

CONTROLS
FLYING, IN REAR PORTION FUSELAGE

Ref. No.	Part No.	Description				No. off	Matl. Spec.	Cl. of St.	Plate and Illust'n No.
		1	2	3	4			M.R.	
		CONTROLS, FLYING, ASSEMBLIES IN REAR PORTION FUSELAGE AFT OF FORMER 428A (R4455 & 4R3577)							
7455	179R3577	BOLT, ATTACHMENT, POWER UNIT TO LUG, SUPPORT BEAM, GROUP				2	—	C	E12/1
		Spares for :—							
28N/9156370	179aR3577 SP21	Bolt, special 3-18" long				1	S96	C	
		Nipple, grease				1	—	C	
1699	112R3577	BOLT, ATTACHMENT, POWER UNIT TO RUDDER HINGE, GROUP				2	—	C	E12/2
		Consisting of :—							
28N/9156370	112aR3577 SP21	Bolt, special 1-2" dia x 3-20" long				1	S96	C	
		Nipple, grease				1	—	C	
		COOLING SYSTEM, POWER UNIT, RUDDER (21Z9330)							
		(For Breakdown, See:—Cooling System—Power Units and Radar Equipment)							
3015	17R3484 ROTAX C7703	Gasket, between Rotax Motor and power unit				2	DTD776	C	E12/3
5UD/6231		Motor, Rotax				2	—	A	E12/4
		MOUNTING, AUTO-STABILIZER MOTOR, RUDDER (R3617)							
		Spares for :—							
2A/9500412	HOFFMAN CS3	Bearing, for lever				1	—	B	E12/5
3016	9R3617	Bolt, special, attachment of lever to bracket				1	S96	C	E12/6
7427	14R3617	LEVER, C/W BEARING GROUP (ALTERNATIVE TO PART NO. 3R3617)				1	—	C	E12/7
		Spares for :—							
2A/9500412	HOFFMAN CS3	Bearing				1	—	B	
		W. & S. No. 2							
		or							
3005	PP33844/54/2 NEWMARK	Plate, securing				1	—	C	
6S/100	186/M3/V349	Motor, auto-stabilizer, type 3				1	—	A	E12/8
3019	7R3617	Plate, locating				1	S3	C	E12/9

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		Attachments:—Mounting, Auto-Stabilizer Motor, Part No. R3617							
28D/13952	A57/8G					1	—	C	E12/10
28D/15777	A57/11G					1	—	C	E12/11
28D/15609	A57/18G					1	—	C	E12/12
28M/14537	A58/GS					3	—	C	
28P/1007741	SP9/C8					3	—	C	
28W/9419403	SP13/G					3	—	C	
		MOUNTING, RUDDER LEVER, FORMER 428A (R3612)							
		Spares for :—							
2A/9500413	SKEFCO 400015					1	—	B	E12/13
5830	1R4105	LEVER, RUDDER, GROUP				1	—	A	E12/14
		Spares for :—							
	5R4105	EYE-END C/W BEARING, GROUP				2	—		E12/15
		Spares for :—							
2A/9500465	SKEFCO 1/132498					1	—	B	
	W. & S. No. 2								
	or								
3005	PP33844/54/2					1	—	C	
	6R4105	EYE-END C/W BEARING, GROUP				1	—		E12/16
		Spares for :—							
2A/9500465	SKEFCO 1/132498					1	—	B	
	W. & S. No. 2								
	or								
3005	PP33844/54/2					1	—	C	
		Attachments—Mounting, Rudder Lever, Part No. R3612							
2863	17R3503					1	596	C	E12/17
28M/13122	A27/G5					1	—	C	
28P/1007741	SP9/C8					1	—	C	
28W/9419403	SP13G					1	—	C	
		MOUNTING, RUDDER TORQUE TUBE (10R4241)							
		Spares for :—							
	2R3614	HOUSING, BEARING, LOWER, GRP.				1	—	MR	E12/18
		Spares for :—							
2A/9500464	SKEFCO CBA.2½					1	—	B	
	W. & S. No. 11								
	or								
5883	PP33844/54/11					1	—	C	
	3R3614	Housing, upper bearing				1	DTD364B	MR	E12/19
	1R3615	TUBE, TORQUE, GROUP				1	—	MR	
		Spares for :—							
2A/9500464	SKEFCO CBA.2½					1	—	B	
26DD/9973	26SS1973					1	—	C	

