

FLYING CONTROLS—FRONT FUSELAGE

Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				
	E.177241	FLYING CONTROLS, FRONT FUSELAGE, ASSEMBLY					—	—	—	
248	B.177650/3*	Cable, rudder arm adjusting, group (alternative to B.234558, AS.830/94)					1	—	B.	DD.1
10145	B.234558	Cable, rudder arm adjusting, group (AS.830/94)					1	—	B.	DD.1
	A.177657	Body, union					1	—		
	B.177650/2	Cable, Bowdenex, 19/2					1	—		
	B.177650/1	Conduit, Bowdenex, T.2H					1	—		
	AS.2903	Nipple					1	—		
28L/12931	A.27.ET	Nut					1	—	C.	
	A.177653	Pin					1	—		
	Std.1522/2	Sleeve					2	—		
	F.177655	Spring					1	Spr. Std.		
	Std.1522/1	Stop, adjusting					1	—		
	G.221514	FLYING CONTROLS UNDER PILOT'S FLOOR ASSEMBLY					—	—		
6757	F.213777	Block, at attachment of torque tube to control column (Mod. 433)					1	S.96B	C.	DD.2
5803	F.205015	Bolt, attachment of torque tube to control column, group (Mod. 297)					1	—	C.	DD.2
	F.166254	Bolt					1	S.95B		DD.2
	A.53057/2	Plug					1	S.2		DD.2
205	Std.1553/E/120	Bolt, for control column crank					2	S.99	C.	DD.2
26AQ/223	Std.1553/E/130	Bolt, for control column crank					3	S.99	C.	
206	Std.1553/E/150	Bolt, for control column crank					4	S.99	C.	DD.2
1926	F.196256	Bolt, special, attachment of elevator lever					1	S.99B	C.	DD.1
2137	A.53067	Bush, at attachment of torque tube to control column					2	S.2	C.	DD.2
	D.206791	Control column, group (Mod. 188)					1	—		
207	F.180779	Adjuster					2	S.95B	C.	DD.2
2A/9501177	BRE.1	Bearing, at universal fork					2	—	B.	
2A/9501178	BRE.2	Bearing, at control column head					2	—	B.	
26AQ/223	Std.1553/E/130	Bolt					4	S.99	C.	
208	F.177528	Bolt, attachment of control column tube to socket					1	S.95B	C.	DD.2
209	F.177527	Bolt, attachment of control column tube to socket					1	S.95B	C.	DD.2
220	F.166596	Bolt, chain guard attachment					2	S.95B	C.	DD.2
8089	F.204430	Block, profile					1	L.65C	C.	DD.2
1494	F.191314	Block, stop					1	DTD.364	C.	DD.2
5898	B.209356	Cable, F.26, group (Mod. 305)					1	—	B.	
6099	A.209036	Guard					1	—	C.	
6100	A.209037	Guard					1	—	C.	
7833	A.213425	Chain, top aileron control, complete with eye ends (Mod. 188)					1	—	C.	DD.2
211	A.182743	Chain, bottom aileron control, complete with eye ends					1	—	C.	DD.2
	A.178531	Crank, control column					2	Stamping		
8662	F.221603	Clip, on chain guard for brake cable					1	—	C.	DD.2
9091	B.221990	Feel unit, group (Mod. 601)					1	—	B.	DD.2
8095	F.204424	Nut, adjusting					1	S.1	C.	DD.2
8091	A.212862	Spindle					1	S.95B	C.	DD.2
8092	F.204420	Spring					1	DTD.215	C.	DD.2

