

SHACKLETON Mk. 3

EQUIPMENT-SPECIAL OPERATION (S.O.O.)
CARRIER FOR ENGINE OR POWER PLANT

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. M.R.	Plate and Illust'n No.
		1	2	3	4				
14684	117Z7499	CARRIER (ADAPTOR) FOR ENGINE OR POWER PLANT IN BOMB BAY Spares for :— BLOCK STOP FOR BOMB DOOR JACKS, GROUP				4	—		
	41Z7499	CARRIER, POWERPLANT, WELDED STRUCTURE Spares for :—				1	—		
2590	AT31270	Adaptor, ball-end				4	S11	C	
	55Z7499	BEARING, TOP, FRONT END, GROUP				1	—		
2320	126Z7499	Bolt, crosshead to top bearing				1	S96		
	55.O.2531	Bolt, hex.hd. $\frac{1}{2}$ " BSF diagonal member attachment lug				2	S2	C	
11A/1038	AT30474	Bolt, for side plate attachment				4	S80		
11A/735	AT30494	Bolt, for side plate attachment				4	S80		
	105Z7499	Bolt, adjusting at side plate				4	S92		
	106Z7499	Bolt, hoisting plate attachment				6	S92		
		BOLT, ENGINE PICK-UP (O.3671) ... Consisting of :—				1	—		
7283	4.O.3671	Bolt, hex.hd. $\frac{3}{8}$ " BSF				1	—		
7282	3.O.3671	Bush, split, $1\frac{1}{2}$ " dia. x $4\frac{1}{4}$ " long				1	S940 or S96		
7507	6.O.3671	Bush				2	S94 or S96		
28M/13123	AT27/JS	Nut, slotted $\frac{3}{8}$ " BSF				1	—	C	
28P/12527	SP/9/C10	Pin, split $\frac{1}{4}$ " dia. x $1\frac{1}{4}$ " long				1	—	C	
7281	2.O.3671	Plug, taper				1	S96		
13477	4.O.2877	Washer, cap				1	S2	C	
28W/12255	SP/13J	Washer				1	—	C	
		BOLT ENGINE PICK-UP (O.2877) ... Consisting of :—				1	—		
13475	5.O.2877	Bolt, hex.hd. $\frac{3}{8}$ " BSF				1	—	C	
13474	2.O.2877	Bush, split $1\frac{1}{8}$ " dia. x $2\frac{3}{4}$ " long				1	S2	C	
28M/6463	A162/JS	Nut, slotted $\frac{3}{8}$ " BSF				1	—	C	
28P/5032	AGS/784/B	Pin, split $\frac{1}{4}$ " dia. x 1" long				1	—	C	
13476	3.O.2877	Plug, tape x 1" dia. x $2\frac{1}{8}$ " dia.				1	S2	C	
13477	4.O.2877	Washer, cap				1	S2	C	
28W/6455	AGS/946/F	Washer				1	—	C	
	AT34890	Knob, $1\frac{1}{8}$ " dia. x $\frac{1}{2}$ " long				4	L40		
	107Z7499	Label, warning				1	L72		
	132Z7499	Nut, special top bearing attachment				1	S96		
11A/736	AT30457	Nut, special				4	S80		
	58Z7499	Nut, wing				1	S92		
11A/1036	AT31272	Pin, at bulkhead adaptor				4	S80		
11A/1034	AT31273	Pin, at bulkhead adaptor				4	S80		
2595	AT30461	Roller, $\frac{7}{8}$ " dia. x $\frac{1}{2}$ " long				8	S80	C	
	AT31271	Spool, $\frac{3}{4}$ " dia. x 1" long				8	S80		
	AT30499/1	Tube, distance				4	S80		
	AT30499/2	Tube, distance				4	S80		
	130Z7499	Washer, special				1	S3		
	131Z7499	Washer, special for wing nut				1	BSS265		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
28FP/622	29Z7499 AVIATION DEVELOPMENT A621 32Z7499	CRADLE ARRANGEMENT, WELDED STRUCTURE (2Z7499)				1	—		
		Spares for :— BEARING FRONT SUPPORT, GROUP				1	—		
		Pin , quick release (Pip type) Wheel and castor (supplied by Flexello Castors and Wheels and Dwg A875c/w spigot)				4	—	C	

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EQUIPMENT, SPECIAL OPERATION (S.O.O.)

