

SHACKLETON Mk. 2

**TAIL UNIT
ELEVATORS**

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4041	13G2968	ELEVATOR, ASSEMBLY, PORT ...				1	—	A	87/1
4042	14G2968	ELEVATOR, ASSEMBLY, STARBOARD				1	—	A	87/2
		(Complementary parts e.g. Inter-component attachments are listed at the end of the "Tail-plane Assembly")							
		Spares for:—							
	1G2985	BALANCE, MASS OUTER, GROUP ...				1	—		87/3
2424	1G2958	BALANCE, MASS CENTRE, GROUP ...				1	—	C	87/4
1920	1G1585	BALANCE, MASS FOR TUBE, GROUP				1	—	C	87/5
13454	19G1580	Bolt , for taper end plug ...				1	MS	C	87/6
13186	2G1289	Bolt , taper attachment tube ...				3	S2	C	87/7
13014	1SS3261	Bolt , flat hd, 4 BA x $\frac{1}{4}$ " long for mod. and serial plates				4	S1	C	
	1G1655	EDGE, TRAILING, FIXED, BETWEEN SERVO AND TRIMMER FLAP, PORT, GROUP				1	—		87/8
	2G1655	EDGE, TRAILING, FIXED, BETWEEN SERVO AND TRIMMER FLAP, STARBOARD, GROUP				1	—		87/9
		EXCLUDER, AIR TRIMMER, GEAR, (22G2968)							
		Consisting of:—							
13189	4G1174	EXCLUDER, AIR, GROUP ...				1	—	C	87/10
	3G2979	Plate , attachment ...				1	L72		87/11
13190	3G1174	Ring , clamping ...				1	L72	C	87/12
28Q/10407	AS2228/404	Rivet , mush. hd, $\frac{1}{8}$ " dia. x $\frac{1}{4}$ " long ...				10	—	C	
1922	5G1660	FLAP, ELEVATOR, SERVO, PORT, GROUP				1	—	C	87/13
		Spares for:—							
13438	1G1754	Block , fairing, for lever ...				1	Hardwood	C	87/14
	1G1911	FLAP, SERVO, GROUP ...				1	—		87/15
		Spares for:—							
	21G1911	Hinge (AS1880 x $56\frac{5}{8}$ " long) ...				1	—		
13434	1G1753	Lever ...				1	DTD124A	C	87/16
13342	3G1521	Washer , packing ...				4	L1 or L40	C	87/17
1923	6G1660	FLAP, ELEVATOR SERVO, STARBOARD, GROUP				1	—	C	87/18
		Spares for:—							
13438	1G1754	Block , fairing for lever ...				1	Hardwood	C	
	2G1911	FLAP, SERVO, GROUP ...				1	—		87/19
		Spares for:—							
	22G1911	Hinge , (AS1880 x $56\frac{5}{8}$ " long) ...				1	—		
13434	1G1753	Lever ...				1	DTD124A	C	
13342	3G1521	Washer ...				4	L1 or L40	C	

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		1	2	3	4			M.R.	
4552	35G1912	FLAP, TRIMMER, PORT, GROUP ...				1	—	C	87/20
		Spares for:—							
	25G1912	Hinge (AS1880 x 36- $\frac{13}{16}$ " long) ...				1	—		87/21
4554	37G1912	Lever ...				1	S3	C	87/22
13187	33G1237	Screw , csk. hd, 2 BA x 2-1" long ...				2	S1	C	87/23
13188	34G1237	Screw , csk. hd, 2 BA x 1-8" long ...				2	S1	C	87/24
4553	36G1912	FLAP, TRIMMER, STARBOARD, GROUP ...				1	—	C	87/25
		Spares for:—							
	26G1912	Hinge (AS1880 x 36- $\frac{13}{16}$ " long) ...				1	—		87/26
4555	38G1912	Lever ...				1	S3	C	87/27
13187	33G1237	Screw , csk. hd, 2 BA x 2-1" long ...				2	S1	C	87/23
13188	34G1237	Screw , csk. hd, 2 BA x 1-8" long ...				2	S1	C	87/24
		GEAR, TRIMMER FLAP, OPERATING (1G2896)							
		Consisting of:—							
1929	1SK12799	Adaptor , for greaser ...				1	S1	C	87/28
3426	9G2896	Bearing , end, trimmer rod ...				2	—	C	87/29
1930	6G2896	Bolt , hex. hd, 2 BA x 1 $\frac{1}{8}$ " long connecting flap lever				1	S2 or S11	C	87/30
1931	7G2896	Bolt , hex. hd, 2 BA x 1 $\frac{1}{4}$ " long connection at spar				1	S2 or S11	C	87/31
13334	8G1298	Bush ...				1	BS251	C	87/32
26N/9156370	AGS564	Nipple , $\frac{1}{4}$ " BSF (8G1385) (Tecalmit T.A.T., 6878)				1	—	C	
28M/1011476	A27/JJS	Nut , slotted, $\frac{3}{8}$ " BSF ...				1	—	C	
28M/767	A16Y/CS	Nut , slotted, 2 BA ...				2	—	C	
28P/5032	AGS784/3	Pin , split, $\frac{1}{16}$ " dia. x 1" long ...				2	—	C	
28P/5033	AGS784/4	Pin , split, $\frac{1}{16}$ " dia. x 1 $\frac{1}{4}$ " long ...				1	—	C	
28Q/6544	AS455/210	Rivet , snap hd, $\frac{1}{16}$ " dia. x $\frac{5}{8}$ " long ...				2	—	C	
1492	8G2896	ROD, CONNECTING, TRIMMER FLAP, GROUP				1	—	C	87/33
		Consisting of:—							
1932	5G2896	Plug , end fitting ...				2	S1	C	87/34
28Q/9587	AS2229/412	Rivet , csk. hd, $\frac{1}{8}$ " dia. x $\frac{3}{4}$ " long ...				4	—	C	
	8aG2896	Tube , $\frac{5}{8}$ " o/d x 18G x 21" long ...				1	T4		
1494	4G2896	Screw , for joint ...				1	L40	C	87/35
1493	3G2896	Sprocket , sleeved ...				1	S2 or S11	C	87/36
28W/9419402	SP13/C	Washer , 2 BA ...				2	—	C	
13731	9G1298	Washer , laminated for adjusting screw ...				2	—	C	
13732	10G1298	Washer , for adjusting screws ...				1	S1 or S6	C	

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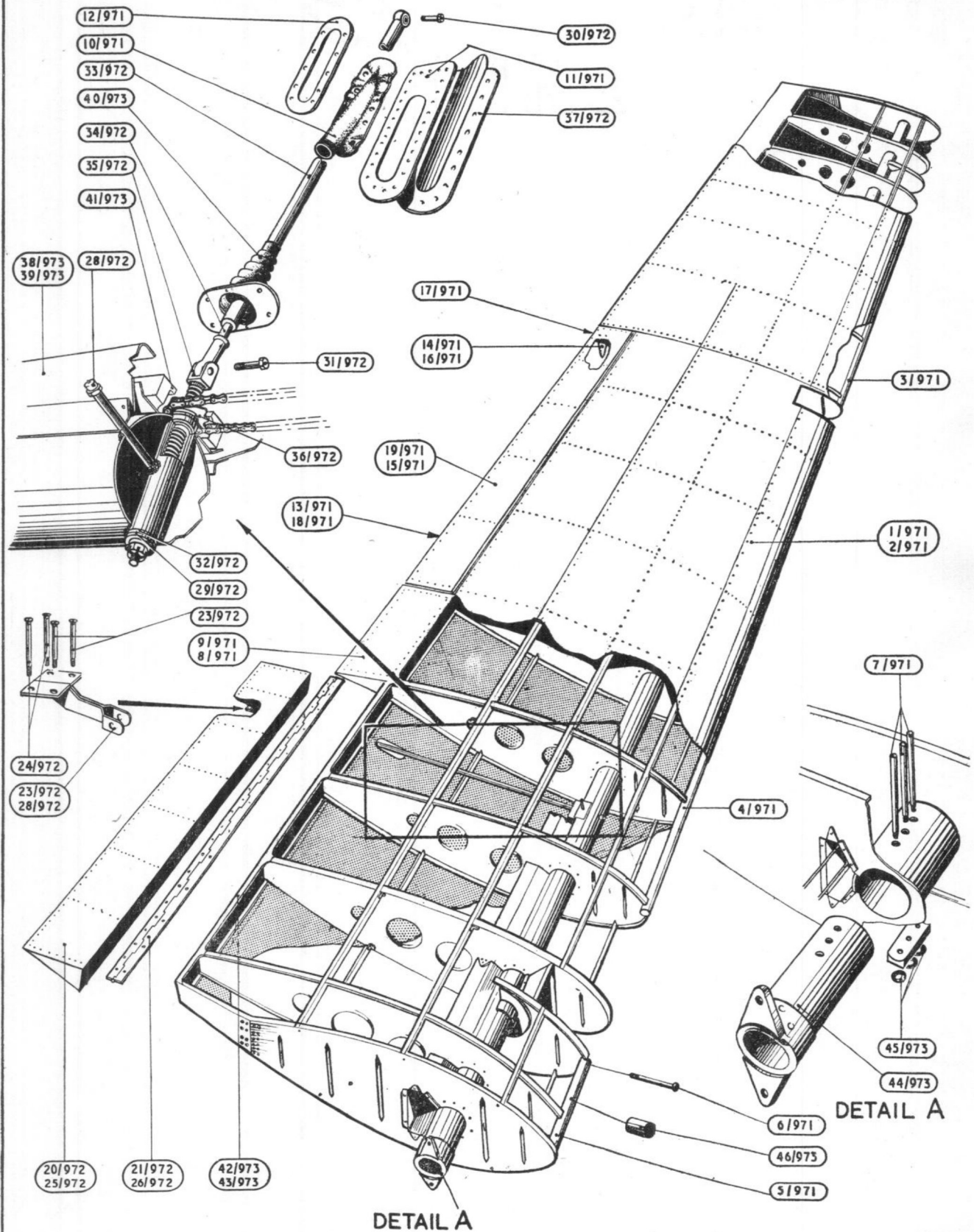
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		1	2	3	4			M.R.	
	2G2979	Guard, ice, trimmer rod... ..				1	DTD312		87/37
3354	1G2951	GUARD, FOR TRIMMER CONTROL, PORT, GROUP				1	—	C	87/38
3355	2G2951	GUARD, FOR TRIMMER CONTROL, STARBOARD, GROUP				1	—	C	87/39
2513	30G2951	Spares for:— BAG, AND COVER PLATE, FOR TRIMMER CONTROL ROD, GROUP				1	—	C	87/40
	7G1651	Guard, sprocket				1	BSS668		87/41
13127	3G1168	Plate, inspection cover				1	DTD610	C	
7952	42G1580	Plate, inspection cover				3	DTD610	C	
7117	43G1580	Plate, inspection cover				1	DTD610		
	45G1580	Plate, inspection cover				2	DTD610		
13043	1SS3259	Plate, mod. record				1	—	C	
13044	1SS3260	Plate, serial				1	—	C	
	20G1580	Plug, end, for mass balance				1	Lead	C	
13013	3SS3158	Screw, csk. hd, 120° 2 BA x $\frac{3}{8}$ " long attachment of inspection covers				76	S1	C	
1934	1G1913	SHROUD, FOR TRIMMER GEAR, PORT, GROUP				1	—	C	87/42
1935	2G1913	SHROUD, FOR TRIMMER GEAR, STAR- BOARD, GROUP				1	—	C	87/43
555	1G2864	TUBE, ATTACHMENT AT ELEVATOR SPAR, GROUP				1	—	C	87/44
13191	3G1289	Washer, concaved for taper bolts through attachment tube				3	L1	C	87/45
13192	16G1337	Weight, mass balance				1	Lead	C	87/46