RESTRICTED

FLYING CONTROLS—FRONT FUSELAGE

Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Score	Place No.
		1	2	3	4	5				
8093	F.208510					Washer, stop	1	S.95B	C.	DD.2
8094	F.204426					Washer, locking	1		C.	DD.2
8096	Std.1356/9					Washer, shim	1	L.A.	C.	4
8097	Std.1208/90/40/48					Washer, shim	QR	Shim Steel	C.	4
212	F.180736					Ferrule, at attachment of control column tube to socket	2	S.95B	C.	DD.2
9090	A.219902					Guard, for feel control knob (Mod. 601) (Pre-Mod. 766)	1	—	C.	DD.2
9876	A.231571					Guard, for feel control knob (Mod. 766) ...	1	—	C.	DD.2
2138	A.61599					Guard, chip, at universal guard	2	—	C.	DD.2
7831	D.206792/3					Guard, chain, front portion, group (Mod. 188)	1	—	B.	DD.2
						Consisting of:—				
	D.206792/1					Cover, front	1	DTD.610		DD.2
	C.206794					Cover, forward	1	L.59		DD.2
28M/10215	AGS.2008/B.1					Nut, anchor	2	—	C.	
	F.191313					Plate, stop	1	DTD.610		
28Q/7656	AS.164/405					Rivet	2	—	C.	
28Q/7943	AS.164/304					Rivet	2	—	C.	
28Q/8882	AS.163/404					Rivet	10	—	C.	
7832	D.206792/4					Guard, chain, rear portion, group (Mod. 188) ...	1	—	B.	DD.2
						Consisting of:—				
	F.191312					Block, distance	1	LFS.21		
	F.177444					Block, distance	1	LFS.21		
	F.191311					Block, saddle	1	LFS.21		
	F.177443					Block, saddle	2	LFS.21		
	F.177441					Block, saddle	1	LFS.21		
	F.177445					Block, saddle	1	LFS.21		
9126	F.204692					Block, saddle (Mod. 188)	1	Fibre	C.	DD.2
28D/8311	AS.1242.7C					Bolt, 2 B.A.	2	—	C.	
	A.177395					Bracket	1	S.3		
	D.206792/2					Cover, rear	1	DTD.610		
	C.206793					Cover, rear	1	L.59		DD.2
28M/10216	AGS.2008/C1					Nut, anchor	1	—	C.	
	F.177518					Packing	1	DTD.610		
28Q/8394	AS.163/304					Rivet	2	—	C.	
28Q/8882	AS.163/404					Rivet	10	—	C.	
28Q/8148	AS.164/407					Rivet	2	—	C.	
28Q/10098	AS.164/409					Rivet	2	—	C.	
28Q/8147	AS.164/406					Rivet	4	—	C.	
28Q/9038	AS.164/414					Rivet	2	—	C.	
28Q/10012	AS.164/415					Rivet	2	—	C.	
28Q/7943	AS.164/304					Rivet	2	—	C.	
27J/386	Dunlop									
	AC.12590					Handle, control (Pre-Mod. 739)	1	—	A.	
27J/461	Dunlop									
	AC.14728					Handle, control (Mod. 739)	1	—	A.	
6974	F.180734					Lug, locking	1	DTD.610	C.	
7834	F.212863					Nut, special (Mod. 188)	1	S.95B	C.	DD.2
	F.168225					Pin, sprocket attachment to socket	2	S.97B		
	B.178321					Plug-end	1	Stamping		
9508	B.178579					Plug-end	1	S.95B	C.	
9812	F.231559					Rod, chain connecting	1	S.95B	C.	DD.2
217	F.177524					Shim, attachment of universal fork to control tube	1	—	C.	DD.2
9507	B.178440					Socket, joint	1	S.95B	C.	DD.1
	F.178409					Sprocket at joint socket	1	S.95B		
1891	F.195967					Sprocket and fork	1	—	C.	DD.2