PANNIER FOR FREIGHT IN BOMB BAY

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
28D/12513	AT82172	PANNIER, FOR FREIGHT IN BOMB BAY, GROUP				1	—		
	A25/2C	Consisting of :— Bolt, pannier attachment				18	—	C	
	AT82176	CONTAINER, FREIGHT PANNIER, GROUP				1	—		
	bAT82176	Spares for :— BAG, CANVAS, GROUP				1	—		
	aAT82176	FRAME, TUBULAR, WELDED, GROUP				1	—		
28A/13564	AT37328	Spares for :— Fitting, tube end				18	—		
	SP28/G6	Pin, taper				36	—	C	
	AT82177	FRAME, FREIGHT PANNIER, GROUP				1	—		
	AT39984	Spares for :— Angle, attachment (made from 28/SS3075 x 2" long)				4	—		
		Attachments, Angle. Part No. AT39984							
28D/12518	A25/2E	Bolt, hex.hd, $\frac{1}{4}$" BSF.				8	—	C	
28D/12520	A25/4E	Bolt, hex.hd, $\frac{1}{4}$" BSF.				4	—	C	
28M/12928	A27/EP	Nut, plain, $\frac{1}{4}$" BSF....				12	—	C	
28W/9418921	SP13/E	Washer, $\frac{1}{4}$"				12	—	C	
	AT39986	Angle, attachment, LH.				2	—		
	AT39982	Angle, attachment, RH. (These items made from 251SS3075 x 2-8" long)				2	—		
		Attachments, Angles. Part Nos. AT39986 and AT39982)							
28D/12531	A25/3C	Bolt, hex.hd, 2 BA.				8	—	C	
28D/8308	AS1242/3C	Bolt, csk.hd, 2 BA....				4	—	C	
28M/12929	A27/CP	Nut, plain, 2 BA.				12	—	C	
28W/12252	SP13/C	Washer, 2 BA.				12	—	C	
	AT82171	BEAM, SUPPORT, GROUP				1	—		
	AT39979	Bracket, tube attachment, LH.				4	—		
		Attachments, Bracket. Part No. AT39979							
28D/	A59/5G	Bolt, close tol., $\frac{5}{16}$" BSF.				8	—	C	
28M/13375	A27/GP	Nut, plain, $\frac{5}{16}$" BSF.				8	—	C	
28W/12254	SP13/G	Washer, plain, $\frac{5}{16}$"...				8	—	C	

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PANNIER FOR FREIGHT IN BOMB BAY

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		FRAME, FREIGHT PANNIER (AT82177)							
		(Cont'd)							
	AT39985	Bracket, tube attachment, RH.				4	—		
		Attachments, Bracket. Part No. AT39985							
	A25/4E	Bolt, hex.hd, $\frac{1}{4}$ " BSF.				8	—	C	
	A27/EP	Nut, plain, $\frac{1}{4}$ " BSF.				8	—	C	
	SP13/E	Washer, $\frac{1}{4}$ "				8	—	C	
	AT39955	Bracket, hinge, LH.				4	—		
	AT39956	Bracket, hinge, RH.				4	—		
		Attachments, Brackets. Part Nos. AT39955 and AT39956							
	A25/3C	Bolt, hex.hd, 2 BA.				16	—	C	
	AGS2001/C1	Nut, stiff, 2 BA.				16	—	C	
	SP13/C	Washer, 2 BA.				16	—	C	
	AT82175	DOOR, PANNIER, GROUP				1	—		
		Spares for :—							
	AT39949	Bracket, hinge, LH.				2	—		
	AT39950	Bracket, hinge, RH.				2	—		
	AJ4/40	Fastener, "Dzus"				6	—	C	
	kAT82175	Grommet				6	—		
	AT39944	Stud, hinge				8	S1		
	AT39978	TUBE, BRACING, GROUP				2	—		
		Consisting of :—							
	AT39972	Connector, centre				1	L51		
	AT39976	Fork-end				2	L65		
	SP32/H10	Pin, split, taper				6	—	C	
	aAT39978	Tube, $\frac{5}{8}$ " o/d x 20G x 13-27"				1	T45		
	AT39980	TUBE, TOP HALF, GROUP				2	—		
	AT39981	TUBE, BOTTOM HALF, GROUP				2	—		
		Consisting of :—							
	AT39976	Fork-end				1	L65		
	SP32/H10	Pin, taper, split				2	—	C	
	aAT39980	Tube, top, half				1	T45		
	aAT39981	Tube, bottom, half... ..				1	T45		