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FIN

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4072	48H2434	FIN, ASSEMBLY, PORT (Mod. 967) ...				1	—	A	88/1
4073	49H2434	FIN, ASSEMBLY, STARBOARD (Mod. 967) (Complementary parts, e.g. inter-component attachments listed at the end of this assembly will not be supplied with the assembly spare and must be demanded separately when required) Spares for :—				1	—	A	88/2
	8H2434	Angle , for mounting diaphragm ...				3	L72		
	135H2089	Angle , aerial mounting at Rib A102, port (made from 293SS3075) (Mod. 967)				1	DTD364A		
	136H2089	Angle , aerial mounting at Rib A102, starboard (made from 293SS3075) (Mod. 967)				1	DTD364A		
	131H2089	Angle , aerial mounting at Rib A102, port (made from 293SS3075) (Mod. 967)				1	DTD364A		
	130H2089	Angle , aerial mounting at Rib A102, starboard (made from 293SS3075) (Mod. 967)				1	DTD364A		
	132H2089	Block , aerial mounting at Rib A102 (Mod. 967)				1	S1		
13014	1SS3261	Bolt , flat hd., 4 BA x $\frac{1}{4}$ " long, for mod. and serial plates				4	S1	C	88/3
5002	28H2434	BRACKET, BOTTOM RUDDER HINGE, GROUP (Pre Mod. 563) Spares for :—				1	—	C	88/5
2561	108H2089	Bush , for bracket ...				1	DTD364A	C	88/6
4492	28aH2434	Bush , for bracket ...				1	DTD364A	C	88/92
5541	128H2089	BRACKET, BOTTOM RUDDER HINGE, GROUP (Mod. 563) Spares for :—				1	—	C	88/5
	12aH2089	Bracket ...				1	DTD292A-L3	C	
5545	127bH2089	Bush ...				2	DTD364A-L40	C	
5000	21H2434	BRACKET, TOP RUDDER HINGE, GROUP (Pre Mod. 563) Spares for :—				1	—	C	88/7
2562	109H2089	Bush , for bracket ...				1	DTD364A	C	88/8
4991	21aH2434	Bush , for bracket ...				1	DTD364A	C	88/93
5540	127H2089	BRACKET, TOP RUDDER HINGE, GROUP (Mod. 563) Spares for :—				1	—	C	88/7
	127aH2089	Bracket ...				1	DTD298A-L53	C	
5545	127bH2089	Bush , $\frac{7}{8}$ " dia. x $\frac{1}{8}$ " long ...				2	DTD364A-L40	C	
1939	13H2089	Bracket , datum hinge ...				1	DTD304	C	88/9
	14H2434	Bracket , stop rudder ...				1	DTD364		88/10
	19H2434	Bracket , mounting, for locking lever ...				1	L72		88/11
	20H2434	Bracket , mounting, for locking lever ...				1	L72		88/12
4994	22H2434	Cover , bearing, datum hinge (Pre Mod. 563)				1	Spring Steel	C	88/94
4995	23H2434	Cover , bearing, datum hinge (Pre Mod. 563)				1	Spring Steel	C	88/95
4996	24H2434	Cover , bearing, top hinge (Pre Mod. 563) ...				1	Spring Steel	C	88/96
4997	25H2434	Cover , bearing, top hinge (Pre Mod. 563) ...				1	Spring Steel	C	88/97
4998	26H2434	Cover , bearing, bottom hinge (Pre Mod. 563)				1	Spring Steel	C	88/98
499	27H2434	Cover , bearing, bottom hinge (Pre Mod. 563)				1	Spring Steel	C	88/99
	11H2434	Diaphragm , for mounting locking lever, port				1	L72		88/15
	12H2434	Diaphragm , for mounting locking lever, starboard				1	L72		88/15

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4974	1H2097	EDGE, LEADING, FIN, GROUP ...				1	—	C	88/16
	137H2089	Edge , leading, top, port (Mod. 967)...				1	L72		88/17
	138H2089	Edge , leading, top, starboard (Mod. 967) ...				1	L72		88/17
	6H2089	Edge , leading, bottom ...				1	L72		88/18
559	47H2089	Insert , de-icing, top ...				1	—	M/C	88/19
560	48H2089	Insert , de-icing, bottom ...				1	—	M/C	88/20
	1R3442	LEVER, FIN, GROUP ...				1	—		88/21
		(See Flying Controls)							
528	Messier 5M/4	Nut , connecting, de-icing pipe to insert ...				6	—	C	
529	Messier 4M/4	Oliver , connecting, de-icing pipe to insert ...				6	—	C	66/143
	8SS3221	Panel , access ...				3	—		88/22
13124	30SS3221	Panel , access ...				1	—	C	88/23
	46H2434	Plate , aerial mounting at Rib A102, port (Mod. 967)				1	L72		
	47H2434	Plate , aerial mounting at Rib A102, starboard (Mod. 967)				1	L72		
	1H2437	PLUNGER, ON RIB 18a, FOR RUDDER LOCKING				1	—		88/24
		(See Flying Control, Locking)							
	16H2434	PANEL, DETACHABLE, PORT, GROUP				1	—		88/25
4973	17H2434	PANEL, DETACHABLE, STARBOARD, GROUP				1	—	C	88/26
		Spares for :—							
26EA/874	7bH760	DOOR, INSPECTION, GROUP ...				2	—	C	88/27
	5SS3158	Screw , csk. hd, 3 BA x $\frac{5}{8}$ " long ...				12	—		
13043	1SS3259	Plate , mod. record ...				1	—	C	88/28
13044	1SS3260	Plate , serial No. ...				1	—	C	88/29
	1H2098	RIB, A102, GROUP ...				1	—		
	1H2099	RIB, A90, GROUP ...				1	—		
	1H2100	RIB, A76.6, END PORTION, GROUP				1	—		
	3H2100	RIB, A76.6, AFT PORTION, GROUP				1	—		
	1H2101	RIB, A76.6, GROUP ...				1	—		
	1H2102	RIB, A66, FORWARD PORTION, GROUP				1	—		
	2H2102	RIB, A66, AFT PORTION, GROUP ...				1	—		
	1H2103	RIB, A54, FORWARD PORTION, GROUP				1	—		
	2H2103	RIB, A54, CENTRE PORTION, GROUP				1	—		
	3H2103	RIB, A54, AFT PORTION, GROUP ...				1	—		
	1H2104	RIB, A43, FORWARD PORTION, GROUP				1	—		
	3H2104	RIB, A42, AFT PORTION, GROUP ...				1	—		
	1H2105	RIB, A30, FORWARD PORTION, GROUP				1	—		
	2H2105	RIB, A30, CENTRE PORTION, GROUP				1	—		
	3H2105	RIB, A30, AFT PORTION, GROUP ...				1	—		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
5478	1H2106	RIB, A18, FORWARD PORTION, GROUP				1	—		
	2H2106	RIB, A18, CENTRE PORTION, GROUP				1	—		
	3H2106	RIB, A18, AFT PORTION, GROUP ...				1	—		
	1H2107	RIB, A28, GROUP				1	—		
	1H2108	RIB, A6, FORWARD PORTION, GROUP				1	—		
	2H2108	RIB, A6, CENTRE PORTION, GROUP ...				1	—		
	3H2108	RIB, A6, AFT PORTION, GROUP ...				1	—		
	1H2109	RIB, B6, FORWARD PORTION, GROUP				1	—		
	2H2109	RIB, B6, CENTRE PORTION, GROUP ...				1	—		
	3H2109	RIB, B6, AFT PORTION, GROUP ...				1	—		
	1H2110	RIB, B18, FORWARD PORTION, GROUP				1	—		
	2H2110	RIB, B18, CENTRE PORTION, GROUP ...				1	—		
	4H2110	RIB, B18, AFT PORTION, GROUP ...				1	—		
	1H2111	RIB, B16, GROUP				1	—		
	1H2112	RIB, B28-6, GROUP				1	—		
	1H2113	RIB, B42, GROUP				1	—	C	
	3H2434	RIB, A18, AFT PORTION, GROUP ...				1	—		
	4H2434	Shim, laminated for rudder stop bracket $\frac{1}{16}$ " thick x 6.85" x 2.75"				QR	—		
6645	2H2479	SEAL FIN TO RUDDER SHROUD, GROUP (H2479)							
		Spares for :— SEAL, BOTTOM, ALUM, RUBBER COVERED, GROUP				1	—	C	88/104
7087	3H2479	SEAL, CENTRE UPPER, ALUM, RUBBER COVERED, GROUP				1	—	C	88/106
6649	4H2479	SEAL, CENTRE LOWER, ALUM RUBBER COVERED, GROUP				1	—	C	88/105
6870	4H2201	SEAL, TOP, ALUM RUBBER COVERED, GROUP				1	—	C	88/107
530	Messier 7M/4	Union de-icing pipe to insert				3	—	C	
5553	34H2434	Washer, special 22G x $\frac{5}{8}$ " dia. (Mod. 563).				1	—	C	