RESTRICTED

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		1	2	3	4	5				
	A.208523					Tube, control (Mod. 188)	1	T.50		
	A.73025					Tube, distance, at universal fork	1	—		
	Std.1510/13/139					Tube, distance, $\frac{3}{8}$ " o/d x 20 s.w.g. x 1.39" long	1	T.4		
4654	Std.1208/90/25/64					Washer, at sprocket and fork	1	Shim Steel	C.	4
221	Std.1208/75/33/50					Washer, at attachment of control column tube to socket	1	Shim Steel	C.	DD.2
222	Std.1208/75/33/100					Washer, at control column joint socket ...	1	Shim Steel	C.	DD.2
26AQ/4821	Std.532/1					Ferrule	6	S.80	C.	4
	A.185082					Housing, aileron torque tube, group	1	—		
223	George Angus G.300225 $\frac{1}{2}$					Seal, "Gaco"	1	—	C.	DD.2
	A.180432					Housing, control column crank, group	1	—		
224	George Angus G.189125 $\frac{1}{2}$					Seal, "Gaco"	1	—	C.	DD.2
226	B.165970					Lever, rudder, aft of frame 8	1	—	B.	DD.2
235	B.168400					Lever, rudder control	1	—	B.	DD.2
236 $\frac{1}{2}$	B.178822					Lever, elevator	1	—	B.	DD.2
237	B.178823					Lever, elevator	1	—	B.	DD.2
238	B.178824					Lever, elevator	1	—	B.	DD.2
2139	A.53255					Nut, attachment of torque tube to control column	1	S.2	C.	
1699	F.192050					Piece, distance, for brake relay rod attachment ...	1	S.1	C.	DD.1
239	F.179016					Piece, distance, at attachment of elevator lever ...	2	T.4	C.	DD.1
5804	A.53057/1					Pin, attachment of torque tube to control column	1	S.94B	C.	DD.2
240	F.182714					Plate, locking, for rudder lever	1	S.3	C.	DD.1
	D.177247					Rudder, bar, group	1	—		
241	B.166465					Arm, rudder bar, group	2	—	C.	DD.1
242	F.179017					Bolt, eye adjusting link attachment	2	S.95B	C.	DD.1
2A/9500419	BRT.1 $\frac{1}{16}$					Bearing, rudder control spindle	2	—	B.	
	AS.2209					Bolt, securing pedal at rudder bar arm	2	—		
243	Std.325/154					Bolt, attachment of rudder bar links to pedal	2	S.99B	C.	DD.1
4271	F.199879					Bolt	1	S.96	C.	
244	Std.1551/2/65					Bolt, adjusting, link attachment to rudder bar arm	2	S.99B	C.	DD.1
4270	F.199878					Bracket, retaining	1	—	C.	DD.1
245	F.148388					Bush, rudder control spindle, top	1	B.8	C.	DD.1
246	F.148389					Bush, rudder control spindle, bottom	2	B.8	C.	DD.1
247	F.148387					Cap, rudder control spindle	2	DTD.176A	C.	DD.1
270	A.165668					Lever	1	—	C.	DD.1
249	A.165664					Link, rudder bar, port	1	—	C.	DD.1
250	A.165665					Link, rudder bar, starboard	1	—	C.	DD.1
251	F.178554					Link, rudder bar adjusting	2	S.95B	C.	DD.1
4554	F.202251					Packing	1	Brass	C.	
252	C.177765					Pedestal, top portion	1	Casting	C.	DD.1
253	B.177767					Pedestal, bottom portion	1	Casting	C.	DD.1

