OVERSIZE, UNDERSIZE AND SPECIAL REPAIR PARTS

Standard Part		Description	Repair Part		Oversize or Undersize
Ref. No.	Part No.		Ref. No.	Part No.	
		AIR-INTAKE CASING			
		TR2052:- SCHEME TO RESTORE THREADS ON TORCH IGNITER AND/OR BLANKING PLATE BOSSES (Mod.200) (Pre Mod.250)			
		Part(s) required:-			
		Dowel	36R/71729	FB80610	
		Insert, screw thread	3481	N13383	
		TR2158:- SCHEME TO REPAIR THREADED HOLES BY FITTING OVERSIZE PLUGS (Mod.248)			
		Part(s) required:-			
		Adapter	6079795	L13265	
		Adapter	6079780	L13264	
		Adapter	6079796	L13263	
		Body, Union	36R/71729	FB80610	
		Dowel	6079779	L13137	
		Plug	6079782	N13997	
		Stud	6079781	N14204	
		Washer			
		TR2089:- SCHEME TO RESTORE DOWEL, STUD HOLES (Mod.220 and 248)			
		Part(s) required:-			
		Bush	6077560	L9984	
		Screw, grub	6078739	N13842	
		TR2289:- SCHEME TO REPAIR DAMAGED DOWEL HOLES USED FOR LOCATING THE UPPER AND LOWER AUXILIARY GEARBOXES (Mod.260)			
		Part(s) required:-			
		Dowel, stepped	6094800	N14278	
			6094801	MRN14278-10	0.010 in O/S
			6094802	MRN14278-20	0.020 in O/S
			6094803	MRN14278-30	0.030 in O/S
		MAIN CASING ASSEMBLY			
		TR2039:- SCHEME TO REPLACE INNER REAR FLANGE (Mod.188)			
		Part(s) required:-			
		Flange, rear inner	3376	L7606	
		Bush	3375	L7547	
		TR2053 and TR2054:- SCHEME TO REPLACE INNER REAR FLANGE (Mod.200 and 239) (Pre Mod.263)			
		Part(s) required:-			
		Flange, rear, inner	3399	L9259	
		Flange, rear, inner	36BC/6079350	L13586	
		Flange, rear inner	36BC/6079351	L13595	
		TR2042:- SCHEME TO REPLACE DAMAGED BOSSES (Mod.188)			
		Part(s) required:-			
		Boss, drain	3378	L8507	
		Boss, drain	3379	L8508	
		REAR BEARING CASING ASSEMBLY			
		TR2072:- RESTORATION OF MISPLACED OR OVERSIZED FITTED BOLT HOLES (Mod.212)			
		Part(s) required:-			
		Bush	36BC/3196	L12160	
		Bush	36BC/3197	L12161	
		Bush	36BC/3198	L12162	

OVERSIZE, UNDERSIZE AND SPECIAL REPAIR PARTS

Standard Part		Description	Repair Part		Oversize or Undersize
Ref. No.	Part No.		Ref. No.	Part No.	
		REAR BEARING CASING ASSEMBLY			
		TR2195:- SCHEME TO REPAIR WORN BORES AND FACES OF FLANGES FOR SUPPORT PINS BY FITTING FLANGED FERRULES (Mod.256)			
		Part(s) required:-			
		Bush, rear bearing, support casing	6079769	L14917	
			6079764	MRL14917-5	0.005 in O/S
			6079765	MRL14917-10	0.010 in O/S
			6079766	MRL14917-15	0.015 in O/S
			6079767	MRL14917-20	0.020 in O/S
			6079768	MRL14917-25	0.025 in O/S
		TR2210:- SCHEME TO REPAIR WORN CASING AND SUPPORT ARM HOLES (Mod.259)			
		Part(s) required:-			
3618	L12737	Pin, support	36BC/ 6079728	MRL12737-10	0.010 in O/S
			36BC/ 6079729	MRL12737-20	0.020 in O/S
		TR2265:- SCHEME FOR RESTORATION OF MISPLACED OR OVERSIZE FITTED BOLT HOLES IN FRONT FLANGE (Mod.259)			
		Part(s) required:-			
		Plug	6094797	L15812	
		Plug	6094798	L15813	
		Plug	6094799	L15814	
		REAR HUB SUPPORT			
		TR2082:- REPAIR OF SUPPORT PIN HOLES (Mod.220)			
		Part(s) required:-			
		Bush	6077561	L12153	
		Dowel, Pin	6077562	N6142	
		ROTOR SHAFT ASSEMBLY			
		TR2060 and TR2141:- SCHEME TO REPLACE WORN CENTRE PIECE (Mod.239 and 248)			
		Part(s) required:-			
280	BN4070	Piece, centre, rotor shaft	36BC/3308	MRBN4070-5	0.005 in O/S
			36BC/3309	MRBN4070-10	0.010 in O/S
			6079381	MRBN4070-15	0.015 in O/S
		TR2141:- SCHEME TO REPAIR JOURNAL BY CHROMIUM PLATING (Mod.248)			
		Part(s) required:-			
28N/13015	AGS2030/44	Circlip, internal	28N/13015	AGS2030/44	
280	BN4070	Piece, centre	36BC/3308	MRBN4070-5	0.005 in O/S
			36BC/3309	MRBN4070-10	0.010 in O/S
			6079381	MRBN4070-15	0.015 in O/S
3615	FBS1222	Ring, sealing	3615	FBS1222	

