

CONTROLS
AUTO-STABILISER

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St. M.R.	Plate and Illust'n No.
		1	2	3	4				
		AUTO-STABILISER CONTROLS							
		Spares for :—							
		AUTO-MACH TRIMMER EQUIPMENT							
		(DWG REF. S2143)							
		Spares for :—							
		AUTO-TRIM EQUIPMENT IN BOMB							
		BAY BETWEEN FORMERS 44-592' &							
		64-592', STARBOARD (R4150)							
		Spares for :—							
6S/	186/M36	Accelerometer				1	—	A	E6/1
5688	5R4172	BOLT, SHELF, ATTACHMENT TO				2	—	C	E6/2
		STRUCTURE, GROUP							
		Consisting of :—							
	5aR4172	Bolt, .445" A/F hex. x 2½" long ...				1	S1		
	5bR4172	Chain, chandelier, brass ⅜" pitch x 6"				1	—		
	TERRY	long							
28E/10049	169	Ring, split, ⅜" dia				1	—	C	
28W/9419402	SP13/C	Washer, 2 BA, thin				1	—	C	
28D/1008149	A25/2B	Bolt, 4 BA x 0.6" long, accelerometer				4	—	C	E6/3
		attachment to mounting bracket							
28D/1011006	A25/5B	Bolt, 4 BA x 0.9" long mounting bracket				4	—	C	E6/4
		attachment to shelf							
28D/9436920	A25/1C	Bolt, 2 BA x 0.55" long, attachment of				12	—	C	E6/5
		trays to shelf							
28D/9133011	A25/2C	Bolt, 2 BA x 0.65" long, accelerometer				4	—	C	E6/6
		mounting bracket to shelf							
28D/9435710	A25/11C	Bolt, 2 BA x 1.55" long, shelf top ...				2	—	C	E6/7
5693	7R4150	Bracket, mounting, 20G, 5½" x 12" ...				1	L72	C	E6/8
5692	1R4168	BRACKET, MOUNTING, GROUP				1	—	C	E6/9
		Spares for :—							
		PLATFORM MOUNTING							
		(2R4168)							
		Spares for :—							
28D/1010658	A25/1B	Bolt, 4 BA x 0.5" long				16	—	C	E6/10
10AJ/132	—	Mounting, anti-vibration				4	—	B	E6/11
28M/10287	AGS2001/B1	Stiffnut, 4 BA				16	—	C	
28W/9419465	SP13/B	Washer, 4 BA, thin				16	—	C	
6S/106	186/M30	Monitor, altitude				1	—	A	E6/12
5694	1R4171	SHELF, GROUP (PRE-MOD. 385)				1	—	C	
		(PRE-MOD. 1036)							
6249	1R4347	SHELF, GROUP (MOD. 385) ...				1	—	C	E6/13
28S/	A32/B26	Screw, 4 BA, rd. hd				4	—	C	
28M/12288	AGS2001/C1	Stiffnut, 2 BA, shelf stop attachment ...				2	—	C	
6S/42	—	Tray				1	—	A	E6/14
6S/43	—	Tray				2	—	A	E6/15

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		1	2	3	4			M.R.	
AUTO-TRIM EQUIPMENT IN BOMB BAY (R4150) (Cont'd)									
6S/	AS2809/4/12 186/M40	Tube, distance, $\frac{7}{16}$ " o/d, 22G x 1.2" long				2	T4		
		Unit, auto gain shelf stop attachment (Pre-Mod. 1036)				1	—		E6/16
6S/105	186/M24	Unit, amplifier				1	—	A	E6/17
6S/104	186/M34	Unit, pre-amplifier				1	—	A	E6/18
6S/33	—	Unit, slave relay... ..				1	—	A	E6/19
28W/9419465	SP13/B	Washer, 4 BA, thin, accelerometer and monitor mounting				8	—	C	
28W/9419402	SP13/C	Washer, 2 BA, thin, accelerometer mounting bracket to shelf and shelf stop				8	—	C	
28W/9418921	SP13/E	Washer, $\frac{1}{4}$ " BSF, thin, bolt attachment to structure				2	—	C	
MOUNTING OF MACH METER AUTO-TRIM TRIM SERVO, BETWEEN FORMERS 232" & 245" BENEATH CREW'S FLOOR, PORT SIDE (S2152)									
Spares for :—									
28D/12528	A25/1B	Bolt, 4 BA x 0.5" long, mounting bracket attachment to structure				4	—	C	E6/20
	186/M38	Meter, Mach				1	—	A	E6/21
5696	1S2148	MOUNTING, BRACKET, ANTI-VIBRATION, GROUP				1	—	C	E6/22
Spares for :—									
PLATFORM, MOUNTING (2S2148)									
Spares for :—									
28D/13868	A25/ $\frac{1}{2}$ B	Bolt, 4 BA x 0.45" long				16	—	C	
10AJ/132	—	Mounting, anti-vibration				4	—	B	E6/23
28M/12287	AGS2001/B1	Stiffnut, 4 BA				16	—	C	
28W/9419465	SP13/B	Washer, 4 BA, thin				16	—	C	
28S/2875	A32/B24	Screw, 4 BA, rd hd x $\frac{3}{4}$ " long, mach meter attachment to bracket				4	—	C	E6/24
28W/9419465	SP13/B	Washer, 4 BA, thin, mach meter and mounting attachment				8	—	C	
	12R4104	ROD, TRIM, ACTUATOR, ELEVATOR, ARTIFICIAL FEEL UNIT TO LEVER, GROUP				1	—		E6/25
Spares for :—									
5W/417	ROTAX, LTD. A1702	Actuator				1	—	A	E6/26