RESTRICTED

Hunter F. Mk. 4
Issued with Amendment List No. 19

FLYING CONTROLS—FRONT FUSELAGE

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		1	2	3	4	5				
	C.203345					Pedal, rudder, group	2	—	—	
254	F.179068					Heel, bar	1	LFS.21	C.	DD.1
4767	B.203346					Plate, pedal	1	—	C.	DD.1
4102	A.198965					Strap, toe	1	—	C.	DD.1
257	A.169699					Plate, rudder bar link support	1	—	C.	DD.1
258	George Angus G.175106 $\frac{1}{2}$					Seal, rudder pedestal	1	—	C.	DD.1
5797	F.204988					Shield, front for pedestal (Mod. 194)	1	S.84	C.	DD.1
5798	A.204989					Shield, rear for pedestal (Mod. 194) (Alternative to A.210153)	1	S.84	C.	DD.1
6749	A.210153					Shield, for pedestal	1	—	C.	DD.1
259	F.165192					Shim, at rudder control spindle	1	DTD.364	C.	DD.1
1927	F.196367					Sleeve, adjusting shaft	1	DTD.364	C.	DD.1
260	A.177118					Slide, rudder arm adjusting	1	Stamping	C.	DD.1
261	F.169546					Spring, rudder arm adjusting	1	Sp. Stl.	C.	DD.1
4273	A.199882					Stop, lever	1	Stamping	C.	DD.1
	AS.2210					Tube, distance, at rudder arm fork	2	—		
4150	Std.914/C22					Washer, special	3	S.1	C.	4
264	F.178750					Shaft, bearing, control column crank	1	S.95B	C.	DD.2
265	F.165973					Shaft, torque, aft, control column crank	1	T.60	C.	DD.1
266	A.178749					Shaft, torque, forward, control column crank	1	T.60	C.	DD.2
267	Std.1208/150/ 68/50					Shim, at attachment of control column crank to keel member (port)	1	Shim Steel	C.	DD.2
	Std.1208/130/ 68/50					Shim, for elevator levers, starboard side of keel member	2	Shim Steel		
8493	B.215089					Tube, aileron torque, group (Mod. 457)	1	—	B.	DD.2
	A.215091					Adaptor, splined	1	S.95B		DD.2
2A/9500154	BAL.025					Bearing	1	—	B.	
	Std.165/5					Ferrule	4	—		
	F.165984					Guard, chip	1	DTD.610		DD.2
	F.218110					Guard, chip (Mod. 457)	1	DTD.610		DD.2
269	B.165987					Housing, bearing	1	L.53	C.	DD.2
	A.215088					Plug, end (Mod. 457)	1	S.95B		
277	B.165989					Tube, rudder control	1	—	B.	DD.2
278	B.165990					Tube, rudder control	1	—	B.	DD.2
279	B.165991					Tube, elevator control	1	—	B.	DD.2
1497	F.185083					Washer, for aileron torque tube housing	1	DTD.560	C.	DD.2
2141	Std.915/J.14					Washer, at attachment of rudder lever	1	DTD.610	C.	4
280	Std.1548/40/12					Washer, packing, at attachment of rudder pedestal	3	DTD.610	C.	DD.1
6822	B.190129					Gaiter, for control column, group	1	—	MR/B	
4444	F.201985					Clip, control column gaiter attachment	1	L.72	C.	DD.2
4105	Std.1285/8CC					Connector, earthing	1	—	C.	4
1495	B.190128					Gaiter, control column base	1	—	C.	DD.2
4106	F.199283					Guard, for control column gaiter	1	L.72	C.	DD.2
5799	A.205006					Support, for gaiter	1	L.72	C.	DD.2
	B.178827					Levers, aft of seat frame, group	1	—		
227	B.168401					Lever, aileron control	1	—	B.	DD.2
228	B.168402					Lever, elevator and rudder	2	—	B.	DD.2
229	F.166114					Shaft	1	T.50	C.	DD.2
230	F.178826					Spool	2	DTD.364	C.	DD.2
231	F.178430/3					Tube, distance, 1 $\frac{1}{2}$ " o/d x 14 s.w.g. x 4'30" long	1	T.4	C.	DD.2
232	F.178430/4					Tube, distance, 1 $\frac{1}{2}$ " o/d x 14 s.w.g. x 2'25" long	1	T.4	C.	DD.2
233	F.178430/5					Tube, distance, 1 $\frac{1}{2}$ " o/d x 14 s.w.g. x 1'55" long	1	T.4	C.	DD.2
234	Std.1208/141/ 68/40					Washer	6	Shim Steel	C.	DD.2

RESTRICTED

FLYING CONTROLS—FRONT FUSELAGE

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		1	2	3	4	5				
287	A.168404	Link, idling	...	...	...	...	3	—	B.	DD.2
6201	A.209620	Tube, aileron, elevator and rudder control between frames 14 and 17A, group (Mod. 368)	...	...	...	...	3	—	B.	DD.2
6202	A.209621	Fork-end	...	...	...	...	1	5.96B	C.	
8488	A.206734	Tube, aileron control between frames 11 and 13 (Mod. 457)	...	...	...	...	1	—	B.	DD.2
276	A.166631	Tube, elevator and rudder control between frames 11 and 13	...	...	...	...	2	—	B.	DD.2

