 4137ND	PIPE, from coupling at boom joint to coupling between frames Nos. 4 and 5, Starboard	1	—	PC	QS1
	10-20 S 4133ND	PIPE, from coupling between frames Nos. 4 and 5 to coupling at accumulator, frame No. 7	1	—	PC	QS1
	—	PIPE, code No. 528, between boom joint ring and boom-fin joint, "Blue Pressure," Port, group	1	—	—	QS1
	10-20 S 4149ND	PIPE, from coupling at boom joint to coupling between frames Nos. 4 and 5	1	—	PC	QS1
	10-20 S 4159ND	PIPE, from coupling between frames Nos. 4 and 5 to accumulator, frame No. 7	1	—	PC	QS1
	—	PIPE, code No. 575, from coupling at boom joint to non-return valve between frame No. 7 and boom-fin joint, "Yellow Return," Starboard, group	1	—	—	QS1
	10-20 S 4373ND	PIPE, from coupling at boom joint to coupling between frames Nos. 5 and 6	1	—	PC	QS1
	10-20 S 15141ND	PIPE, from coupling between frames Nos. 5 and 6 to non-return valve between frame No. 7 and boom-fin joint (Mod. 649)	1	—	PC	QS1
	10-20 S 4375ND	PIPE, code No. 576, from coupling at boom joint to coupling between frames Nos. 5 and 6, "Blue Return," Starboard	1	—	PC	QS1
	—	PIPE, code No. 593, from coupling at boom joint to coupling at boom-fin joint, "Blue Pressure," Starboard, group	1	—	—	QS1
	10-20 S 4371ND	PIPE, from coupling at boom joint to coupling between frames Nos. 4 and 5	1	—	PC	QS1
	10-20 S 4381ND	PIPE, from coupling between frames Nos. 4 and 5 to coupling at accumulator	1	—	PC	QS1
	—	PIPE, code No. 594, from coupling at boom joint to coupling at accumulator, "Yellow Pressure," Starboard, group	1	—	—	QS1
	10-20 S 4377ND	PIPE, from coupling at boom joint to coupling between frames Nos. 4 and 5	1	—	PC	QS1
	10-20 S 4387ND	PIPE, from coupling, between frames Nos. 4 and 5 to coupling at accumulator	1	—	PC	QS1
	10-20 S 13687ND	PIPE, code No. 597, from coupling between frames Nos. 5 and 6 to coupling between frame No. 7 and boom-fin joint, Starboard (Mod. 394)	1	—	PC	QS1

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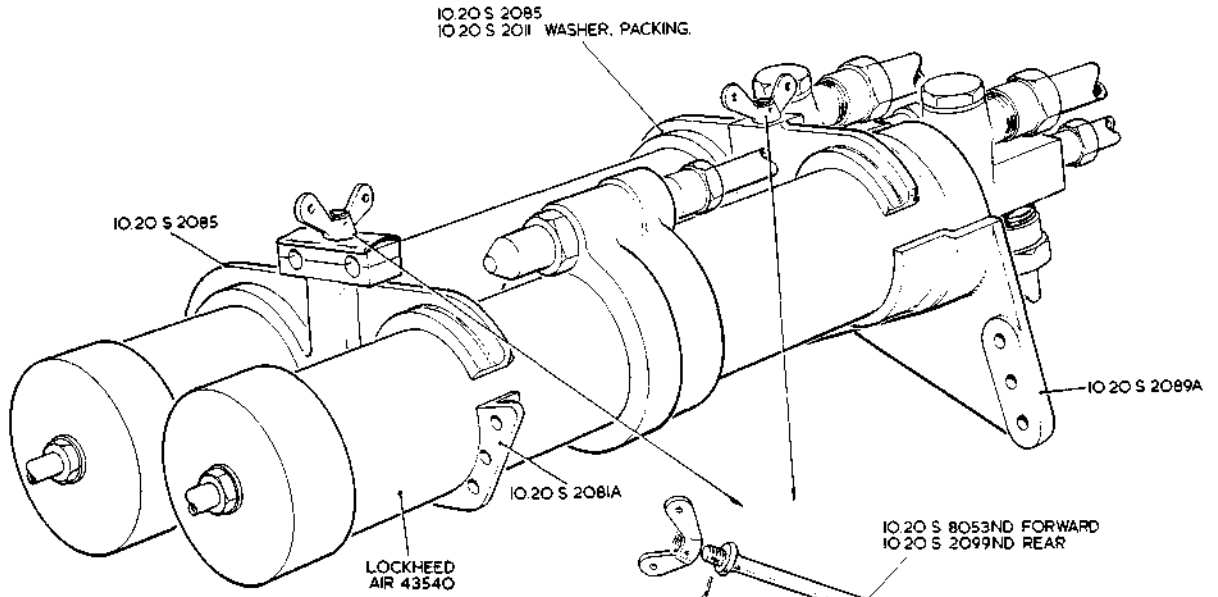
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Ref. No.	Part No.	Description	No. off	Material Specification	Class of Store or L.M	Plate No.
	10-20 S 20233ND	PIPE , code No. 616, air charging, at accumulator, between frames Nos. 5 and 6, Port (Mod. 933)	1	—	PC	QS1
	10-20 S 20234ND	PIPE , code No. 617, air charging, at accumulator, between frames Nos. 5 and 6, Starboard (Mod. 933)	1	—	PC	QS1
	10-20 S 20251ND	PIPE , code No. 618, air charging, at accumulator, between frames Nos. 5 and 6, Port (Mod. 933)	1	—	PC	QS1
	10-20 S 20252ND	PIPE , code No. 619, air charging, at accumulator, between frames Nos. 5 and 6, Starboard (Mod. 933)	1	—	PC	QS1
17500	10-20 S 20229A	STRAP , securing, accumulator, L.H., assembly ... (Mod. 933)	1	—	C	QS2
17501	10-20 S 20230A	STRAP , securing, accumulator, R.H., assembly ... (Mod. 933)	1	—	C	QS2
	10-20 S 20225ND	LINING , 0".90 wide x $\frac{1}{16}$ " thick (Secure with Bostik "C")	1	DTD.762	LM	QS2
28M/9435067	AGS.2008/C/1	NUT , anchor, 2 BA	1	—	C	
28M/9144673	AGS.2019/C/1	NUT , anchor, 2 BA	1	—	C	
		Attachments for 10-20 S 20229A or 10-20 S 20230A, Strap:—				
28D/9133011	A25/2C	Bolt, 2 BA	1	—	C	
28M/10288	AGS.2001/C/1	Nut, 2 BA	1	—	C	
28V/9419402	SP.13/C	Washer	1	—	C	
	10-20 S 21491ND	STRIPS , bonding at clamp blocks, ".015 thick (Make from Ref. No. 30B/1232) (Mod. 1326)	QR	Zinc	LM	
28Y/15486	A58 Mk. 2	VALVE , air charging, at accumulators	2	—	C	QS2
	10-20 S 2011	WASHER , packing, at accumulator rearmounting	1	L.72	LM	QS2
28F/9428452	AGS.1186/A	WASHER , sealing, at air charging valve	2	—	C	
28F/9428453	AGS.1186/B	WASHER , sealing, at air charging valve	4	—	C	
28F/9429532	AGS.1186/C	WASHER , sealing, at accumulators	4	—	C	