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CARRIER, OXYGEN BOTTLE

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
	AT81901	CARRIER OXYGEN BOTTLE IN FRONT CENTRE SECTION AT FORMER 2				1	—		
		Spares for :—							
	45Z5347	Adaptor, flanged				1	BSS251		
	AT39623	Cap, blanking				1	—		
6D/1398J	—	CYLINDER, OXYGEN				8	—	A	
		Spares for :—							
6D/1767	—	Piece, connecting, 5-way				8	—	B	
6D/1497	—	Union, blanking				4	—	C	
	AT81950	HOLDER, BOTTLE, PORT, GROUP ...				4	—		
	AT81951	HOLDER, BOTTLE, STARBOARD, GRP.				4	—		
		Spares for :—							
26EA/1429	SS1945/1	Screw, adjusting $\frac{3}{8}$" dia.				4	S2	C	
	AT62745	MEMBER, END, PORT, GROUP ...				1	—		
	AT62746	MEMBER, END, STARBOARD, GROUP				1	—		
		Spares for :—							
		BEARING, WORM END (AT.38682)							
		Spares for :—							
28N/9796	AT.38682	Cap, bearing, worm end				1	—		
	SP.21	Nipple, lubricating				1	—	C	
	AT.38683	Cap, swivel bearing				1	S96		
		Attachments—Cap Bearing							
		Part No. AT38685							
28D/8309	AS1242/4C	Bolt, 2 BA				4	—	C	
28M/10328	AGS2002/C1	Nut, 2 BA				4	—	C	
28W/12252	SP13C	Washer				4	—	C	
	AT38966	Collar				1	—		
	AT38683	Cover, bevel gear				1	L72		
		Attachments—Cover, bevel gear							
		Part No. AT.38683							
28M/10288	AGS2001/C1	Nut, 2 BA				5	—	C	
28T/15433	AGS995/8	Stud				5	—	C	
28W/12252	SP13C	Washer				5	—	C	
	AT38968	Gear, bevel				1	S94		
	AT38975	Gear, bevel				1	S94		
		HOUSING, SPRING BALL, GROUP				1	—		
		Consisting of :—							
28L/13028	HOFFMAN	Ball, $\frac{3}{8}$" dia.				1	—		
	AT38122	Grubscrew				1	—		
	A27/J/T	Locknut				1	—	C	
	AT36761	Spring				1	DTD239		
	AT62747	Member, end forging, port				1	DTD130		
	AT62748	Member, end forging, starboard				1	DTD130		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
28S/14005	A38965	Plate, locking ...	...	...	...	1	S3		
		Attachment—Locking plate							
		Part No. AT38965							
	A32/B/14	Screw, 4 BA	...	...	...	1	—	C	
	AG5517/B	Washer, spring	...	...	...	1	—		
	AT38681	Worm	...	...	...	1	BSS369		
	AT38859	PIPE CONNECTING EIGHT OXYGEN CYLINDERS 22G x $\frac{3}{16}$ " o/d x 17" LONG, GROUP				12	T51		
	AT38860	PIPE FROM AFT TEE-PIECE, CENTRE OF CARRIER, TO 5-WAY PIECE ON No. 4 OXYGEN CYLINDER 22G x $\frac{3}{16}$ " o/d x 6" LONG, STARBOARD, GROUP				1	T51		
	AT38861	PIPE FROM FORWARD TEE-PIECE, CENTRE OF CARRIER, TO CONTROL VALVE 22G x $\frac{3}{16}$ " o/d x 20" LONG, STARBOARD, GROUP				1	T51		
	AT38862	PIPE FROM AFT TEE-PIECE, CENTRE OF CARRIER, TO CONTROL VALVE 22G x $\frac{3}{16}$ " o/d x 17" LONG, PORT, GROUP				1	T51		
	AT38863	PIPE FROM CONTROL VALVE TO ADAPTOR ON FLOOR, INTERCOSTAL 22G x $\frac{3}{16}$ " o/d x 6" LONG, STBD., GROUP				1	T51		
	AT38864	PIPE FROM CONTROL VALVE TO ADAPTOR ON FLOOR, INTERCOSTAL 22G x $\frac{3}{16}$ " o/d x 9" LONG, PORT, GROUP				1	T51		
	AT38997	PIPE FROM FORWARD TEE-PIECE, CENTRE OF CARRIER, TO 5-WAY PIECE ON No. 4 OXYGEN CYLINDER 22G x $\frac{3}{16}$ " o/d x 6" LONG, STARBOARD, GROUP				1	T51		
6D/603 6D/223	AT39921	PIPE FROM FORWARD TEE-PIECE, CENTRE OF CARRIER, TO 5 WAY PIECE ON No. 4 OXYGEN CYLINDER 22G x $\frac{3}{16}$ " o/d x 6" LONG, PORT, GROUP				1	T51		
	AT39922	PIPE FROM AFT TEE-PIECE, CENTRE OF CARRIER, TO 5-WAY PIECE ON No. 4 OXYGEN CYLINDER 22G x $\frac{3}{16}$ " o/d x 6" LONG, PORT, GROUP				1	T51		
	—	Piece, connecting, 3-way	...	...	...	2	—	B A	
	—	Valve, H.P. oxygen Mk. VIII	...	...	...	2	—		