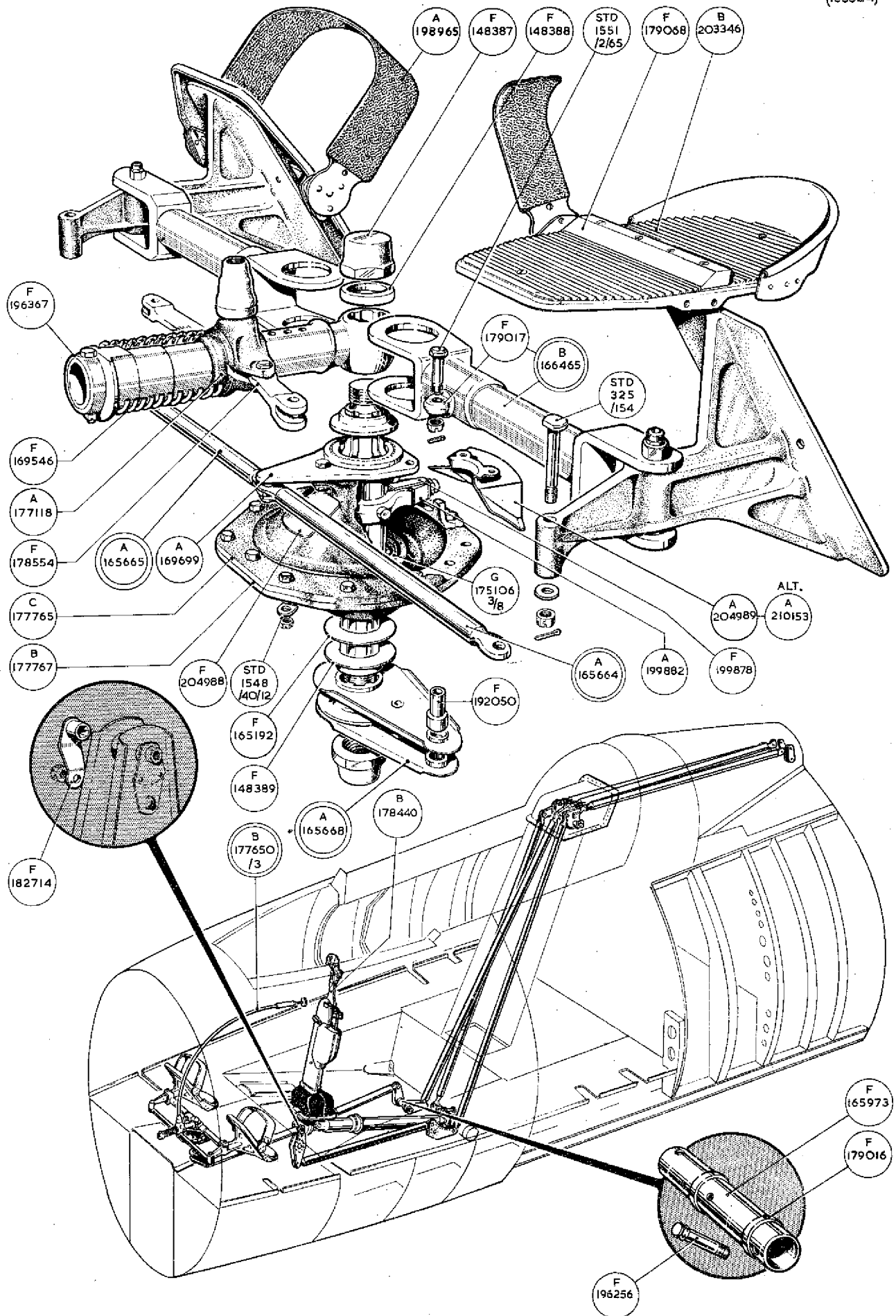
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