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		1	2	3	4			M.R.	
4134	1R4115	ROD, ADJUSTABLE CONTROL, RUD- DER LEVER TO AUTO-STABILIZER LEVER, GROUP				1	—	B	E12/21
	555S1973	Spares for :— Clip, bonding				2	—		
	2R4115	EYE-END, C/W BEARING, GROUP ...				1	—	MR	E12/22
	SKEFCO 1/132498	Spares for :— Bearing				1	—	B	
2A/9500465	W. & S. No. 2 or PP33844/54/2	Plate, securing				1	—	C	
3005	122R3577	FORK-END, GROUP				1	—	MR	E12/23
1674	101R3577	Spares for :— Bush				2	S96	C	
4099	77R3577	Nut, lock, RH. thread				1	DTD364B	MR/C	E12/24
4100	78R3577	Nut, lock, LH. thread				1	DTD364B	MR/C	E12/25
4101	79R3577	Screw, adjusting				1	T45 or S1	MR/C	E12/26
Attachments, Rod, Adjustable Control Part No. 1R4115									
28D/15777	A57/11G	Bolt, $\frac{3}{8}$ " BSF x 1-44" long				1	—	C	E12/27
28M/13122	A58/GS	Nut, slotted, $\frac{1}{8}$ " BSF				1	—	C	
28P/1007741	SP9/C8	Pin, split, $\frac{1}{8}$ " dia x 1" long				1	—	C	
28W/9419403	SP13/G	Washer, $\frac{1}{8}$ " dia				1	—	C	
3623	1R3996	ROD, SPRING CONTROL, POWER UNITS, GROUP				2	—	B	E12/28
	7R3540	Spares for :— Fork-end				1	DTD364B		E12/29
3626	5R3996	Nut, cap				1	L65	C	E12/30
3627	6R3996	Nut, lock				1	L65	C	E12/31
	10R3540	Nut, lock, for fork-end				1	DTD364B		E12/32
3624	8R3996	Plunger				1	Oilite	C	E12/33
3625	9R3996	Plunger				1	Oilite	C	E12/34
7932	5R3611	SOCKET, END, C/W BEARING, GRP.				1	—	C	E12/35
	HOFFMAN CM2B	Spares for :— Bearing, rod-end				1	—	A	
28R/13509		Spring				1	DTD904	C	E12/36
1695	12R3540	Attachments—Rod, Spring Control Part No. 1R3996							
	A57/9G	Bolt, $\frac{3}{8}$ " BSF x 1.14" long				2	—	C	E12/37
	A58/GS	Nut, slotted, $\frac{1}{8}$ " BSF				2	—	C	
	SP9/C8	Pin, split, $\frac{1}{8}$ " dia x 1" long				2	—	C	
	SP13/G	Washer, $\frac{1}{8}$ " dia				2	—	C	

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		1	2	3	4			M.R.	
27KC/470	BOULTON PAUL LTD. P114/45/5	Unit, power, auxiliary (Pre Mod. 493)				1	—	A	
27KC/471	BOULTON PAUL LTD. P114/45/6	Unit, power, main (Pre Mod. 493)				1	—	A	
27KC/	BOULTON PAUL LTD. P114/L	Unit, power, auxiliary (Mod. 493)				1	—	A	E12/38
27KC/	BOULTON PAUL LTD. P114/R	Unit, power, main (Mod. 493)				1	—	A	E12/39
		Attachments—Power Unit Part Nos. P114/45/5 & 6P114/L & R							
3020	27F7761	Washer, special, rudder hinge bracket				2	DTD364B		E12/40
1787	30F7761	Washer, special, rudder hinge bracket				2	DTD364B		E12/41
3022	34R3503	Washer, special, support beam				2	DTD364B		E12/42
8318	119R3577	Washer, special, support beam				2	DTD423	C	E12/43

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