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.	
		1	2	3	4			M.R.		
COMPLEMENTARY ITEMS										
ATTACHMENT FITTINGS, RUDDER TO FIN										
Consisting of:—										
28D/12224	AS2504/14J	Bolt , hex. hd, $\frac{3}{8}$ " BSF x 2" long, top and bottom hinges				2	—	C	1/88	
28D/12932	AS2504/15J	Bolt , hex. hd, $\frac{3}{8}$ " BSF at datum hinge				1	—	C		
28M/749	A16Y/JC	Nut , $\frac{3}{8}$ " BSF castellated				3	—	C		
28P/5032	AGS784/3	Pin , split $\frac{1}{16}$ " dia. x 1" long				2	Nickel Alloy	C		
28P/1011031	SP9/C10	Pin , split $\frac{1}{16}$ " dia. x $1\frac{1}{4}$ " long				1	Nickel Alloy	C		
28W/3074	AGS160/F	Washer , plain $\frac{3}{8}$ " BSF				2	MS	C		
28W/9419466	SP/13J	Washer , thin $\frac{3}{8}$ " BSF				1	MS	C		
ATTACHMENT FITTINGS, FIN TO TAILPLANE										
(See complementary items—"Tailplane Assembly")										
ATTACHMENT FITTINGS LEVER ASSEMBLY (R3442) FOR FLYING CONTROLS										
Consisting of:—										
28D/12533	A25/5C	Bolt , 2 BA hex. hd. x .5" plain				3	—	C		
28M/767	A27Y/CS	Nut , slotted				3	—	C		
28P/9429619	SP9/C5	Pin , split				3	—	C		
28W/9419454	SP10/C	Washer , 2 BA				3	—	C		
SUMMARY OF STOCK ITEMS USED ON FIN ASSEMBLY										
28D/9436920	A25/1C	Bolt , hex. hd, 2 BA x .55" long				18	—	C		
28D/9133011	A25/2C	Bolt , hex. hd, 2 BA x .65" long				14	—	C		
28D/12531	A25/3C	Bolt , hex. hd, 2 BA x .75" long				8	—	C		
28D/8304	AS1242/6B	Bolt , csk. hd, 4 BA x .95" long				15	—	C		
28M/13121	A27/CS	Nut , slotted, 2 BA				16	—	C		
28M/13534	A27/EC	Nut , castle $\frac{1}{4}$ "				12	—	C		
28M/1011467	A27/ES	Nut , slotted $\frac{1}{4}$ " BSF				10	—	C		
28M/10288	AGS2001/C/1	Nut , stiff 2 BA				22	—	C		
28M/10292	AGS2001/J/1	Nut , stiff $\frac{3}{8}$ " BSF				8	—	C		
28M/10293	AGS2001/L/1	Nut , stiff, $\frac{7}{16}$ " BSF				8	—	C		
28M/12153	AGS2007/B/1	Nut , anchor 4 BA				8	—	C		
28P/1007741	SP9/C8	Pin , split, $\frac{1}{16}$ " dia. x 1" long				45	—	C		
28P/1011031	SP9/C10	Pin , split, $\frac{1}{16}$ " dia. x $1\frac{1}{4}$ " long				8	—	C		
28W/9419402	SP13/C	Washer , 2 BA				23	—	C		
28W/9418921	SP13/E	Washer , $\frac{1}{4}$ " BSF				10	—	C		
28W/9419403	SP13/G	Washer , $\frac{5}{16}$ " BSF				12	—	C		

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RUDDER

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		1	2	3	4			M.R.	
4010	1H2435	RUDDER, ASSEMBLY, PORT ...				1	—	A	88/30
4011	2H2435	RUDDER, ASSEMBLY, STARBOARD ... (Complementary parts inter-component attachments are listed at the end of the Fin Assembly)				1	—	A	88/31
4970	9H2435	Spares for:— BLOCK, FOR RUDDER STOP AND LOCK, GROUP				1	—	C	88/32
7955	10H2435	Spares for:— Pad, stop block ...				2	—	C	88/33
5076	3H2435	Bolt, hex. hd, 2 BA x 1½" long for trimmer hinge				4	S69	C	88/34
7065	17H2202	Bolt, hex. hd, 2 BA x ¾" long for spring tab. ...				18	S94, S95, S96	C	88/34
2489	117H2090	BRACKET, RUDDER HINGE, BOTTOM, GROUP (Pre Mod. 563)				1	—	C	88/35
2A/9500468	CA.5	Consisting of:—				1	—	B	88/36
2559	137H2090	Bearing, ball ...				2	DTD364A	C	
	117aH2090	Bush ... Housing, bracket ...				1	DTD364A	—	
2490	125H2090	BRACKET, RUDDER HINGE, TOP, GROUP (Pre Mod. 563)				1	—	C	88/37
2A/9500467	CA.3	Consisting of:—				1	—	B	
	125aH2090	Bearing, ball ... Housing, bracket ...				1	DTD364A		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4968	2H2441	BRACKET, RUDDER HINGE, DATUM, GROUP (Pre Mod. 563)				1	—	C	
5542	148H2090	BRACKET, ROLLER RACE HOUSING BOTTOM, GROUP (Mod. 563)				1	—	A	
	Hoffman R.L.S.5.	Consisting of :—							
5546	146bH2090	Bearing, Roller	...	...	...	1	—		
5547	146dH2090	Bush, Sealing	...	...	...	2	S1-L40-L39	C	
5548	146cH2090	Bush, self aligning	...	...	...	1	L1-L40-L39	C	
	117aH2090	Housing	...	...	...	1	L1-L40-L39	C	
		Housing, Bracket	...	...	...	1	L1-L40-L39		
5543	146H2090	BRACKET ROLLER RACE HOUSING TOP, GROUP (Mod. 563)				1	—	A	
	Hoffman R.L.S.5.	Consisting of :—							
5546	146bH2090	Bearing, Roller	...	...	...	1	—		
5547	146dH2090	Bush, Sealing	...	...	...	2	L1-L40-L39	C	
5548	146cH2090	Bush, Self Aligning	...	...	...	1	L1-L40-L39	C	
	146aH2090	Housing	...	...	...	1	L1-L40-L39	C	
		Housing, Bracket	...	...	...	1	L1-L40-L39		
6528	55H2435	BRACKET, ROLLER RACE HOUSING DATUM (Mod. 563)				1	—	A	
		Consisting of :—							
6531	56H2435	Bush, sealing	...	...	...	1	S1	C	
6530	55cH2435	Bush, sealing	...	...	...	1	L1-L40-L39	C	
5551	147dH2090	Bush, self aligning	...	...	...	1	L1-L40-L39	C	
	British Timkin, Ltd. 00050	Cone Cup } Bearing Type T.S.	...	...	...	1	—		
	00152X }								
6529	55aH2435	Housing	...	...	...	1	L1-L40-L39	C	
	2aH2441	Housing, Bracket	...	...	...	1	L1-L40-L39		
	2eH2441	Plate, retaining	...	...	...	1	S3		
26DC/11049	7SS4199	Screw, csk.hd. 2 BA	...	...	...	2	—	C	

SHACKLETON Mk. 2

TAIL UNIT

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RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
2853	42H2435	BRACKET, HINGE, ON POST, AT RIB A.42 FOR TRIMMER TAB, GROUP				1	—	C	88/40
2854	43H2435	BRACKET, HINGE, ON POST, AT RIB A.18 FOR TRIMMER TAB, GROUP				1	—	C	88/41
2855	44H2435	BRACKET, HINGE, ON POST, AT RIB A.6 FOR SPRING TAB, GROUP				1	—	C	88/42
2856	46H2435	BRACKET, HINGE, ON POST, AT RIB B.18 FOR SPRING TAB, GROUP				1	—	C	88/43
570	C.T.1	Spares for:— Bush, $\frac{5}{8}$ " long				1	Oilite	C	88/44
	47H2435	Bush, for rudder stop and rudder lock ...				4	—		88/45
2691	86H2090	Capping, rudder bottom, rear ...				1	DTD213	C	88/46
2690	87H2090	Capping, rudder bottom, front... ..				1	DTD213	C	88/47
	88H2090	Capping, rudder top, rear				1	DTD213		88/47
	89H2090	Capping, rudder top, front				1	DTD213		88/49

TAIL UNIT

RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		CUFF, SEALING, AT BOTTOM HINGE, (3H2204)							
		Spares for:—							
1343	1H2206	CUFF, HINGE, GROUP				1	—	C	88/50
14134	7H2204	Plate , cover bearing				1	L72	C	
14135	8H2204	Plate , cover bearing				1	L72	C	
		CUFF, SEALING AT TOP HINGE (3H2207)							
		Spares for:—							
1342	1H2209	CUFF, HINGE, GROUP				1	—	C	88/51
	7H2207	Plate , cover bearing				1	—	C	
4951	8H2207	Plate , cover bearing				1	—	C	
566	37H2090	CUFF, HINGE, CENTRE, GROUP ...				1	—	C	88/52
		MECHANISM, CONTROL, FOR RUDDER SPRING TAB, PORT AND STARBOARD (1 & 2R3213)							
		Consisting of:—							
5158	23R3213	Bar , torsion, rudder, port				1	DTD273 or S65	C	88/53
5159	24R3213	Bar , torsion, rudder, starboard				1	DTD273 or S65	C	88/54
5160	28R3213	Bar , torsion, rudder, spring tab, port ...				1	DTD273 or S65	C	88/55
5161	29R3213	Bar , torsion, rudder spring tab, starboard...				1	DTD273 or S65	C	88/56
6833	11R3213	BEARING, TORSION, BAR, FOR RUDDER SPRING TAB, GROUP				1	—	B	88/57
		Consisting of:—							
2A/9500418	T13	Bearing , ball				1	—	B	
	11aR3213	Housing , bearing				1	L40		
6834	23R2709	BEARING, TORSION BAR, FOR, RUDDER AND SPRING TAB, GROUP				2	—	B	88/58
		Consisting of:—							
2A/9500418	T13	Bearing , ball				4	—	B	
	9R2709	Housing , bearing				2	—		
28D/11737	AS2504/6E	Bolt , 1" BSF				2	—	C	
28D/11337	AS2504/6C	Bolt , 2 BA				2	—	C	
7585	15R3213	CLAMP, TORSION BAR, RUDDER, PORT, GROUP				1	—	C	88/59
7980	16R3213	CLAMP, TORSION BAR RUDDER, STARBOARD, GROUP				1	—	C	88/60