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		1	2	3	4			M.R.	
		ROD, TRIM, ACTUATOR, ELEVATOR, ARTIFICIAL FEEL UNIT TO LEVER (12R4104) (Cont'd)							
3013	8R3666	Bolt, special				4	S94	C	E6/27
5864	6R4104	ROD, ACTUATOR, GROUP ...				1	—	B	E6/28
	11R4104	Spares for :— SOCKET, END EYE, GROUP ...				1	—		E6/29
		Spares for :—							
2A/9500465	SKEFCO 1/132498 W. & S. No. 2	Ball-race				1	—	B	
	or								
3005	PP33844/54/2	Plate, securing				1	—	C	
5866	4R4104	SOCKET, END EYE, GROUP ...				1	—	B	E6/30
		Spares for :—							
2A/9500465	SKEFCO 1/132498 W. & S. No. 2	Ball-race				1	—	B	
	or								
3005	PP33844/54/2	Plate, securing				1	—	C	
		UNIT, AUTO-MATCH TRIM, SERVO INSTALLATION, ELEVATOR, ARTIFICIAL FEEL UNIT LEVER TO TORQUE SHAFT LEVER AT REAR SPAR (R4180) (PRE-MOD. 666)							
		Spares for :—							
2A/9500413	SKEFCO 400015	Ball-race				1	—	B	E6/31
28D/9133011	A25/2C	Bolt, 2 BA x 0.65" long, bonding lead attachments on lever and support bracket				2	—	C	E6/32
28D/7002428	A25/6C	Bolt, 2 BA x 1.05" long, support bracket attachment to structure				2	—	C	E6/33
28D/12514	A25/7C	Bolt, 2 BA x 1.15" long, support bracket attachment to structure				2	—	C	E6/34
28D/16112	A60/10G	Bolt, $\frac{1}{8}$ " BSF x 1.34" long, lever attachments to servo unit				2	—	C	E6/35
28D/18158	A60/12G	Bolt, $\frac{1}{8}$ " BSF x 1.54" long, lever attachment to support bracket				1	—	C	E6/36
28D/	A60/15J	Bolt, $\frac{3}{8}$ " BSF, lever attachment to support bracket				1	—		E6/37

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Ref. No.	Part No.					Description	No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4				M.R.	
						UNIT, AUTO-MATCH TRIM SERVO (R4180) (PRE-MOD. 666) (Cont'd)				
	2R4180					Bracket, support	1	DTD410		E6/38
	AS3360/C7C					Lead, bonding lever to support bracket ...	1	—		E6/39
	AS3360/C6G					Lead, bonding lever to control rod ...	1	—		E6/40
	3R4180					LEVER, GROUP	1	—		E6/41
						Spares for :—				
2A/9500413	SKEFKO 400015 W. & S. No. 2 or					Ball-race... ..	1	—	B	
3005	PP33844/S4/2					Plate, securing	1	—	C	
28M/13121	A27/CS					Nut, slotted, 2 BA, support bracket attachment to structure	7	—	C	
28M/14537	A58/GS					Nut, slotted, $\frac{1}{8}$ " BSF, lever attachments to servo unit	3	—	C	
28M/14833	A58/JS					Nut, slotted, $\frac{3}{8}$ " BSF, lever attachment to support bracket	1	—	C	
5697	5R4080					ROD, CONTROL, GROUP	1	—	B	E6/42
						Spares for :—				
	122R3577					END, FORK, GROUP	1	—		E6/43
						Spares for :—				
1674	101R3577					Bush, $\frac{9}{16}$ " dia x $\frac{1}{2}$ " long	2	S96	C	
	76R3577					End, fork, adjustable, $1\frac{1}{8}$ " dia x $4\frac{1}{2}$ " long	1	L65	C	E6/44
4099	77R3577					Locknut, RH, $1\frac{1}{8}$ " dia x $1\frac{1}{2}$ " long ...	1	L65	C	E6/45
4100	78R3577					Locknut, LH, $1\frac{1}{8}$ " dia x $1\frac{1}{2}$ " long ...	1	L65	C	E6/46
4101	79R3577					Screw, adjustable	1	T45 or S1	C	E6/47
28P/1007741	SP9/C8					Pin, split, $\frac{1}{8}$ " dia x 1" long, lever and support bracket attachments	11	—	C	
28M/12288	AGS2001/C/1					Stiffnut, 2 BA, bonding lead attachments to lever and support brackets	2	—	C	
	AS2808/8/025					Tube, distance, $\frac{1}{2}$ " o/d, 17G x $\frac{1}{2}$ " long, lever attachment to support bracket	1	—		E6/48