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. M.R.	Plate and Illustr'n No.
		1	2	3	4				
		DITCHING POSITIONS FOR ELEVEN PASSENGERS (S.O.O.) 'Z8660							
		Spares for :—							
26FK/2606	—	Belt, crash single	...	...	...	5	—	A	
10057	1Z8447	Belt, crash single	...	...	...	4	—	A	
26FK/3159	—	Belt, crash twin	...	...	...	1	—	A	
27C/2165	—	DINGHY, TYPE J, Mk. 4				1	—	A	
		(The following items to be demanded separately, as required)							
27C/1880	—	Bellows, breast	...	...	...	1	—	A	
27C/2035	—	Cover, weather	...	...	...	1	—	B	
6D/87	—	Cylinder, gas carbon dioxide Mk. 3	...	...	...	1	—	A	
27C/1890	—	Drogue	...	...	...	1	—	A	
27C/2190	—	Hose, high pressure	...	...	...	1	—	C	
27C/2113	—	Kit, fishing	...	...	...	1	—	C	
27C/2366	—	Label, ground, air emergency	...	...	...	1	—	C	
27C/2114	—	Outfit, temporary repair	...	...	...	1	—	A	
27C/1894	—	Paddle, glove	...	...	...	2	—	C	
27C/2176	—	Stopper, leak (Set of six)	...	...	...	2 sets	—	C	
27C/1893	—	Valise	...	...	...				
27C/2094	—	Pack, emergency, type 6	...	...	...	1	—	B	
4862	2Z7273	STRAP, FOR EMERGENCY PACK, GRP.				2	—	C	
4863	3Z7273	STRAP, FOR EMERGENCY PACK, GRP.				2	—	C	
4864	4Z7273	STRAP, FOR DINGHY STOWAGE, GRP.				1	—	C	
4865	5Z7273	STRAP, FOR DINGHY STOWAGE, GRP.				1	—	C	
		Spares for :—							
4866	46Z7273	Bolt, wing	...	...	...	2	—	C	