SHACKLETON Mk. 2

TAIL UNIT

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RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		MECHANISM, CONTROL, FOR RUDDER SPRING TAB, PORT AND STARBOARD (1 & 2R3213)							
5120	3R3213	LEVER, OPERATING RUDDER, PORT, GROUP (Pre Mod. 856)				1	—	B	88/61
7624	45R3213	LEVER, OPERATING RUDDER, PORT, GROUP (Mod. 856)				1	—	B	88/61
7127	4R3213	LEVER, OPERATING RUDDER, STARBOARD, GROUP (Pre Mod. 856)				1	—	B	88/62
7625	46R3213	LEVER, OPERATING RUDDER, STARBOARD, GROUP (Mod. 856)				1	—	B	88/62
		Consisting of:—							
	3aR3213	Lever, 7" x 1½" x 7⁄8" (Pre Mod. 856)				1	L40		
	45aR3213	Lever, 7" x 1½" x 7⁄8" (Mod. 856)				1	S96		
28M/770	A16Y/G8	Nut, 5⁄16" BSF				1	—	C	
28P/1007741	SP9/C8	Pin, split				1	—	C	
5245	36R3213	Stop, pin, 5⁄8" dia. x 1.65" long				1	S96	C	
28W/9419455	SP10/G	Washer				1	—	C	
	12R3213	LEVER, TORSION BAR, SPRING TAB, PORT, GROUP				1	—		88/63
	13R3213	LEVER, TORSION BAR, SPRING TAB, STARBOARD, GROUP				1	—		88/64
		Consisting of:—							
	12aR3213	Lever, 7" x 1¾" x 5⁄8"				1	—		
28M/769	A16Y/ES	Nut, ¼" BSF				1	—	C	
28P/1007741	SP9/C8	Pin, split				1	—	C	
5244	35R/3213	Stop, pin, 7⁄8" dia. x 1½" long				1	S96	C	
28W/9418920	SP10/E	Washer				1	—	C	
4794	39R3213	Lever, link attachment, torsion bar, spring tab				1	L40		88/65
3364	7R3213	Lever, link attachment, torsion bar, rudder operating				1	L40	C	88/66
	8R3213	LINK, CONNECTING, GROUP				1	—		88/67
		Consisting of:—							
28M/767	A16Y/CS	Nut, 2 BA				6	—	C	
28M/768	A16Y/ES	Nut, ¼" BSF				3	—	C	
28M/7675	A16Z/ES	Nut, ¼" BSF				12	—	C	
	31R3213	Packing				2	L72	C	
	32R3213	Packing				1	L72	C	
	34R3213	Packing				1	L72	C	
28P/5032	AGS784/3	Pin, split				12	—	C	
28P/1006943	SP9/C6	Pin, split, 1⁄16" x ¾" long				6	—	C	
28P/1007741	SP9/C8	Pin, split, 1⁄16" x 1" long				3	—	C	
4803	37R3213	Pin, collar				4	S96	C	88/100
2427	14R3213	ROD, CONNECTING RUDDER, SPRING TAB, GROUP				1	—	B	88/68
		Consisting of:—							
28M/760	CM 3⁄16" B	Bearing, rod end (Ransome & Marles)				2	—		
	A16Y/JT	Nut, thin				2	—	C	
	36bR2709	Plug, adaptor				2	S1		
28Q/10105	AS455/411	Rivet, snap hd., 1⁄8" dia. x 1 1⁄16" long				4	—	C	
	14aR3213	Tube, 5⁄8" o/d x 18G x 2' 5" long				1	T4		

TAIL UNIT

RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		MECHANISM, CONTROL, FOR RUDDER SPRING TAB, PORT AND STARBOARD (1 & 2R3212) (Cont'd)							
28W/9419454	28R2709	Shim, $\frac{3}{32}$ " lamimum	...	...	...	2	—		
28W/9418920	SP10/C	Washer, 2 BA	...	...	...	2	—	C	
	SP10/E	Washer, $\frac{1}{4}$ "	...	...	...	15	—	C	
	1SS4129	Washer, taper (Pre Mod. 442)	...	...	...	1	—		
	38R3213	Washer	...	...	...	3	—		
28W/9419402	SP13/C	Washer, 2 BA	...	...	...	2	—	C	
4795	40R3213	Washer, taper (Mod. 442)	...	...	...	1	S1	C	
	15H2435	Panel, access to torsion unit, inboard, port	...	...	...	1	L72		88/69
	16H2435	Panel, access, to torsion unit, inboard, starboard side	...	...	...	1	L72		88/70
	17H2435	Panel, access, to torsion unit, outboard, port	...	...	...	1	L72		88/71
	18H2435	Panel, access to torsion unit, outboard, starboard	...	...	...	1	L72		88/72
	1H2223	PANEL, C/W ICE SHIELD, GROUP	...	...	...	1	—		88/73
		Spares for:—	...	...	...				
	3H2223	Shield, ice	...	...	...	1	—		88/74
		POST RUDDER (13H2443) (Mod. 522)							
		POST RUDDER (H2443) (Pre Mod. 522)							
		Spares for:—							
7902	63H2199	Bolt, hex. hd, $\frac{1}{4}$ " BSF x 2.5" long	...	...	...	2	S94, 95 or 96	C	88/101
4873	64H2199	Bolt, hex. hd, $\frac{1}{4}$ " BSF x 1.05" long	...	...	...	6	S94, 95 or 96	C	88/102
	65H2199	Bolt, hex. hd, $\frac{1}{4}$ " BSF x .93" long	...	...	...	4	S94, 95 or 96	C	88/103
2692	10H2094	Stud, attachment of top and centre hinge bracket $\frac{7}{16}$ " x $1\frac{1}{4}$ " long	...	...	...	8	S6	C	88/75
4783	26H2114	Stud, attachment of bottom hinge bracket $\frac{1}{4}$ " BSF	...	...	...	4	S96	C	88/76
	1H2118	RIB, No. A102, FRONT PORTION, GROUP	...	...	...	1	—		
	2H2118	RIB, No. A102, REAR PORTION, GROUP	...	...	...	1	—		
	1H2119	RIB, No. A90, FRONT PORTION, GROUP	...	...	...	1	—		
	2H2119	RIB, No. A90, REAR PORTION, GROUP	...	...	...	1	—		
	1H2120	RIB, No. A77, FRONT PORTION, GROUP	...	...	...	1	—		
	2H2120	RIB, No. A77, REAR PORTION, GROUP	...	...	...	1	—		
	1H2121	RIB, No. A74-6, GROUP	...	...	...	1	—		
	1H2123	RIB, No. A66, GROUP	...	...	...	1	—		
	1H2124	RIB, No. A54, GROUP	...	...	...	1	—		
	1H2125	RIB, No. A42, GROUP	...	...	...	1	—		
	1H2126	RIB, No. A30, GROUP	...	...	...	1	—		
	1H2127	RIB, No. A28, GROUP	...	...	...	1	—		
	1H2129	RIB, No. A6, GROUP	...	...	...	1	—		
	1H2131	RIB, No. B16, GROUP	...	...	...	1	—		
	1H2132	RIB, No. B18-4 FRONT PORTION, GROUP	...	...	...	1	—		
	2H2132	RIB, No. B18-4, REAR PORTION, GROUP	...	...	...	1	—		
	1H2133	RIB, No. B28.6, FRONT PORTION, GROUP	...	...	...	1	—		
	2H2133	RIB, No. B28.6, REAR PORTION, GROUP	...	...	...	1	—		
	1H2134	RIB, No. B42, FRONT PORTION, GROUP	...	...	...	1	—		
	2H2134	RIB, No. B42, REAR PORTION, GROUP	...	...	...	1	—		
	23H2199	RIB, No. A12, GROUP	...	...	...	1	—		
	20H2435	RIB, No. B6, NOSE, GROUP	...	...	...	1	—		

SHACKLETON Mk. 2

TAIL UNIT

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RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
4907	1H2439	RIB No. A18, GROUP (Pre Mod. 522) ...				1	—	M/C	88/104
4908	2H2439	RIB No. A16-25, GROUP (Pre Mod. 522)				1	—	M/C	88/105
	2H2605	RIB No. A16-25, GROUP (Mod. 522) ...				1	—		
	1H2440	RIB, No. B6, GROUP				1	—		
	11H2435	RIB, NOSE PORTION FOR RIB, No. A18 AND A16-25, GROUP				2	—		
		ROD, CONTROL ASSEMBLY TRIMMER OPERATING (19R3812) (See Flying Controls—Trimmer)							88/77
3356	3H2199	Shield, ice, control rod, spring tab				1	L72	C	88/78
2358	1H2225	TAB, TRIMMER RUDDER, GROUP ...				1	—	C	88/79
		Spares for:—							
6650	16H2227	Bolt, hex.hd. 2 BA, for hinge and control rod bracket				8	S94	C	88/80
2937	21H1019	Bracket, hinge... ..				2	L40 or 364A	C	88/81
4810	21H2115	BRACKET, CONTROL TAB, GROUP...				1	—	C	88/82
2359	1H2198	TAB, SPRING, RUDDER, PORT, GROUP				1	—	C	88/83
2614	2H2198	TAB, SPRING, RUDDER, STARBOARD, GROUP				1	—	C	88/84
		Spares for:—							
6650	16H2227	Bolt, hex.hd. 2 BA for hinge on control rod bracket				7	S94	C	88/80
2937	21H1019	Bracket, hinge... ..				2	L40	C	88/81
2923	1H2226	BRACKET, CONTROL TAB, GROUP				1	—	C	88/85
		TUBE, ADJUSTMENT, MASS BALANCE (1H2381)				2	—		88/86
		Consisting of:—							
2160	26P1699	Bolt, hex. hd, 2 BA				3	—	C	88/87
7049	5H2381	Plate, cover				1	—	C	
13299	27G1380	Plug, wood				3	Hardwood	C	
	7H2381	Screw, set				4	S1		
	2H2381	TUBE, MASS BALANCE, GROUP ...				1	—		
	3H2605	Web, top, for Rib A18				1	—		

TAIL UNIT

RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	21H2090	WEIGHT, MASS BALANCE, BETWEEN RIBS A102-A90, GROUP				1	—		88/88
		Consisting of:—							
28D/12310	AS1248/14G	Bolt, mush. hd, $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
	21bH2090	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{16}$ " x 1" long	...	...	...	3	—	C	
	21f H2090	Piece, packing	...	...	...	QR	—		
28W/9418921	SP13/E	Washer, 1" BSF	...	...	...	3	—	C	
	21aH2090	Weight	...	...	...	1	—		
	21gH2090	Weight	...	...	...	1	—		
	22H2090	WEIGHT, MASS BALANCE, BETWEEN RIBS A90-A77, GROUP				1	—		88/89
		Consisting of:—							
28D/12311	AS1248/15G	Bolt, mush. hd, $\frac{5}{16}$ " BSF x 2" long	...	...	...	3	—	C	
	22bH2090	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9C8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	3	—	C	
	22eH2090	Piece, packing	...	...	...	QR	—		
28W/9419403	SP13/G	Washer, $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
	22aH2090	Weight	...	...	...	1	—		
	22f H2090	Weight	...	...	...	1	—		
	23H2090	WEIGHT, MASS BALANCE, BETWEEN RIBS No. B18.4-B286, GROUP				1	—		88/90
		Consisting of:—							
28D/12311	AS1248/15G	Bolt, mush. hd, $\frac{5}{16}$ " BSF x 2" long	...	...	...	3	—	C	
	23bH2435	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	3	—	C	
	23eH2090	Piece, packing	...	...	...	QR	—		
28W/9419403	SP13/G	Washer	...	...	...	3	—	C	
	23aH2090	Weight	...	...	...	1	—		
	23gH2090	Weight	...	...	...	1	—		
	24H2090	WEIGHT, MASS BALANCE, BETWEEN RIBS B28-6-B42, GROUP				1	—		88/91
		Consisting of:—							
28D/12312	AS1248/16G	Bolt, mush. hd, $\frac{5}{16}$ " BSF x 2.1" long...	...	...	...	3	—	C	
	24bH2090	Bracket...	...	...	...	1	L72		
28M/13122	A27/GS	Nut, slotted $\frac{5}{16}$ " BSF	...	...	...	3	—	C	
28P/1007741	SP9C/8	Pin, split, $\frac{1}{16}$ " dia. x 1" long	...	...	...	3	—	C	
	24eH2990	Piece, packing	...	...	...	QR	—		
28W/9419403	SP13/G	Washer	...	...	...	3	—	C	
	24aH2090	Weight	...	...	...	1	—		
	24cH2090	Weight	...	...	...	1	—		