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		1	2	3	4			M.R.	
		UNIT, AUTO-MATCH TRIM SERVO (R4180) (PRE-MOD. 666) (Cont'd)							
6781	1R4361	UNIT, SERVO, GROUP				1	—	A	E6/49
		Spares for :—							
	4R4179	Adaptor, 2" dia x 2.125" long				1	DTD130	C	E6/50
28D/1011011	A25/8B	Bolt, 4 BA x 1.2" long, micro switch attachment				2	—	C	E6/51
5701	9R4179	End, fork, adjustable				1	S96	C	E6/52
5702	11R4179	Locknut, (made from A27/NT)				1	—	C	E6/53
6S/	186/M37	Motor, servo				1	—	A	E6/54
28M/10287	AGS2001/B1	Stiffnut, 4 BA, micro switch attachment				2	—	C	
5CW/4638	—	Switch, micro				1	—	B	E6/55
	6R4179	Socket, 1" dia x 3.75" long				1	DTD130		E6/56
	5R4179	Tube, 17G x 3/8" o/d x 5" long				1	L63 or 62		E6/57
28W/9149401	SP10/B	Washer, 4 BA, thin, micro switch attachment				2	—	C	
28W/9419402	SP13/C	Washer, 2 BA, thin, support bracket and bonding lead attachments				4	—	C	

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		1	2	3	4				
		PITCH DAMPER EQUIPMENT							
		Spares for :—							
	5V6099	BOX, JUNCTION, 29J, BETWEEN REAR SPAR 355-5" & FORMER 370", GROUP				1	—		E6/58
		Spares for :—							
26FP/8735	1V5650	Block, terminal				3	—	C	E6/59
	6V6098	BOX, STRUCTURE, 29J, GROUP				1	—		
	283V6374	Label, "TB283"				1	L59		
	284V6374	Label, "TB284"				1	L59		
	285V6374	Label, "TB285"				1	L59		
	6V6099	LID, 29J, GROUP				1	—		E6/60
		Spares for :—							
28FP/144	T. HEADLAND LTD. A3/25	Fastener, Dzus				4	—	C	
	T. HEADLAND LTD. GA3/175	Grommet, Dzus				4	—	C	
28FP/307	A31/A16	Screw, 6 BA, ch. hd x 1/2" long				6	—	C	
28S/9419437	—	Sleeve				4	—	C	E6/61
5X/2795	—	Socket, single				15	—	C	E6/62
5X/6623	15V5650	Label, "TB598"				1	L59		
	598V6374	Label, "TB599"				1	L59		
	599V6374								
		MOUNTING, ALTITUDE SWITCH FORWARD OF FORMER 44-592", STARBOARD SIDE (V8047)							
		Spares for :—							
28D/12531	A25/3C	Bolt, 2 BA x 0.75" long				1	—	C	
28D/9133011	A25/2C	Bolt, 2 BA x 0.65" long				1	—	C	E6/63
28M/12288	AGS2001/C1	Stiffnut, 2 BA				2	—	C	
6S/107	186/M33	Switch, altitude				1	—	A	E6/64
28W/9419402	SP13/C	Washer, 2 BA, thin				2	—	C	