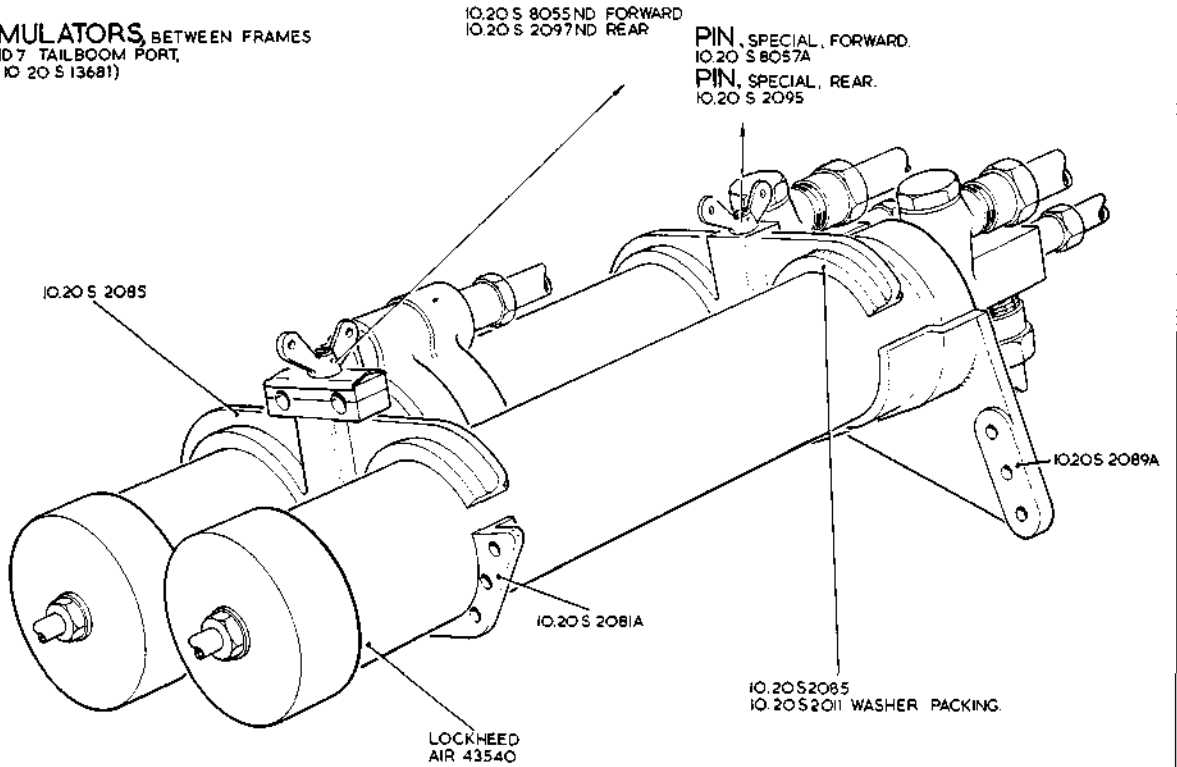
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Ref. No.	Part No.	Description						No. off	Material Specification	Class of Score or L.M	Place No.
		1	2	3	4	5	6				



ACCUMULATORS, BETWEEN FRAMES
 No's 6 AND 7 TAILBOOM PORT,
 (DRG. No. IO.20 S 13681)



ACCUMULATORS, BETWEEN FRAMES
 No's 6 AND 7, TAILBOOM, STARBOARD
 (DRG. No. IO.20 S 13685)

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