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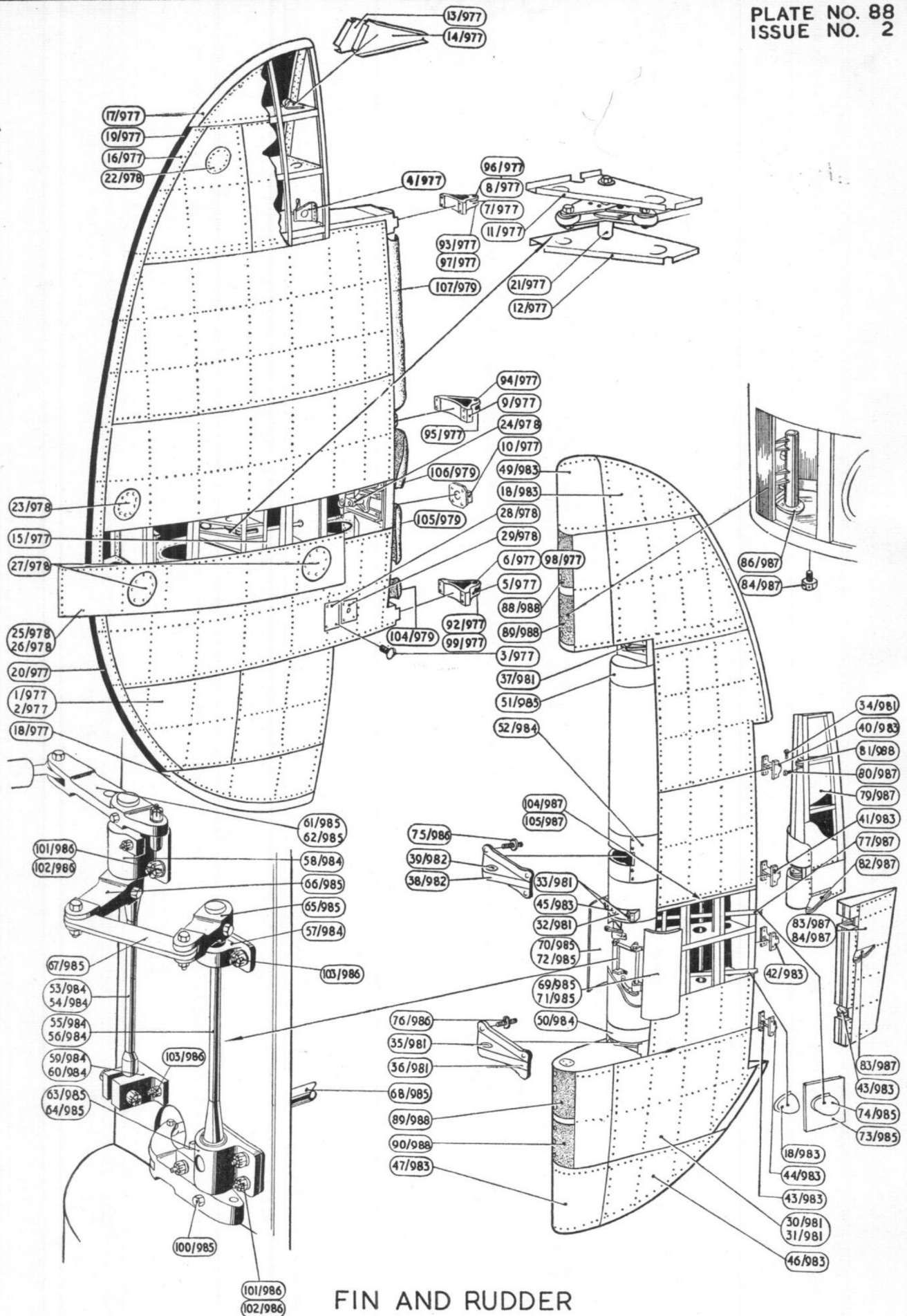
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TAIL UNIT

RUDDER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.	
		1	2	3	4			M.R.		
SUMMARY OF STOCK ITEMS USED ON "RUDDER ASSEMBLY"										
28D/12513	A25/2C	Bolt,	hex,	hd,	2 BA x .65" long	...	...	48	—	C
28D/12540	A25/18C	Bolt,	hex,	hd,	2 BA x 2.25" long	...	...	28	—	C
28D/12630	A25/19C	Bolt,	hex,	hd,	2 BA x 2.35" long	...	...	8	—	C
28D/12543	A25/6E	Bolt,	hex,	hd,	1/4" BSF x 1.10" long	...	...	8	—	C
28D/8337	AS1248/B1	Bolt,	mush.	hd,	4 BA x .45" long	...	...	72	—	C
28D/9353	AS1248/1/2C	Bolt,	mush.	hd,	2 BA x .45" long	...	...	36	—	C
28D/8341	AS1248/1C	Bolt,	mush.	hd,	2 BA x .5" long	...	...	48	—	C
28D/13594	AS2504/2C	Bolt,	2 BA	...	...	...	...	32	—	C
28M/12153	AGS2007/B/1	Nut,	stiff,	4 BA	double anchor	...	...	72	—	C
28M/11957	AGS2007/C/1	Nut,	stiff,	2 BA	double anchor	...	...	78	—	C
28M/13121	A27/CS	Nut	...	...	...	...	...	32	—	C
28M/12929	A27/CP	Nut,	2 BA	...	...	...	...	64	—	C
28M/13534	A27/EC	Nut,	1/4" BSF	...	...	...	...	24	—	C
28M/12928	A27/EP	Nut,	1/4" BSF	...	...	...	...	76	—	C
28P/12431	SP9/C6	Pin,	split,	3/4" long	...	...	...	32	—	C
28W/12245	SP/10C	Washer,	2 BA	...	...	...	...	80	—	C
28W/12296	SP/15C	Washer,	2 BA	...	...	...	...	84	—	C
28W/12352	SP/10E	Washer,	1/4" BSF	...	...	...	...	24	—	C
28W/12496	SP15/E	Washer,	1/4" BSF	...	...	...	...	8	—	C

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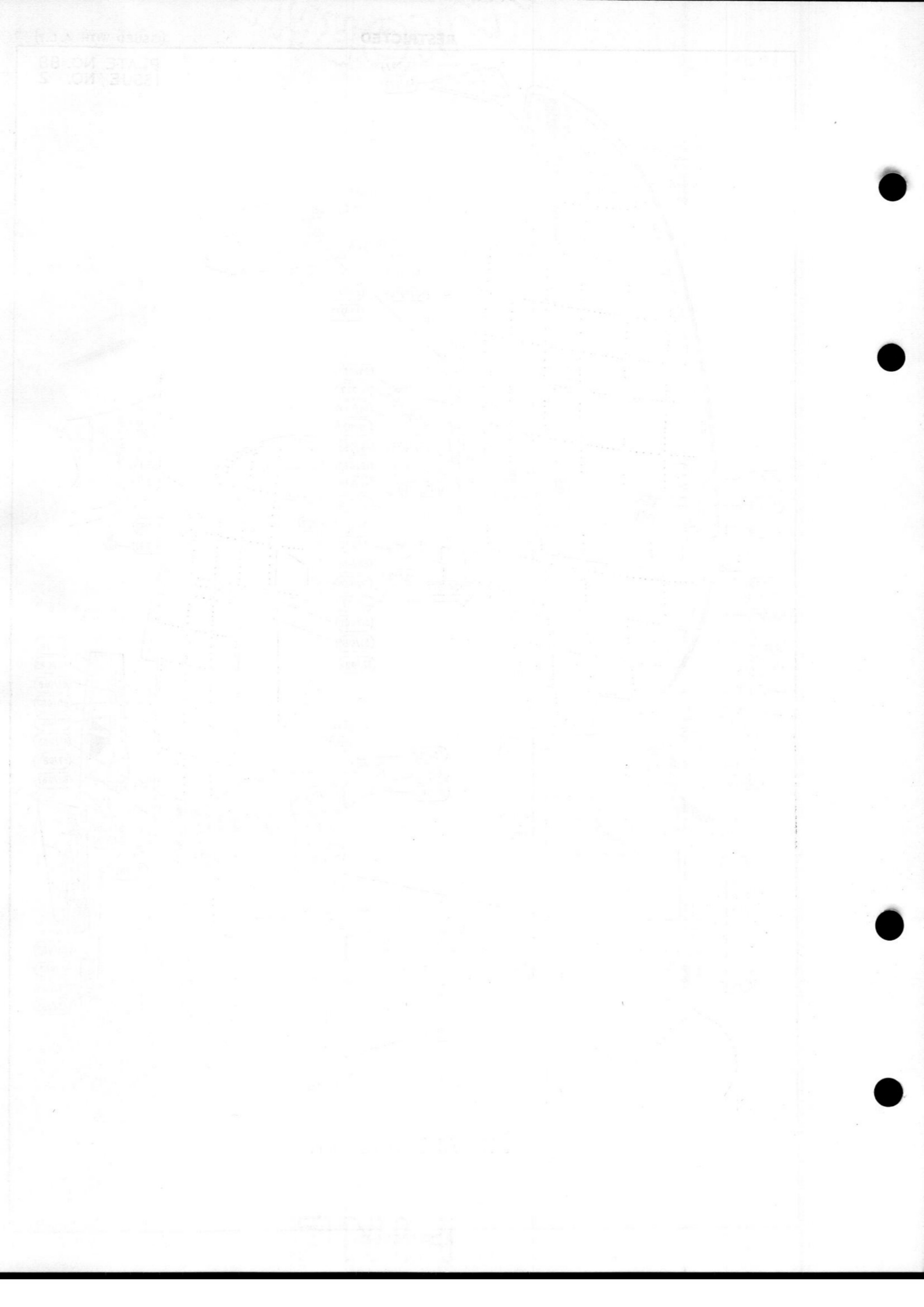


FIN AND RUDDER

RESTRICTED

GROUP WITH A...