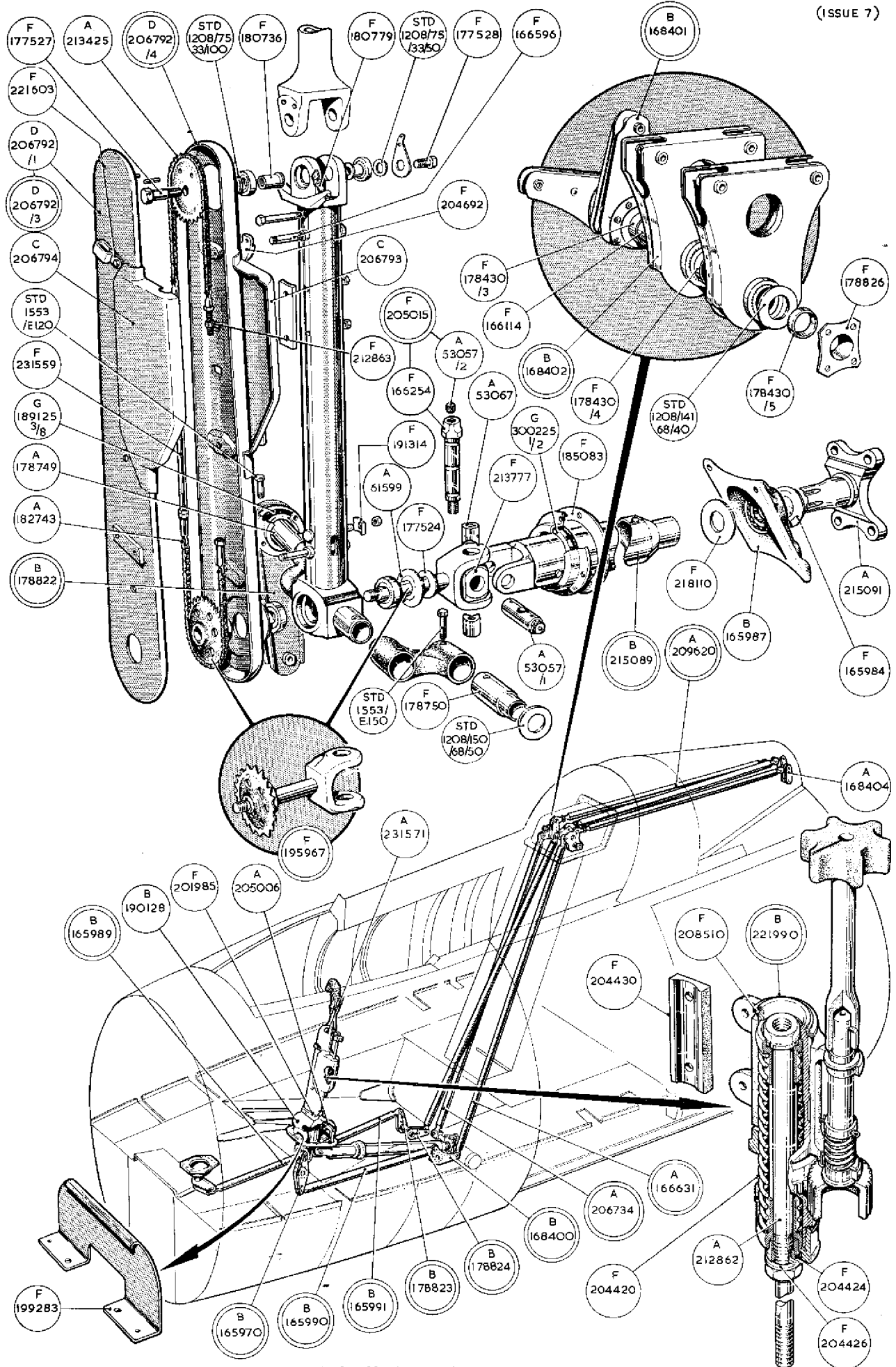
Hunter F. Mk. 4
Issued with Amendment List No. 19

