## Appendix 1 CONTROL HANDLES, VARIOUS

## LEADING PARTICULARS

		Ref. No.
Trim switch, type X646A		5 <i>CW</i> /6901
Armament and cable cutter switch, type ACM 22518/8.	••	5CW/9198
Cargo release switch, type ACM 22518/8		5CW/9198
Hoist switch, type AC 61138/8		5 <i>CW</i> /10411
Auto-stabilizer cut out switch, type ACM 22520/8		5 <i>CW</i> /10409
Auto-stabilizer manoeuvring switch, type ACM 22978		5CW/

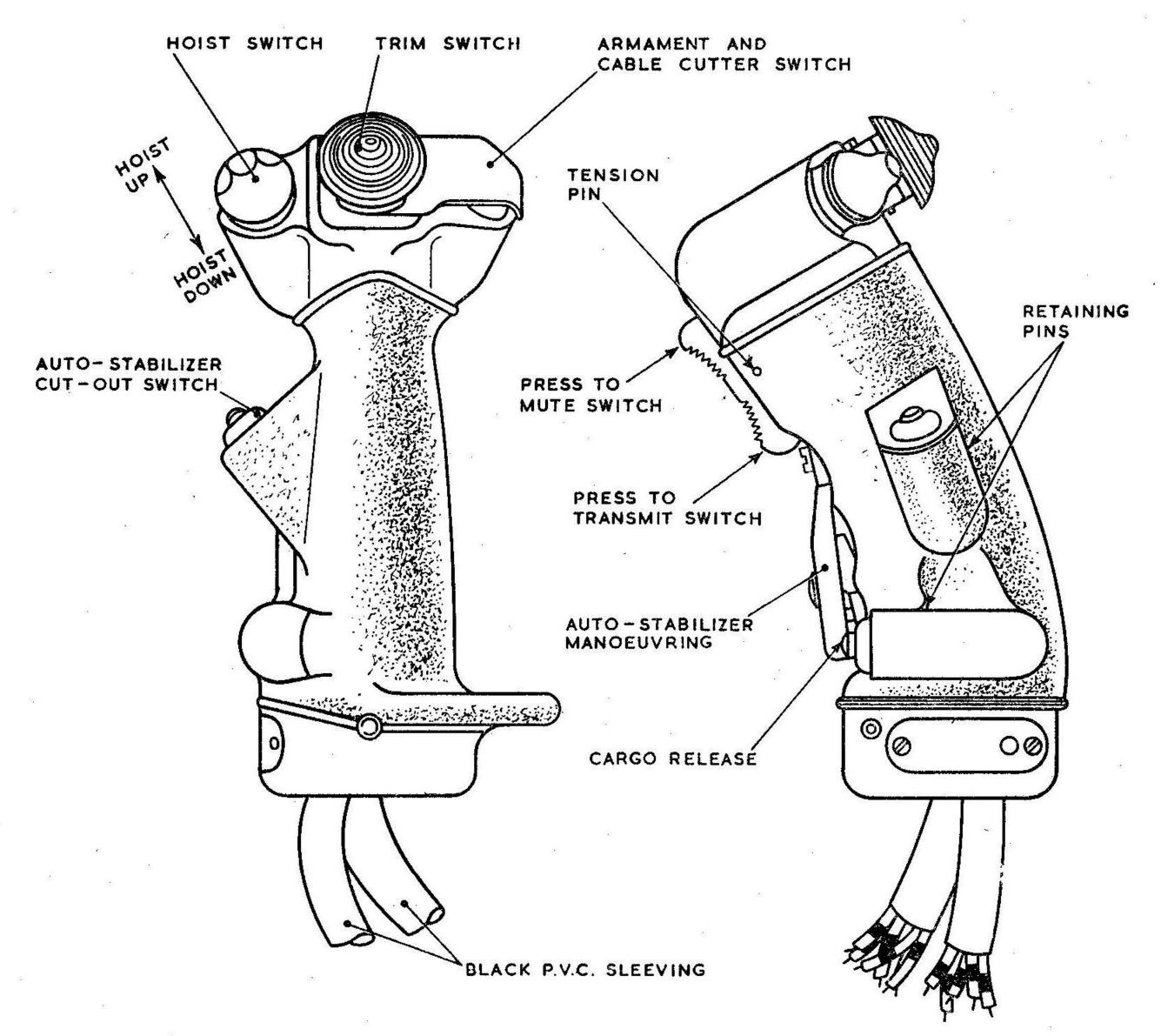


Fig. 1. Typical handle

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1. The handle illustrated and described in this Appendix is the Dunlop Type AC61824 and a test circuit (fig. 2) together with Table 2 gives a suitable continuity test for this handle. Table 1 contains a list of the handle types, similar to the one described, and the differences in their switch arrangement and type from that described in the Appendix.