PLATE NO. 88
ISSUE NO. 5



SHACKLETON Mk. 2

TAIL UNIT

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TAILPLANES

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. M.R.	Plate and Illust'n No.
		1	2	3	4				
4027	201G2831	TAILPLANE, ASSEMBLY, PORT ...				1	—	A	89/1
4028	202G2831	TAILPLANE, ASSEMBLY, STARBOARD (Complementary part e.g. inter-component attachments listed at the end of this assembly will not be supplied with the assembly spare and must be demanded separately when required)				1	—	A	89/2
999	46.O.4200	Spares for:— Adjuster, for control locking rod ...				1	—	C	89/3
2997	1R3769	BEARING, CONTROL ROD, GROUP... Consisting of:—				1	—	B	89/4
	2R3769	Base ...				1	DTD300 or 304	C	
28D/7574	A25/7E	Bolt, $\frac{1}{4}$ " BSF hex. hd, 1.15" long ...				3	S1	C	
28M/10320	AGS2002/E/3	Nut, stiff, $\frac{1}{4}$ " BSF ...				3	—	C	
1895	Skefko	Pulley ...				3	—	A	89/5
5131	401450B	Bolt, $\frac{5}{16}$ " BSF x $1\frac{3}{4}$ " long connecting rod to rudder lever				1	S94, 95 or 96	C	89/6
13177	126G2831	Bolt, $\frac{1}{4}$ " BSF for hinge brackets ...				12	S1	C	89/7
6882	51G1220	Bolt, csk. hd, $\frac{3}{8}$ " BSF x 1.71" long attachment of front spar strap				4	DTD331	C	89/62
6883	5G1722	Bolt, csk. hd, $\frac{5}{16}$ " BSF x 1.71" long, attachment of front spar strap				8	DTD331	C	89/63
6898	7G1722	Bolt, csk. hd, $\frac{5}{16}$ " BSF x 1.55" long attachment of front spar strap				8	DTD331	C	89/64
6999	8G1722	Bolt, csk. hd, $\frac{5}{16}$ " BSF x 1.71" long attachment of front spar strap				12	DTD331	C	89/65
	18G1722	Bolt, csk. hd, $\frac{3}{8}$ " BSF x 1.52" long attachment of rear spar strap				2	DTD331		89/66
	6G1722	Bolt, csk. hd, $\frac{5}{16}$ " BSF x 1.42" long attachment of rear spar strap				6	DTD331		89/67
	9G1722	Bolt, csk. hd, $\frac{5}{16}$ " BSF x 1.30" long attachment of rear spar strap				6	DTD331		89/68
1474	10G1722	Bolt, hex. hd, $\frac{3}{8}$ " BSF x 1" long attachment of rear spar strap				2	DTD331	C	89/69
998	111G2831	Bolt, hex. hd, $1\frac{3}{8}$ " long, flying control locking rods				P2 S3	S3, S11	C	89/8
	45.O.4200	BOX, HINGE, ELEVATOR, INBOARD PORT, GROUP				1	—		89/9
	1G2966	BOX, HINGE, ELEVATOR, INBOARD STARBOARD, GROUP				1	—		89/10
	2G2966	BOX, HINGE, ELEVATOR, CENTRE, PORT, GROUP				1	—		89/11
	1G2967								

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	2G2967	BOX, HINGE, ELEVATOR, CENTRE, STARBOARD, GROUP				1	—		89/12
	1G2971	BOX, HINGE, ELEVATOR, OUTBOARD PORT, GROUP				1	—		89/13
5813	2G2971	BOX, HINGE, ELEVATOR, OUTBOARD STARBOARD, GROUP				1	—	C	89/14
4253	1R3334	BRACKET, GUIDE, FOR CONTROL LOCKING ROD, GROUP				P4 S3	—	C	89/15
4254	1R3335	BRACKET, GUIDE, FOR CONTROL LOCKING ROD, GROUP				P2 S3	—	C	89/16
		CONTROLS, TRIMMER, RUDDER PORT AND STARBOARD (4 & 5R2912) (See Flying Controls, Trimmer)							
		GEAR OPERATING SERVO (4G1384)							89/17
		Spares for:—							
13208	2G1384	Bolt, hex. hd, 2 BA x 1 $\frac{1}{8}$ " long connecting rod to tail plane hinge bracket				1	S1	C	89/18
2428	5G1395	ROD, CONNECTING ELEVATOR SERVO, GROUP				1	—	C	89/19
		Spares for:—							
13210	4G1379	BOLT, BALL RACE, GROUP ...				1	—	C	89/20
		Consisting of:—							
2A/9500462	CAO	Bearing, ball ...				1	—	B	
	4bG1379	Plug ...				1	L40		
13346	24G1248	PLUG, BALL RACE, GROUP ...				1	—	C	89/21
		Consisting of:—							
2A/9500462	CAO	Bearing, ball ...				1	—	B	
	24aG1248	Plug ...				1	L40		
	1G1796	Shield, ice ...				1	L17		89/22
13796	3G1379	Sleeve ...				1	S1	C	89/23
13211	3G1384	Spacer, at hinge bracket ...				2	S1	C	89/24
3352	1G1903	GUARD, RUDDER TRIMMER, CABLES PORT, GROUP				1	—	C	89/25
3353	2G1903	GUARD, RUDDER TRIMMER, CABLES STARBOARD, GROUP				1	—	C	89/26
		Consisting of:—							
	4G1903	Bracket...				1	L72		
	3G1170	Lug, attachment ...				4	L72		
	3G1903	Plate, baffle, port ...				1	L72		
	5G1903	Plate, baffle, starboard ...				1	L72		
28Q/6764	AS2227/403	Rivet, snap hd, $\frac{1}{8}$ " dia. x $\frac{3}{16}$ " long ...				13	—	C	
28Q/10566	AS2230/303	Rivet, csk. hd, $\frac{3}{32}$ " dia. x $\frac{3}{16}$ " long ...				8	—	C	
	2G1232	Tray ...				1	L72		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		HINGE, DATUM, ELEVATOR (5G1389) (Pre Mod. 468)							
		Consisting of:—							
13178	3G1389	Bolt , $\frac{3}{8}$ " BSF x $2\frac{3}{8}$ " long				1	S1	C	89/27
13652	2G1389	Bracket , datum hinge				1	DTD304	C	89/28
26EA/3711	7G1285	EYEBOLT, GROUP				1	—	C	89/29
		Consisting of:—							
2A/9500467	CA.3	Bearing , ball				1	—	B	
13748	7cG1285	Circlip , 36 m/m dia. x 1.5 m/m wide (Seegers internal type)				2	—	C	
13747	7aG1285	Eyebolt				1	S11 or S6	C	
28M/772	A16Y/JS	Nut , slotted $\frac{3}{8}$ " BSF				1	—	C	
28M/775	A16Y/N8	Nut , slotted, $\frac{1}{2}$ " BSF				1	—	C	
28P/5032	AGS784/3	Pin , split, $\frac{1}{16}$ " dia. x 1" long				1	—	C	
26EA/10390	8G1285	Washer , spacing				2	S1	C	
28W/3074	AGS160/F	Washer , $\frac{3}{8}$ " BSF				1	—	C	
28W/3076	AGS160/H	Washer , $\frac{1}{2}$ " BSF				1	—	C	
		HINGE DATUM, ELEVATOR (1G2986) (Mod. 468)							
		Consisting of:—							
13178	3G1389	Bolt , $\frac{3}{8}$ " BSF x $2\frac{3}{8}$ " long				1	S1	C	89/27
13652	2G1389	Bracket , datum hinge				1	DTD304	C	89/28
4904	2G2986	EYEBOLT, GROUP				1	—	B	
		Consisting of:—							
2A/9500467	CA3	Bearing , ball				1	—	B	
28N/12353	AGS2030/45	Circlip , Seegers internal type				2	—		
	2aG2986	Eyebolt				1	S96		
28M/1011476	A27/JS	Nut , slotted, $\frac{3}{8}$ " BSF				1	—	C	
4905	3G2986	Nut , special, $\frac{1}{2}$ " BSF				1	S96	C	
28P/9429652	SP9/E10	Pin , split $\frac{3}{32}$ " dia x $1\frac{1}{4}$ " long				1	—	C	
28P/1007741	SP9/C8	Pin , split, $\frac{1}{16}$ " dia. x 1" long				1	—	C	
28W/9419456	SP10/J	Washer , $\frac{3}{8}$ " BSF				1	—	C	
28W/9419458	SP10/N	Washer , $\frac{1}{2}$ " BSF				1	—	C	
26EA/10390	8G1285	Washer , spacing (Pre Mod. 581)				2	—	C	
5454	4G2986	Washer , sealing (Mod. 581)				2	S1	C	
		HINGE, CENTRE, ELEVATOR (3G1390) (Mod. 581)							
		Consisting of:—							
13178	3G1389	Bolt , $\frac{3}{8}$ " BSF x $2\frac{3}{8}$ " long				1	S1	C	89/27
13180	2G1390	Bracket , centre hinge				1	DTD304	C	89/30
13125	5G1286	EYEBOLT, GROUP				1	—	C	89/31
		Consisting of:—							
2A/9500467	CA.3	Bearing , ball				1	—	B	
13749	5aG1286	Eyebolt				1	S1 or S6	C	
28M/5579	AGS745/E	Nut , slotted, $\frac{3}{8}$ " BSF				1	—	C	
27M/775	A16Y/NS	Nut , slotted, $\frac{1}{2}$ " BSF				1	—	C	
28P/5032	AGS784/3	Pin , split, $\frac{1}{16}$ " dia. x 1" long				1	—	C	
28P/5039	AGS784/12	Pin , split, $\frac{3}{32}$ " dia. x $1\frac{1}{4}$ " long				1	—	C	
28W/3077	AGS160/1	Washer , $\frac{1}{8}$ " BSF				1	—	C	
28W/3074	AGS160/F	Washer , $\frac{3}{8}$ " BSF				1	—	C	
5554	4G2986	Washer , sealing				2	S1	C	