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CARRIER, LONG RANGE FUEL TANK

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
12516	AT81898	CARRIER, OVERLOAD TANK, GROUP (Mod. 565)				1	—		
	AT39040	Spares for :— CATCH, GROUP				1	—		
12521	AT39041	Attachments, Catch, Pt. No. AT39040				1	S1		
28W/12255	SP13/J	Pin, pivot				1	—	C	
		Washer, $\frac{3}{8}$ " BSF				1	—		
12522	AT39042	End, ford				1	L1		
12523	AT39043	Link				1	S1		
6A/2839	—	Release, E.M., type F, Mk. 2				1	—	A	
12524	AT81965	FRAME, CRUTCHING, TANK, GROUP (Mod. 565)				1	—		
	AT62760	Spares for :— BRACKET, CRUTCHING, GROUP ...				4	—		
	AT39016	Spares for :— FOOT, GROUP							
12526	AT39014	Handwheel, crutching locking				4	L1		
12527	AT39012	Screw, crutching				4	S1		
	AT62754	Bracket, support				4	L53		
28FP/28	AVIATION DEVELOPMENT A615	Pin, quick release				4	—	C	
		Attachments, Quick Release Pin, Part No. A615							
28D/12513	A25/2C	Bolt, 2 BA x 0.65" long, hex.hd. ...				4	—	C	
	AT81965/a	Chain, chandelier, 5" long				4	Brass		
	AGS607/C	Plate, retaining				4	—		
	AT81965/b	Ring, split, $\frac{1}{2}$ " dia.				4	—		
28M/10288	AGS2001/C1	Nut, stiff, 2 BA				4	—	C	
28W/12252	SP13/C	Washer, 2 BA				4	—	C	

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TURRET INSTALLATION

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. M.R.	Plate and Illust'n No.
		1	2	3	4				
		TURRET INSTALLATION							
		Spares for :—							
	1Z8467	DUCTS, HEATING AT MID-UPPER TURRET, GROUP				1	—		
		Spares for :—							
	3Z8467	Bracket, suspension, port				1	L72		
	4Z8467	Bracket, suspension, starboard				1	L72		
4631	39Z4585	Clip, pipe $\frac{3}{4}$ " x $7\frac{3}{8}$ " long				4	L72		
	2Z8467	DUCT, FABRIC COVERED FROM JOINT AT BRANCH DUCT TO JOINT 22G x 8" x 13" LONG, GROUP				1	—		
4648	30Z6315	Duct, branch turret feed c/w restrictor plate, port side				1	—	C	
4646	33Z6315	Duct, turret feed from breeches piece to joint, top side				1	L54	C	
4644	69Z4585	Duct, turret feed, c/w restrictor				1	—	C	
		PEDESTAL, MID-UPPER TURRET (1Z8188)							
		Spares for :—							
	16V5650	Block, connector				2	—		
	2V7195	CABLE, UNIPREN 6, FROM START SWITCH-1 TO TERMINAL BLOCK 189C, 1' 2" LONG, GROUP				1	—		
	3V7195	CABLE, UNIPREN 6, FROM CIRCUIT BREAKER 7-5 TO TERMINAL BLOCK 189-C, 10" LONG, GROUP				1	—		
	4V7195	CABLE, UNIPREN 6, FROM CIRCUIT BREAKER 7-5 TO CIRCUIT BREAKER 7-3, 3" LONG, GROUP				1	—		
	5V7195	CABLE, UNIPREN 6, FROM RESISTOR UNIT TO TERMINAL BLOCK 189-B, 11" LONG, GROUP				1	—		
	6V7195	CABLE, UNIPREN 6, FROM RESISTOR UNIT TO CIRCUIT BREAKER 7-4, 11" LONG, GROUP				1	—		
	7V7195	CABLE, UNIPREN 6, FROM STOP SWITCH-2 TO TERMINAL BLOCK 189-A, 3" LONG, GROUP				1	—		
5CY/2566	6Z8188	Chain, chandelier, 10" long				1	Brass		
13134	1SS706	Circuit, breaker, type B2				1	—	A	
13090	10SS706	Clip, for pipes				2	—	C	
13070	1SS3315	Clip, for pipes				2	—	C	
13071	2SS3315	Clip, for cables				1	—	C	
13095	5SS3315	Clip, for cables				1	—	C	
		Clip, for cables				3	—	C	