OVERSIZE, UNDERSIZE AND SPECIAL REPAIR PARTS

Standard Part		Description	Repair Part		Oversize or Undersize
Ref. No.	Part No.		Ref. No.	Part No.	
		ROTOR SHAFT ASSEMBLY			
		TR2236:- SCHEME FOR REMOVAL OF LABYRINTH RUB SCORING (Mod.248)			
28N/13015	AGS2030/44	Circlip, internal	28N/13015	AGS2030/44	
98	BN4497	Labyrinth, compressor	6079784	MRBN4497-3	0.003 in O/S
			6079785	MRBN4497-6	0.006 in O/S
			6079786	MRBN4497-10	0.010 in O/S
542	BN6292	Labyrinth, lip	6079787	MRBN6292-3	0.003 in O/S
			6079788	MRBN6292-6	0.006 in O/S
			6079789	MRBN6292-10	0.010 in O/S
3551	L12650	Labyrinth, mushroom	6079790	MRL12650-3	0.003 in O/S
			6079791	MRL12650-6	0.006 in O/S
			6079792	MRL12650-10	0.010 in O/S
280	BN4070	Piece, centre	36BC/3308	MRBN4070-5	0.005 in O/S
			36BC/3309	MRBN4070-10	0.010 in O/S
			6079381	MRBN4070-15	0.015 in O/S
3615	FBS1222	Ring, sealing	3615	FBS1222	
283	BN2612	Splitter	283	BN2612	
		FUEL INLET HOUSING			
		TR2112:- SCHEME TO RESTORE LABYRINTH LOCATING BORE (Mod.235)			
		Part(s) required:-			
		Bush	6078824	L14297	
		Dowel	6078826	N14147	
		Screw, grub	6078825	N1887	
		TR2242:- SCHEME FOR REPAIR OF WORN BORE LOCATING THE LABYRINTH INSERT (Mod.263)			
		Part(s) required:-			
-	BN7946	Insert, labyrinth	6094804	MRBN7946-5	0.005 in O/S
			6094805	MRBN7946-10	0.010 in O/S
			6094806	MRBN7946-15	0.015 in O/S
		ANTI-SURGE VALVE DUCT			
		TR2177:- SCHEME TO REPAIR CRACKS AND FIT NEW ATTACHMENT LUG (Mod.245)			
		Part(s) required:-			
		Lug and patch plate assembly	6079383	L13563	
		Lug, attachment	-	L13560	
		Plate, patch	-	L13561	
		ROTATING GUIDE VANES			
		TR2139:- SCHEME TO RESTORE DAMAGED DOWEL HOLES (Mod.248)			
		Part(s) required:-			
		Plug	6079783	L13567	
		UPPER ACCESSORIES GEARBOX			
		TR2166:- SCHEME TO REPAIR DAMAGED DOWEL HOLES (Mod.248)			
		Part(s) required:-			
		Plug	6079793	L13594	
		Screw, grub	6079794	N13938	

OVERSIZE, UNDERSIZE AND SPECIAL REPAIR PARTS

Standard Part		Description	Repair Part		Oversize or Undersize
Ref. No.	Part No.		Ref. No.	Part No.	
		FUEL SPILL CONTROL ASSEMBLY			
		TR2201:- SCHEME TO REPAIR WORN VALVE SEAT BORE (Mod.259)			
		Part(s) required:-			
		Piece, centre	6094795	L12658	
		Screw, grub	6094796	N13963	
		LOWER ACCESSORIES GEARBOX			
		TR2240:- SCHEME TO REPAIR DAMAGED DOWEL HOLES (Mod.248)			
		Part(s) required:-			
		Plug	6079793	L13594	
		Screw, grub	6079794	N13938	
		NOZZLE FIRST STAGE			
		TR2269:- SCHEME TO REPLACE DAMAGED ATTACHMENT LUGS (Mod.259)			
		Part(s) required:-			
		Lug, attachment, first stage nozzle to combustion chamber	6079840	BN2508	
		DIFFUSER RADIAL ASSEMBLY			
		TR2169:- SCHEME TO REPLACE DAMAGED FLANGED STUD (Mod.264)			
		Part(s) required:-			
		Stud, flanged	6094807	L2276	
		COMBUSTION CHAMBER			
		TR2294:- SCHEME TO REPLACE DAMAGED AIR BLEED FLANGE (Mod.265)			
		Part(s) required:-			
		Flange, air bleed, combustion chamber casing	3683	MRBN7204	
		STAGE 2 NOZZLE			
		TR2281:- SCHEME TO REPAIR OUTER ATTACHMENT FLANGE (Mod.265)			
		Part(s) required:-			
		Bolt	3590	N13908	
		Washer	28W/9458599	SP123/E	
		COMBUSTION CHAMBER			
		TR2205:- SCHEME TO REPAIR WORN PIN HOLES (Mod.266)			
		Parts required:-			
		Repair "A"			
		Baffle	2507	BN12298	
		Patch	3682	L12791	
		Pin	36BC/2148	BN1594	
		Plate, securing	36BC/2456	BN12297	
		Washer	36BC/2149	BN1595	
		Repair "B"			
		Baffle	3409	B257674	
		Patch	3682	L12791	
		Pin	3410	B257677	
		Plate, securing	3412	B257678	
		Washer	3411	B257680	

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