FLYING CONTROLS—FRONT FUSELAGE

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		1	2	3	4	5	6	7	8	9	10				
		SUMMARY OF STOCK ITEMS													
28D/12513	A.25-2C	Bolt, 2	B.A.									—	—	—	
28D/12531	A.25-3C	Bolt, 2	B.A.									—	—	—	
28D/12536	A.25-13C	Bolt, 2	B.A.									—	—	—	
28D/12532	A.25-4C	Bolt, 2	B.A.									—	—	—	
28D/12542	A.25-5E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/12543	A.25-6E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/12547	A.25-15E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/13100	A.30-5E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/13361	A.30-8E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/13711	A.30-9E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/14010	A.30-10E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/13442	A.30-11E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/13474	A.30-12E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/13979	A.30-14E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/15020	A.30-15E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/15472	A.30-27E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/15417	A.30-17E	Bolt, 1/4"	B.S.F.									—	—	—	
28D/14012	A.30-17G	Bolt, 5/16"	B.S.F.									—	—	—	
28D/14027	A.30-24J	Bolt, 3/8"	B.S.F.									—	—	—	
28D/8309	AS.1242/4C	Bolt, 2	B.A.									—	—	—	
28D/8312	AS.1242/8C	Bolt, 2	B.A.									—	—	—	
28D/8341	AS.1248/1C	Bolt, 2	B.A.									—	—	—	
28D/8342	AS.1248/2C	Bolt, 2	B.A.									—	—	—	
28D/9354	AS.1248/6C	Bolt, 2	B.A.									—	—	—	
28N/12455	AGS.2031/22	Cirdip										—	—	—	
28F/10108	AGS.1148C	Nut, lock										—	—	—	
28M/767	A.16.Y.CS	Nut, 2	B.A.									—	—	—	
28M/9419526	A.16.Y.CP	Nut, 2	B.A.									—	—	—	
28M/768	A.16.Y.ES	Nut, 1/4"	B.S.F.									—	—	—	
28M/772	A.16.Y.JS	Nut, 3/8"	B.S.F.									—	—	—	
28M/12929	A.27.CP	Nut, 2	B.A.									—	—	—	
28M/13121	A.27.CS	Nut, 2	B.A.									—	—	—	
28M/12928	A.27.EP	Nut, 1/4"	B.S.F.									—	—	—	
28M/12930	A.27.ES	Nut, 1/4"	B.S.F.									—	—	—	
28L/12931	A.27.ET	Nut, 1/4"	B.S.F.									—	—	—	
28L/13028	A.27.GT	Nut, 5/16"	B.S.F.									—	—	—	
28L/13464	A.27.GTL	Nut, 7/16"	B.S.F.									—	—	—	
28M/13123	A.27.JS	Nut, 3/8"	B.S.F.									—	—	—	
28M/13935	A.58.ES	Nut, 1/4"	B.S.F.									—	—	—	
28M/7683	AGS.572/A	Nut, 1/4"	B.S.F.									—	—	—	
28F/10108	AGS.1148C	Nut, 2	B.A.									—	—	—	
28M/10288	AGS.2001/C/1	Nut, 2	B.A.									—	—	—	
28M/10290	AGS.2001.E1	Nut, 1/4"	B.S.F.									—	—	—	
28M/10328	AGS.2002/C1	Nut, 2	B.A.									—	—	—	
28M/10330	AGS.2002/E1	Nut, 1/4"	B.S.F.									—	—	—	
28M/7727	AGS.572.E	Nut, 1/4"	B.S.F.									—	—	—	
28N/9796	SP.21	Nipple, lubricating										—	—	—	
28W/9419475	SP.15C	Washer, 2	B.A.									—	—	—	
28W/9419404	SP.16C	Washer, 2	B.A.									—	—	—	
28W/9419405	SP.15E	Washer, 1/4"	B.S.F.									—	—	—	
28W/9419487	SP.16E	Washer, 1/4"	B.S.F.									—	—	—	
28W/9419477	SP.15.J	Washer, 3/8" dia.										—	—	—	
28W/9419476	SP.15G	Washer, 1/8" dia.										—	—	—	

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