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		1	2	3	4			M.R.	
PITCH DAMPER EQUIPMENT (Cont'd)									
PITCH DAMPER EQUIPMENT, IN BOMB BAY BETWEEN FORMERS 44-592 & 64.592 PORT SIDE (R4172)									
5688	SR4172	Spares for :— BOLT, GROUP SHELF ATTACHMENT TO STRUCTURE				2	—	C	E6/65
	5aR4172	Consisting of :— Bolt, -445° a/f hex x 2½" long ...				1	S1		
	5bR4172	Chain, chandelier, brass ¾" pitch x 6" long				1	—		
28E/10049	169	Ring, split, ½" dia ...				1	—	C	
28W/9419402	SP13/C	Washer, 2 BA, thin ...				1	—	C	
28D/1010658	A25/1B	Bolt, 4 BA, x 0-5" long, gyro unit to shelf mounting bracket				6	—	C	E6/66
28D/9436920	A25/1C	Bolt, 2 BA x 0-55" long, attachment of trays to shelf				24	—	C	E6/67
28D/9435710	A25/11C	Bolt, 2 BA x 1-55" long, shelf stop ...				2	—	C	E6/68
28D/12684	A25/53C	Bolt, 2 BA x 5-75" long, tray attachment to shelf				4	—	C	E6/69
5689	13R4121	Pad ...				8	DTD364B	C	E6/70
	1R4148	SHELF, GROUP ...				1	—		E6/71
28D/9436920	A25/1C	Spares for :— Bolt, 2 BA x 0-55" long ...				8	—	C	
	18R4148	BRACKET, MOUNTING, GROUP				1	—		
28M/12288	AGS2001/C1	Stiffnut, 2 BA ...				8	—	C	
28W/9419402	SP13/C	Washer, 2 BA thin ...				8	—	C	
28M/12288	AGS2001/C1	Stiffnut, 2 BA, shelf stop attachment ...				2	—	C	
5690	11R4121	TRAY, GROUP ...				1	—	C	E6/72
6S/41	—	Tray ...				2	—	C	E6/73
6S/42	—	Tray ...				2	—	B	E6/74
6S/43	—	Tray ...				2	—	B	E6/75
	12R4121	Tube ...				4	DTD464A		E6/76
	AS2809/4/12	Tube, distance, shelf stop attachment ...				2	—		
6S/101	186/M12	Unit, amplifier ...				2	—	A	E6/77
6S/102	186/M16V590	Unit, advance phase ...				2	—	A	E6/78
6S/1	—	Unit, gyro ...				2	—	A	E6/79
6S/33	—	Unit, slave relay ...				2	—	A	E6/80
28W/9419402	SP13/C	Washer, 2 BA tray attachment ...				6	—	C	
28W/9418921	SP13/E	Washer, ½" BSF on bolt attachment to structure				2	—	C	

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		1	2	3	4			M.R.	
		YAW DAMPER EQUIPMENT							
		Spares for :—							
6S/100	186/M3	Motor, Servo (See :—Flying controls R3617)				1	—	A	
		MOUNTING, GYRO UNIT, YAW DAMPER, FORWARD OF FORMER 218 BENEATH NAVIGATOR'S TABLE (S2144)							
		Spares for :—							
28D/1010658	A25/1B	Bolt, 4 BA x 0.5" long, gyro unit attachment to carrier				3	—	C	E6/81
28D/9436920	A25/1C	Bolt, 2 BA x 0.55" long, corner attachment to mounting bracket				4	—	C	E6/82
	352144	CARRIER, GYRO UNIT, GROUP				1	—		E6/83
28M/10288	AGS2001/C/1	Nut, stiff, 2 BA, corner attachment to mounting bracket				4	—	C	
6S/1	—	Unit, gyro.				1	—	A	E6/84
28W/9419465	SP13/B	Washer, 4 BA thin, gyro attachment to carrier				3	—	C	
28W/9419402	SP13/C	Washer, 2 BA thin, carrier to attachment to mounting bracket				4	—	C	
		UNIT, AUTO-STABILISER INSTALLATION BETWEEN FORMERS 218 & 232 (S2038)							
		Spares for :—							
7363	24SS3555	Adaptor, stowage, $\frac{3}{16}$" pipe $1\frac{1}{2}$" dia x $1\frac{1}{2}$" long				2	DTD364B	C	E6/85
	352038	ANGLE, ATTACHMENT, PANEL TO STRUCTURE, GROUP				1	—		E6/86
	452038	ANGLE, ATTACHMENT, PANEL TO STRUCTURE, GROUP				1	—		E6/87
28D/9436920	A25/1C	Bolt, 2 BA x 0.55" long, angle attachment to structure				10	—	C	E6/88
		PANEL, AIR SPEED MONITOR (252038)							
		Spares for :—							
28D/1010142	A25/9B	Bolt, 4 BA x 1.3" long, mounting bracket attachment to panel				4	—	C	E6/89
28D/9436920	A25/1C	Bolt, 2 BA x 0.55" long, attachment of trays to panel				12	—	C	E6/90
6S/99	186/M8	Monitor, air speed				1	—	A	E6/91