## Removal of switches

- 2. Loosen the cable clamp as described in para. 14 of the main chapter and proceed as follows:—
  - (1) Remove the two trim switch securing screws located on the top of the handle and lift out the trim switch.
  - (2) To remove armament and cable cutter switch.
    - (a) Remove trim switch.
    - (b) Remove push switch as described in para. 14(2) of the main chapter.

- (3) To remove press to mute/press to transmit switch.
  - (a) Remove the selector plate by pushing out the tension pin.
  - (b) Remove the four 8BA screws securing the two switches to the handle and remove insulating strips, actuators and micro switches.
- (4) To remove Hoist switch.
  - (a) Lift rubber cover and turn circlip until its dimple is in the groove in the side of the switch recess.
  - (b) Remove circlip and switch.
- (5) All other switches can be removed individually by removing their retaining pin or screw.
- (6) Continue as described in the main chapter para. 14(3) regarding the removal of switches and the replacement of defective switches.

TABLE 1
Switch arrangement

Handle Type	Ref. No.	Differences
AC 60044	27J/527	The hoist switch and armament switch are type ACM 20098/8 (Ref. No. 5CW/6897). Auto-stabilizer cut out and cargo release are type ACM 20100/8 (Ref. No. 5CW/8581). There is no auto-stabilizer manoeuvring switch.
AC 60054	27J/528	Hoist switch changed to push switch type ACM 20098/8 (Ref. No. 5CW/6897). Auto-stabilizer cut out and cargo release switches are type ACM 20100/8 (Ref. No. 5CW/8581). Armament and cable cutter switch replaced by a plug. There is no auto-stabilizer manoeuvring switch.
AC 60964	27 <b>J</b> /	Hoist switch, armament and cable cutter switch, auto-stabilizer cut out and cargo release switch changed to push switch type ACM 20098/8 (Ref. No. 5CW/6897). There is no auto-stabilizer manoeuvring switch.
AC 60966	27J/543	All switches other than the press to mute/press to transmit switch are replaced by a plug; the trim switch by an angle plate. There is no auto-stabilizer manoeuvring switch.
AC 61060	27J/615	Armament and cable cutter switch and auto-stabilizer cut out switch are type ACM 19436/8 (Ref. No. 5CW/6898). Cargo release switch is type ACM 19298 (Ref. No. 5CW/6899). There is no auto-stabilizer manoeuvring switch.

Handle Type	Ref. No.	Differences
AC 61296	27J/641	Hoist switch and armament and cable cutter switch are type ACM 20098/8 (Ref. No. 5CW/6897). Auto-stabilizer cut out switch and cargo release switch are type ACM 20100/8 (Ref. No. 5CW/8581). There is no auto-stabilizer manoeuvring switch.
AC 61298	27J/645	Hoist switch changed to push switch type ACM 20098/8 (Ref. No. 5CW/6897). Auto-stabilizer cut out and cargo release switches are type ACM 20100/8 (Ref. No. 5CW/8581). Armament and cutter switch replaced by a plug. Press to mute/press to transmit switches are type 11 SMT (Ref. No. 5CW/ ). There is no auto-stabilizing manoeuvring switch.
AC 61532	<b>27J/663</b>	As for AC 61060.
AC 61534	27J/	As for AC 60964.
AC 61812	27J/677	Hoist switch and armament and cable cutter switch are type ACM 20098/8 (Ref. No. 5CW/6897). Auto-stabilizer cut out and cargo release are type ACM 20100/8 (Ref. No. 5CW/8581). Two armament switches, type ACM 22554/8 (Ref. No. 5CW/) are mounted on top of the handle. There is no auto-stabilizer manoeuvring switch.
AC 61822	27J/679	Auto-stabilizer cut out switch and cargo release switch are type ACM 20100/8 (Ref. No. 5CW/8581). Hoist switch and armament and cable cutter switch are replaced by plugs. There is no auto-stabilizer manoeuvring switch.
AC 61824	27J/699	None.
AC 61860	27J/	As for AC 60964
AC 62320	27J/717	As for AC 60964
AC 62322	27J/818	Auto-stabilizer cut out is type ACM 22518/8 (Ref. No. 5CW/9198). Trim switch is replaced by an angle bracket and all other switches by plugs. There is no auto-stabilizer manoeuvring switch.
AC 62300	27J/732	As for AC 61812.
AC 62340	27J/715	Auto-stabilizer manoeuvring switch is type ACM 22595 (Ref. No. 5CW/).
AC 62342	27J/714	Auto-stabilizer manoeuvring switch is type ACM 24416 (Ref. No. 5CW/).
AC 62348	27J/	As for AC 60964.

## Note . . .

Threads of retaining pins and securing screws should be smeared with loctite grade C (Ref. No. 33H/176).