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		1	2	3	4			M.R.	
		HINGE, OUTBOARD, ELEVATOR (3G1391) (Mod. 581)							
		Consisting of:—							
13178	3G1389	Bolt, $\frac{3}{8}$" BSF x $2\frac{3}{8}$" long				1	S1	C	89/27
13654	2G1391	Bracket, hinge outboard				1	DTD304	C	89/32
13125	5G1286	EYEBOLT, GROUP				1	—	C	89/31
		Consisting of:—							
2A/9500467	CA.3	Bearing, ball				1	—	B	
13749	5aG1286	Eyebolt				1	S11 or S6	C	
28M/5579	AGS745/E	Nut, slotted $\frac{3}{8}$" BSF				1	—	C	
28M/775	A16Y/NS	Nut, slotted $\frac{1}{2}$" BSF				1	—	C	
28P/5032	AGS784/3	Pin, split $\frac{1}{8}$" dia. x 1" long				1	—	C	
28P/5039	AGS784/12	Pin, split, $\frac{3}{32}$" dia. x $1\frac{1}{4}$" long				1	—	C	
28W/3077	AGS160/1	Washer, $\frac{1}{4}$" BSF				1	—	C	
20W/3074	AGS160/F	Washer, $\frac{3}{8}$" BSF				1	—	C	
5454	4G2986	Washer, sealing				2	S1	C	
756	3G2867	Insert, metal, de-icing, inboard...				2	—	C	66/124
		(See De-icing)							
757	4G2867	Insert, metal, de-icing, outboard				2	—	C	66/125
		(See De-icing)							
	6SS3597	Lead, bonding				1	—		89/33
	8SS3597	Lead, bonding				1	—		89/34
	2SS4148	Lead, bonding				1	—		89/35
	1R3448	LEVER, RUDDER LOCKING, GROUP...				1	—		
		(See Flying Control Locking)							
3366	1R3772	LEVER, RUDDER CONTROL, PORT, GROUP				1	—	C	89/36
		(See flying controls)							
3367	2R3772	LEVER, RUDDER CONTROL, STARBOARD, GROUP				1	—	C	89/37
		(See flying controls)							
1473	112G2831	Nut, special $\frac{3}{8}$" BSF for bolt at rear spar joint strap				2	S1	C	89/38
528	5M/4	Nut, union de-icing pipe connection				4	—	C	66/142
2055	48.O.4200	Nut, locking $\frac{3}{8}$" BSF RH				1	B13	C	10/7
2056	49.O.4200	Nut, locking $\frac{3}{8}$" BSF LH				1	B13	C	10/35
529	4M/4	Olive, de-icing pipe connection				4	—	C	66/143
1472	113G2831	Packing, joint, strap				2	Laminated	C	89/39

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	1G2839	RIB, NOSE, No. 1, PORT, GROUP ...				1	—		
	2G2839	RIB, NOSE, No. 1, STARBOARD, GROUP				1	—		
	1G2840	RIB, NOSE, No. 1A, PORT, GROUP ...				1	—		
	2G2840	RIB, NOSE, No. 1A, STARBOARD, GROUP				1	—		
	1G1726	RIB, NOSE, No. 2, PORT, GROUP ...				1	—		
	2G1726	RIB, NOSE, No. 2, STARBOARD, GROUP				1	—		
	1G1740	RIB, NOSE, No. 2A, PORT, GROUP ...				1	—		
	2G1740	RIB, NOSE, No. 2A, STARBOARD, GROUP				1	—		
	1G1727	RIB, NOSE, No. 3, PORT, GROUP ...				1	—		
	2G1727	RIB, NOSE, No. 3, STARBOARD, GROUP				1	—		
	1G1741	RIB, NOSE, No. 3A, PORT, GROUP ...				1	—		
	2G1741	RIB, NOSE, No. 3A, STARBOARD, GROUP				1	—		
	1G1728	RIB, NOSE, No. 4, PORT, GROUP ...				1	—		
	2G1728	RIB, NOSE, No. 4, STARBOARD, GROUP				1	—		
	1G1742	RIB, NOSE, No. 4A, PORT, GROUP ...				1	—		
	2G1742	RIB, NOSE, No. 4A, STARBOARD, GROUP				1	—		
	1G1729	RIB, NOSE, No. 5, PORT, GROUP ...				1	—		
	2G1729	RIB, NOSE, No. 5, STARBOARD, GROUP				1	—		
	1G1743	RIB, NOSE, No. 5A, PORT, GROUP ...				1	—		
	2G1743	RIB, NOSE, No. 5A, STARBOARD, GROUP				1	—		
	1G1730	RIB, NOSE, No. 6, PORT, GROUP ...				1	—		
	3G1730	RIB, NOSE, No. 6, STARBOARD, GROUP				1	—		
	1G1744	RIB, NOSE, No. 6A, PORT, GROUP ...				1	—		
	2G1744	RIB, NOSE, No. 6A, STARBOARD, GROUP				1	—		
	7G1731	RIB, NOSE, No. 7, PORT, GROUP ...				1	—		
	8G1731	RIB, NOSE, No. 7, STARBOARD, GROUP				1	—		
	5G1745	RIB, NOSE, No. 7A, PORT, GROUP ...				1	—		

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TAILPLANES

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. — M.R.	Plate and Illust'n No.
		1	2	3	4				
	6G1745	RIB, NOSE, No. 7A, STARBOARD, GROUP				1	—		
	7G1732	RIB, NOSE, No. 8, PORT, GROUP ...				1	—		
	8G1732	RIB, NOSE, No. 8, STARBOARD, GROUP				1	—		
	9G1746	RIB, NOSE, No. 8A, PORT, GROUP ...				1	—		
	10G1746	RIB, NOSE, No. 8A, STARBOARD, GROUP				1	—		
	1G1733	RIB, NOSE, No. 9, PORT, GROUP ...				1	—		
	3G1733	RIB, NOSE, No. 9, STARBOARD, GROUP				1	—		
	1G1747	RIB, NOSE, No. 9A, PORT, GROUP ...				1	—		
	2G1747	RIB, NOSE, No. 9A, STARBOARD, GROUP				1	—		
	1G1734	RIB, NOSE, No. 10, GROUP ...				1	—		
	2G1734	RIB, NOSE, No. 10, STARBOARD, GROUP				1	—		
	1G1748	RIB, NOSE, No. 10A, PORT, GROUP ...				1	—		
	2G1748	RIB, NOSE, No. 10A, STARBOARD, GROUP				1	—		
	1G1735	RIB, NOSE, No. 11, PORT, GROUP ...				1	—		
	2G1735	RIB, NOSE, No. 11, STARBOARD, GROUP				1	—		
	1G1749	RIB, NOSE, No. 11A, PORT, GROUP ...				1	—		
	2G1749	RIB, NOSE, No. 11A, STARBOARD, GROUP				1	—		
	1G1736	RIB, NOSE, No. 12, PORT, GROUP ...				1	—		
	2G1736	RIB, NOSE, No. 12, STARBOARD, GROUP				1	—		
	1G1750	RIB, NOSE, No. 12A, PORT, GROUP ...				1	—		
	2G1750	RIB, NOSE, No. 12A, STARBOARD, GROUP				1	—		
	1G1737	RIB, NOSE, No. 13, PORT, GROUP ...				1	—		
	2G1737	RIB, NOSE, No. 13, STARBOARD, GROUP				1	—		
	1G2842	RIB, NOSE, No. 13A, PORT, GROUP ...				1	—		
	2G2842	RIB, NOSE, No. 13A, STARBOARD, GROUP				1	—		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
2408	1R3297	ROD, CONNECTING RUDDER LEVER, GROUP (See Flying Controls)				1	—	C	8/40
759	1R3761	ROD, CONNECTING, CONTROLS, PORT, GROUP (See Flying Controls)				1	—	M/C	7/45
760	2R3761	ROD, CONNECTING, CONTROLS, STARBOARD, GROUP (See Flying Controls)				1	—	M/C	7/46
4256	1R3449	ROD, CONTROL, GROUP (See Flying Controls, Locking)				1	—	C	10/69
4261	1R3450	ROD, CONTROL, STARBOARD, GROUP (See Flying Controls, Locking)				1	—	C	10/67
4257	2R3345	ROD, CONTROL, GROUP (See Flying Controls, Locking)				1	—	C	10/70
4240	4R3403	ROD, CONTROL, GROUP (See Flying Controls, Locking)				1	—	C	10/53
4259	10R3403	ROD, CONTROL, PORT, GROUP (See Flying Controls, Locking)				1	—	C	10/68
4260	13R3403	ROD, CONTROL, PORT, GROUP (See Flying Controls, Locking)				1	—	C	10/66
		SKINNING, TAILPLANE, NOSE, PORT AND STARBOARD, GROUP (1 & 2 G1898)							
		Spares for :—							
6837	3G1898	Plate, Nose inboard port				1	L72	C	89/40
5246	4G1898	Plate, Nose outboard port				1	L72	C	89/41
	9G1898	Plate, Nose inboard starboard				1	L72		89/42
	10G1898	Plate, Nose outboard starboard				1	L72		89/45
		SKINNING, BOTTOM, PORT & STARBOARD (207 & 208G2831) Spares for:—							
13047	50G1150	DOOR, INSPECTION, FAIRLEADS, GROUP				2	—	C	89/44
13181	9G1435	DOOR, INSPECTION, HINGE BOLTS, GROUP				2	—	C	89/45
	13G1663	DOOR, INSPECTION, DE-ICER, GROUP				1	—		89/46
	103G2831	DOOR, INSPECTION, RUDDER CONTROL AND DE-ICER CONNECTIONS, GROUP				1	L72		89/47
	128G2831	DOOR, INSPECTION, RUDDER LOCKING CONTROL, GROUP				1	—		89/48
	102G2831	DOOR, INSPECTION, RUDDER CONTROLS AND DE-ICER CONNECTIONS, GROUP				6	—		89/49

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
13597	54G1150	DOOR, INSPECTION, RUDDER CONNECTION, ROD, GROUP				1	—	C	89/50
13598 13043 13044 13003	94G2831	Plate, cover, inspection, door				1	L72	C C C C	89/51
	25SS3221	Plate, cover, inspection, door				1	L72		89/52
	1SS3259	Plate, modification				1	—		
	1SS3260	Plate, serial				1	—		
	4SS3158	Screw, csk. hd, 2 BA x ½" for inspection doors				QR	—		C
SKINNING, TOP, PORT AND STARBOARD (205 & 206 G.2831)									
Spares for:—									
13048	52G1150	DOOR, INSPECTION TRIMMER CABLES GROUP				1	—	C	89/70
	13G1663	DOOR, INSPECTION DE-ICER, GROUP				1	—	C	89/71
13598 13003	25SS3221 4SS3158	Plate, cover				1 8	L72 —	C	89/72
5811	1G2962	SLEEVE, SEALING RUDDER, CONTROL ROD, PORT, GROUP				1	—	C	
	2G2962	SLEEVE, SEALING RUDDER, CONTROL ROD, STARBOARD, GROUP				1	—		
28D/12538	A25/1B	Consisting of:— Bolt, hex. hd, 4 BA x 0.5" long attachment of box				4	—	C	
3275	3G2962	BOX, SEALING, PORT, GROUP ...				1	—	C	89/54
3276	4G2962	BOX, SEALING, STARBOARD, GROUP				1	—	C	89/55
1469 1470 1471 13891	11G1722	Strap, joint, front top spar				1	S11	C C C C	89/56
	13G1722	Strap, joint, front bottom, spar, port				1	S11		89/57
	14G1722	Strap, joint, front bottom, spar, starboard				1	S11		89/58
	108G2831	Strap, joint, rear top spar, port				1	S11		89/59
	109G2831	Strap, joint, rear top spar, starboard				1	S11		89/60
	110G2831	Strap, joint, rear bottom spar				1	S11		89/61
	1SS3731	Washers, rubber de-icing inserts				QR	—	C	