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		PANEL, AIR SPEED MONITOR (2S2038) (Cont'd)							
5696	1S2148	MOUNTING BRACKET, ANTI-VIBRATION AIR SPEED MONITOR, GROUP				1	—	C	E6/92
		Spares for :—							
		PLATFORM, MOUNTING (2S2148)							
		Spares for :—							
28D/13868	A25/1/2B	Bolt, 4 BA x 0.45" long, mounting attachment				16	—	C	E6/93
10AJ/132	—	Mounting, anti-vibration				4	—	C	E6/94
28M/5850	AGS2001/B/L	Nut, stiff, 4 BA, mounting attachment				16	—	C	
28W/9419465	SP13/B	Washer, 4 BA thin, mounting attachment				16	—	C	
2847	2aS2038	PANEL, GROUP				1	—	C	E6/95
		Spares for :—							
28FP/146	DZUS A4/2S	Fastener				6	—	C	
28S/2881	A32/B28	Screw, 4 BA rd hd 7/8" long, monitor, attachment to mounting bracket				4	—	C	
6S/41	—	Tray				1	—	A	E6/96
6S/42	—	Tray				1	—	A	E6/97
6S/43	—	Tray				1	—	A	E6/98
	AS2811/5/030	Tube, distance 7/8" o/d 17G x 0.3" long, mounting bracket attachment to panel				4	T4		
6S/105	186/M1	Unit, amplifier				1	—	A	E6/99
6S/102	186/M5	Unit, P.U.				1	—	A	E6/100
6S/33	—	Unit, slave relay				1	—	A	E6/101
28W/9419465	SP13/B	Washer, 4 BA thin, monitor attachment to mounting bracket				4	—	C	

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		1	2	3	4			M.R.	
EA 92	—	1							
EA 93	—	1							
EA 94	—	1							
EA 95	—	1							
EA 96	—	1							
EA 97	—	1							
EA 98	—	1							
EA 99	—	1							
EA 100	—	1							
EA 101	—	1							
EA 102	—	1							
EA 103	—	1							
EA 104	—	1							
EA 105	—	1							
EA 106	—	1							
EA 107	—	1							
EA 108	—	1							
EA 109	—	1							
EA 110	—	1							
EA 111	—	1							
EA 112	—	1							
EA 113	—	1							
EA 114	—	1							
EA 115	—	1							
EA 116	—	1							
EA 117	—	1							
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EA 120	—	1							
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EA 138	—	1							
EA 139	—	1							
EA 140	—	1							
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EA 142	—	1							
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EA 167	—	1							
EA 168	—	1							
EA 169	—	1							
EA 170	—	1							
EA 171	—	1							
EA 172	—	1							
EA 173	—	1							
EA 174	—	1							
EA 175	—	1							
EA 176	—	1							
EA 177	—	1							
EA 178	—	1							
EA 179	—	1							
EA 180	—	1							
EA 181	—	1							
EA 182	—	1							
EA 183	—	1							
EA 184	—	1							
EA 185	—	1							
EA 186	—	1							
EA 187	—	1							
EA 188	—	1							
EA 189	—	1							
EA 190	—	1							
EA 191	—	1							
EA 192	—	1							
EA 193	—	1							
EA 194	—	1							
EA 195	—	1							
EA 196	—	1							
EA 197	—	1							
EA 198	—	1							
EA 199	—	1							
EA 200	—	1							

**CONTROLS—AUTO-STABILISER
SUMMARY OF STANDARD ITEMS**

Stores Ref.		No. off	Stores Ref.		No. off	Stores Ref.		No. off
Section	Ref. No.		Section	Ref. No.		Section	Ref. No.	
28D	12514	2	28M	5850	16	28W	9418921	2
28D	12531	1				28W	9419401	2
28D	12625	4				28W	9419402	26
28D	12684	4	28M	10287	18	28W	9419403	3
28D	16112	2	28M	10288	4	28W	9419465	71
28D	18158	1						
28D	1008149	4						
28D	1010142	4	28M	12287	16			
28D	1010658	32	28M	12288	16			
28D	1011006	4						
28D	1011011	2						
28D	7002428	5	28M	13121	7			
28D	9133011	10						
28D	9435710	6	28M	14537	3			
28D	9436920	74						
			28M	14833	1			
			28P	1007741	11			
			28S	2875	4			
			28S	2881	4			
			28S	9419437	6			

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