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Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		PEDESTAL, MID-UPPER TURRET (1Z8188) (Cont'd)							
	1Z8357	PEDESTAL, MID-UPPER TURRET, GROUP				1	—		
	12Z8357	Spares for :— PANEL, HINGED, C/W LABEL, GROUP				1	—		
1167	23D8096	Pin, dowel, mid-upper turret ...				1	S21-S3	C	
28D/12513	A25/2C	Attachments for Part No. 23D8096				1	—	C	
28M/10288	AGS2001/01	Bolt, hex.hd. 2 BA x 0.65" long				1	—	C	
28W/12296	SP/15/C	Nut, hex.hd. 2 BA				1	—	C	
		Washer, 2 BA				1	—	C	
	2Z8188	Pipe, 22G x $\frac{5}{16}$ " o/d x 27" long				1	L56		
	3Z8188	Pipe, 22G x $\frac{5}{16}$ " o/d x 23" long				1	L56		
	4Z8188	Pipe, 22G x $\frac{5}{16}$ " o/d x 13" long				1	L56		
	5Z8188	Pipe, 22G x $\frac{5}{16}$ " o/d x 11" long				1	L56		
5CZ/2742	—	Resistor, unit type A				1	—	B	
5CW/4323	—	Switch, single pole				1	—	B	
	9S1748	SWITCH, GROUP				1	—		
		Consisting of :—							
26DC/2841	752SS6000	Label, " On "				1	L59	C	
5CW/4221	—	Switch				1	—	B	
6D/480	—	Valve, cut-off				1	—	B	
		TURRET, MID-UPPER MOUNTING (D7249)							
		Consisting of :—							
28D/8341	AS1248.I.C	Bolt, mush.hd. 2 BA x .50" long attachment of fairing				34	—	C	
964	1C2160	Fairing, for turret				1	—	C	
50A/1180	—	TURRET, BRISTOL TYPE 17, Mk. VI				1	—	A	
2877	6D7249	Washer, for bolts, turret attachment				12	L72	C	
2878	7D7249	Washer, laminated, for turret bolts, if re- quired				12	—	C	

EQUIPMENT—SPECIAL OPERATIONAL (S.O.O.)

SUMMARY OF STANDARD ITEMS

Stores Ref.		No. off	Stores Ref.		No. off	Stores Ref.		No. off
Section	Ref. No.		Section	Ref. No.		Section	Ref. No.	
5CW	4221	1	27C	1880	1	28M	6463	1
5CW	4323	1	27C	1890	1	28M	10288	6
			27C	1893	1	28M	10328	4
			27C	1894	2	28M	18125	1
			27C	2035	1			
			27C	2094	1			
5CY	2566	1	27C	2113	1			
			27C	2114	1	28N	9796	1
			27C	2165	1			
			27C	2176	2			
			27C	2366	1			
5CZ	2742	1				28P	5032	1
						28P	12527	1
6B	603	2	27FP	622	4	28S	14005	1
6D	87	1				28T	15433	5
6D	223	2	28D	8341	34			
6D	1398J	8	28D	12513	1			
						28W	6455	1
						28W	12252	4
						28W	12255	1
						28W	12296	1
26FK	2606	5						
26FK	3159	1	28L	13028	1			

RESTRICTED

SHACKLETON Mk. 3

[illegible]

RESTRICTED