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AS THE NEW IS OUR PROGRESS

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TAIL UNIT **TAILPLANES**

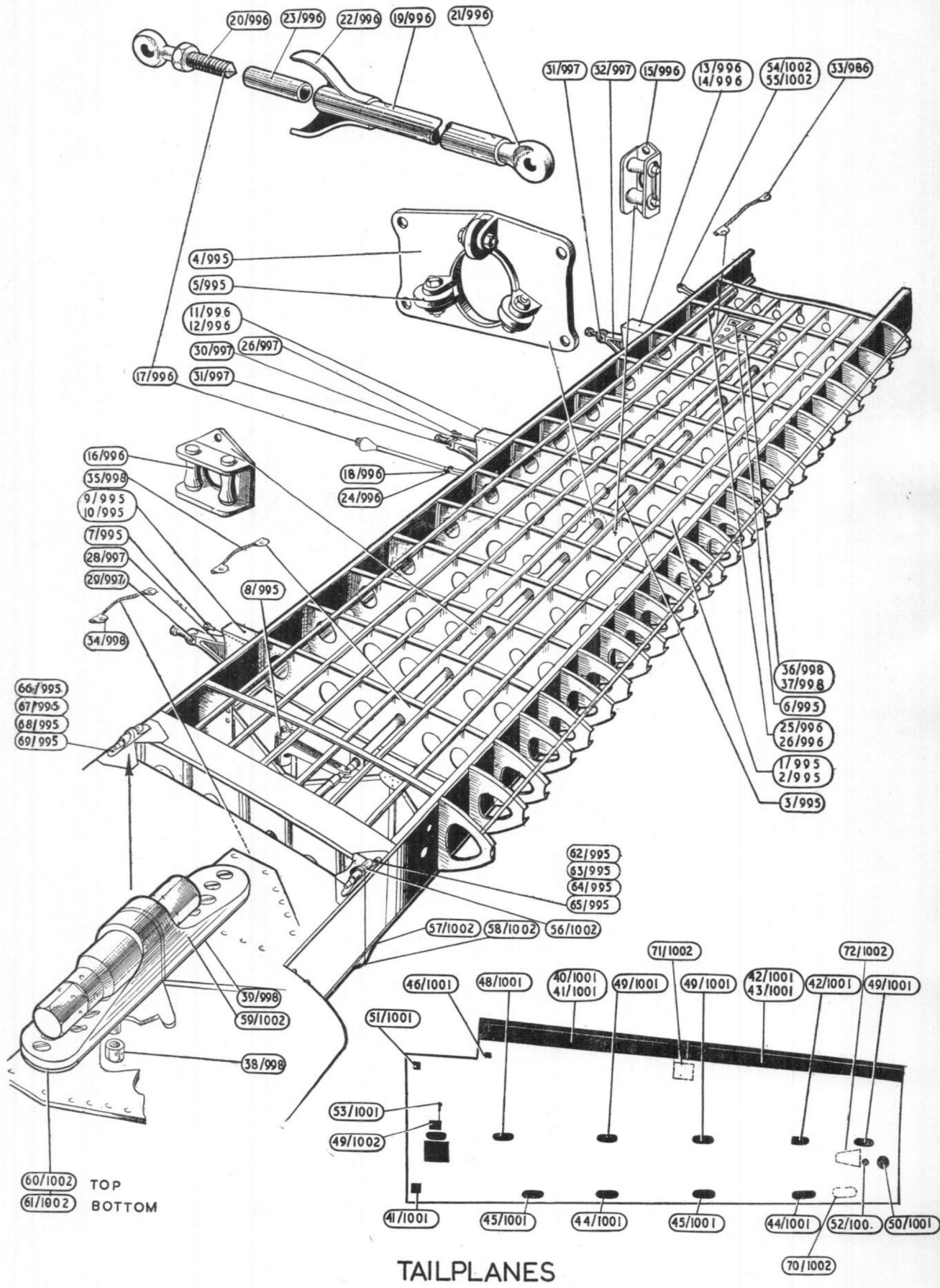
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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		COMPLEMENTARY ITEMS							
		ATTACHMENT FITTINGS, FIN TO TAIL-PLANE, AT FRONT AND REAR SPAR, PORT AND STARBOARD (H2434)							1/89
		Consisting of:—							
556	14H2089	Bolt , fin to tailplane attachment front spar, inboard				2	S11	C	
557	15H2089	Bolt , fin to tailplane attachment front spar, outboard				2	S11	C	
558	16H2089	Bolt , fin to tailplane attachment at rear spar				4	S11	C	
28M/10292	AGS2001/J/1	Nut , stiff, $\frac{3}{8}$ " BSF, rear spar				4	—	C	
28M/10293	AGS2001/L/1	Nut , stiff, $\frac{7}{16}$ " BSF, front spar				4	—	C	
2670	21H2089	Packing , at front spar				3	DTD610	C	
		ATTACHMENT FITTINGS, ELEVATOR SERVO CONTROL ROD, TO SERVO LEVER, PORT & STARBOARD (G1384)							1/90
		Consisting of:—							
13208	2G1384	Bolt , hex. hd, 2 BA x $1\frac{1}{8}$ " long connecting rod to servo lever				1	S1	C	
28M/767	A16Y/CS	Nut , slotted, 2 BA				1	—	C	
28P/5032	AGS784/3	Pin , split, $\frac{1}{16}$ " dia. x 1" long				1	—	C	
13052	7G1094	Spacer				2	S1	C	
		ATTACHMENT FITTINGS, TAILPLANE TO FUSELAGE (See Complementary Items "Rear Portion Fuselage")							
1022	1G2869	FAIRING, DETACHABLE, ON TAIL-PLANE REAR SPAR, FOR RUDDER CONNECTING ROD, PORT, GROUP				1	—	A	1/91
1023	2G2869	FAIRING, DETACHABLE, ON TAIL-PLANE REAR SPAR, FOR RUDDER CONNECTING ROD, STARBOARD, GROUP				1	—	A	1/92
1197	13R3812	HOUSING, BEARING, FOR RUDDER TRIMMER GEAR, PORT, GROUP				1	—	A	1/93
1198	14R3812	HOUSING, BEARING, FOR RUDDER TRIMMER GEAR, STARBOARD, GROUP				1	—	A	1/94
		Consisting of:—							
275/82	RLS/4	Bearing , ball				2	—	B	
	18R3812	Block				1	S1		
13014	1SS3261	Bolt , flat head, 4 BA x $\frac{1}{4}$ " long				3	S1	C	
13451	16R2270	Fork , end fitting				1	S1	C	
13369	10R2270	Guard , for sprocket				1	DTD610	C	
	2R3812	Housing , bearing, port				1	DTD304		
	3R3812	Housing , bearing, starboard... ..				1	DTD304		
13344	8R2269	Pin				1	S1	C	
28P/1289	AGS167/33	Pin , taper $\frac{5}{32}$ " dia. x 1" long				2	—	C	
13741	2R2269	Sprocket				1	L40	C	
	4R3812	Tube , drive				1	T26		
28W/3097	AGS162/B	Washer , spring				3		C	
13370	16R2269	Washer , laminum				1			

TAIL UNIT

TAILPLANES

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
SUMMARY OF STOCK ITEMS USED ON TAILPLANE ASSEMBLY									
28D/12528	A25/1B	Bolt,	4	BA	x .5" long	...	2	—	C
28D/12529	A25/4B	Bolt,	4	BA	x .8" long	...	12	—	C
28D/12565	A25/8B	Bolt,	4	BA	x 1.2" long	...	10	—	C
28D/12532	A25/4C	Bolt,	hex.	hd,	2 BA	x .85" long	24	—	C
28D/12512	A25/1C	Bolt,	hex.	hd,	2 BA	x .55" long	43	—	C
28D/12513	A25/2C	Bolt,	hex.	hd,	2 BA	x .65" long	8	—	C
28D/12715	A25/31C	Bolt,	2	BA	...	...	6	—	C
28D/11564	AS1246/1C	Bolt,	2	BA	x .50" long	...	4	—	C
28D/10001	AS1884/1B	Bolt,	4	BA	x .45" long	...	8	—	C
28D/8484	AS1885/1C	Bolt,	mush.	hd,	2 BA	x .50" long	96	—	C
28D/8485	AS1885/2C	Bolt,	mush.	hd,	2 BA	x .60" long	22	—	C
28M/758	A16Y/GP	Nut,	$\frac{5}{16}$ "	BSF	...	...	64	—	C
24M/760	A16Y/JP	Nut,	$\frac{3}{8}$ "	BSF	...	...	8	—	C
28M/768	A16Y/ES	Nut,	$\frac{1}{4}$ "	BSF	...	...	24	—	C
28M/13121	A27/CS	Nut,	2	BA	slotted	...	5	—	C
28M/13122	A27/GS	Nut,	slotted	$\frac{5}{16}$ "	BSF	...	2	—	C
28M/10287	AGS2001/B/1	Nut,	stiff,	4	BA	...	18	—	C
28M/10288	AGS2001/C/1	Nut,	2	BA	...	...	94	—	C
28M/10328	AGS2002/C/1	Nut,	stiff,	thin,	hex.	...	10	—	C
28M/12153	AGS2007/B/1	Nut,	anchor,	4	BA	...	8	—	C
28M/11957	AGS2007/C/1	Nut,	stiff	double anchor,	2 BA	...	24	—	C
28P/5032	AGS784/3	Pin,	split	$\frac{1}{16}$ "	dia. x 1" long	...	24	—	C
28P/12462	SP9/C8	Pin,	split	$\frac{1}{16}$ "	dia. x 1" long	...	5	—	C
28F/9704	AGS1102/B	Union,	cone	body	$\frac{1}{4}$ " O/D	...	6	—	C
28W/3070	AGS160/B	Washer,	4	BA	...	...	18	—	C
28W/3071	AGS160/C	Washer,	2	BA	...	...	28	—	C
28W/3072	AGS160/D	Washer,	$\frac{1}{2}$ "	...	...	...	24	—	C
28W/12254	SP13/G	Washer,	$\frac{5}{16}$ "	BSF	...	...	28	—	C
28W/12252	SP13/C	Washer,	2	BA	...	...	37	—	C



RESTRICTED



PLANES

RESTRICTED